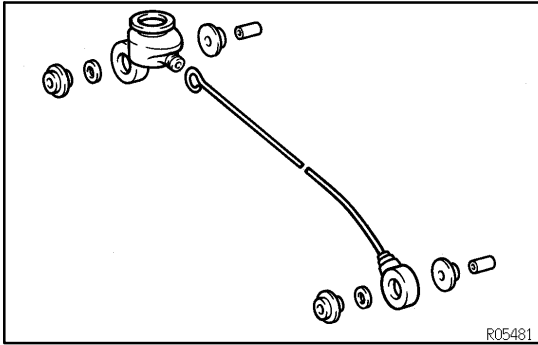
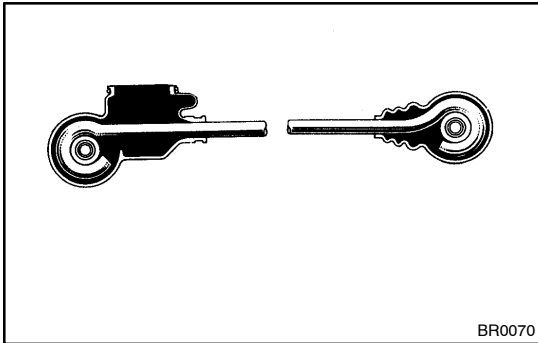




REASSEMBLY

1. ASSEMBLE THESE PARTS TO LOAD SENSING SPRING:

- Load sensing valve boot
- Load sensing spring boot
- 4 bushings
- 2 rubber plates
- 2 collars



HINT:

Apply lithium soap base glycol grease to the parts indicated by the arrows. Do not mistake the valve side for the shackle side of the load sensing spring.

2. INSTALL SHACKLE NO.1 AND NO.2 TO LOAD SENSING SPRING

- (a) Install the lock nut and shackle No. 1 to the shackle No. 2.
- (b) Torque the bolt and nut through the 2 plate washers.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)

3. INSTALL LOAD SENSING SPRING TO VALVE BODY

Install the load sensing spring assembly to the load sensing valve with the clip.

4. INSTALL VALVE BRACKET

- (a) Install the set plate to the valve assembly through the valve bracket and temporarily tighten the 2 valve body mounting nuts.
- (b) Torque the bolt and nut through the 2 plate washers.

Torque: 18 N·m (185 kgf·cm, 13 ft·lbf)