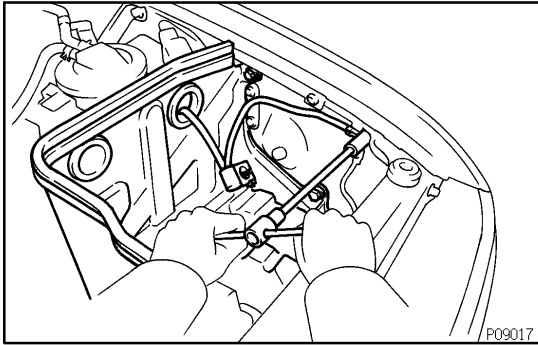




## REMOVAL

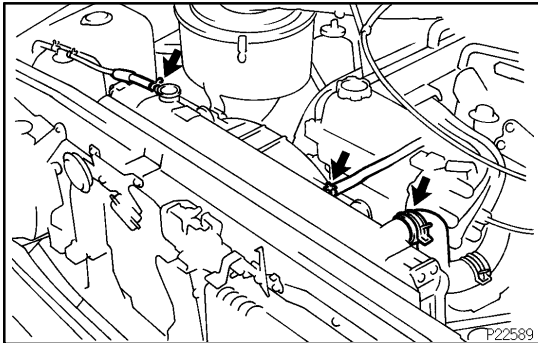
### 1. DRAIN ENGINE COOLANT

### 2. REMOVE BATTERY AND BATTERY TRAY

- Disconnect the battery cables.
- Remove the nuts, hold-down clamp and battery.
- Remove the bolt and disconnect the ground strap.
- Remove the 5 bolts and battery tray.

### 3. REMOVE RADIATOR GRILLE

Remove the 5 screws, clip and radiator grille.



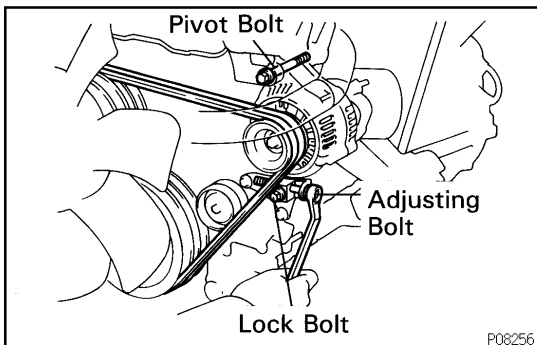
### 4. DISCONNECT NO.3 WATER BYPASS HOSE

### 5. DISCONNECT RADIATOR INLET HOSE

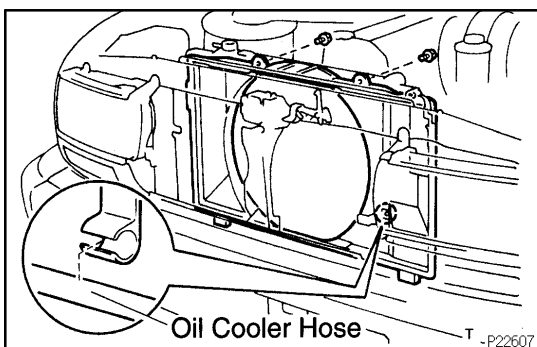
### 6. DISCONNECT RADIATOR RESERVOIR HOSE

### 7. REMOVE RADIATOR

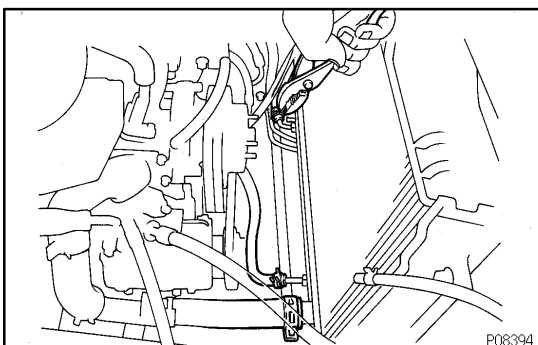
- Stretch the belts and loosen the water pump pulley mounting nuts.



- Loosen the lock, pivot and adjusting bolts of the generator, and remove the drive belts.

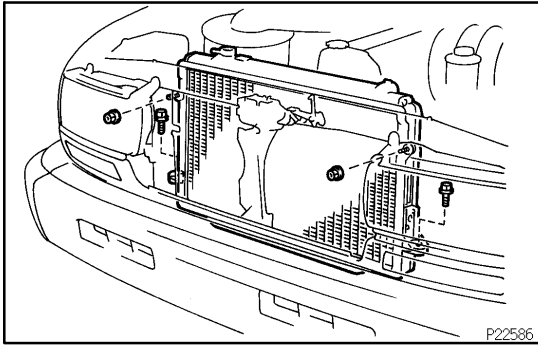


- Disconnect the oil cooler hose from the clamp on the fan shroud.
- Remove the 2 bolts holding the fan shroud to the radiator.
- Remove the 4 water pump pulley mounting nuts.
- Pull out the fan with fluid coupling, water pump pulley and fan shroud.

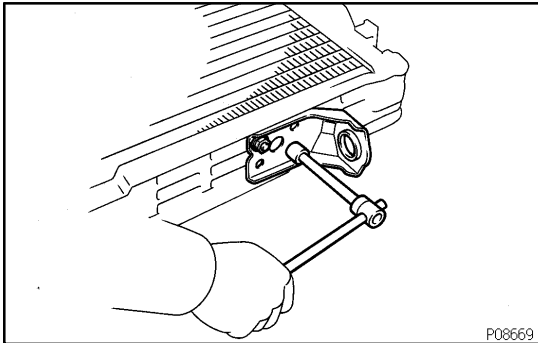


### 8. DISCONNECT A/T OIL COOLER HOSES

### 9. DISCONNECT RADIATOR OUTLET HOSE

**10. REMOVE RADIATOR**

- (a) Remove the 2 bolts, 2 nuts and radiator.



- (b) Remove the 4 nuts and 2 radiator brackets.