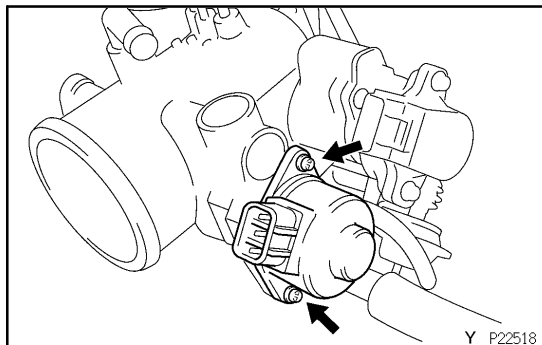




REMOVAL

1. **REMOVE THROTTLE BODY** (See page [SF-45](#))

2. **REMOVE IAC VALVE**

Remove the 2 screws, IAC valve and O-ring.

HINT:

At the time of installation, install the IAC valve with a new O-ring.