

BODY

TORQUE SPECIFICATION

SS1EK-02

Part tightened	N·m	kgf·cm	ft·lbf
FRONT BUMPER			
Front bumper arm x Front bumper bracket	39	400	29
Front bumper arm x Body	39	400	29
Front bumper extension x Front bumper	5.4	55	48 in.·lbf
REAR BUMPER			
Rear bumper extension x Rear bumper reinforcement	13	130	9
Rear bumper extension reinforcement x Body	5.4	55	48 in.·lbf
HOOD			
Hood hinge x Body	18	185	13
Hood lock x Body	8	80	69 in.·lbf
FRONT DOOR			
Door hinge x Body	24	240	17
Door hinge x Door panel	24	240	17
Door lock x Door panel	5	50	43 in.·lbf
Window regulator x Door panel	5	50	43 in.·lbf
REAR DOOR			
Door hinge x Body	24	240	17
Door hinge x Door panel	24	240	17
Door lock x Door panel	5	50	43 in.·lbf
Window regulator x Door panel	5	50	43 in.·lbf
WIPER AND WASHER			
Front wiper arm x Wiper link	20	210	15
Wiper link x Body	5.4	55	48 in.·lbf
Wiper motor x Body	5.4	55	48 in.·lbf
Rear wiper arm x Wiper motor	5.4	55	48 in.·lbf
WHEEL OPENING EXTENSION			
Front wheel opening extension x Body	5.4	55	48 in.·lbf
Rear wheel opening extension x Body	5.4	55	48 in.·lbf
INSTRUMENT PANEL			
Front passenger airbag assembly x Instrument panel reinforcement	20	210	15
FRONT MANUAL SEAT			
Seat truck x Body	39	400	29
Seat reclining assembly x Seatback frame	52	530	38
Lumber support x Seatback frame	18	185	13
FRONT POWER SEAT			
Seat truck x Body	39	400	29
Power seat adjuster x Seatback frame	37	375	27
Power seat adjuster x Seatback cushion frame	18	185	13
Lumber support x Seatback frame	18	185	13
NO. 1 REAR SEAT			
Seat cushion hinge x Body	39	400	29
Seat cushion hinge x Seat cushion frame	39	400	29

1996 LAND CRUISER (RM451U)

Author :

Date :

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Seat lock x Seat cushion frame		41	420	30
NO. 2 REAR SEAT				
Reclining adjuster x Seatback frame		52	530	38
Seat leg x Body		18	185	13
POWER SEAT ADJUSTER				
No. 2 vertical seat link x Rear vertical motor	Bolt	10	100	7
	Nut	2	20	17 in.·lbf
No. 1 vertical seat link x Front vertical motor		10	100	7
Seat truck x Seat truck inner reinforcement		20	210	15
Front seat horizontal seat screw x Front seat motor slide housing		19	200	14
Slide motor x Front seat horizontal jack screw	Bolt	10	100	7
	Nut	2	20	17 in.·lbf
Front seat horizontal jack screw x Front seat truck		19	200	14
SEAT BELT				
Adjustable anchor x Body		43	440	32
ELR x Body		5	50	43 in.·lbf
Outer belt anchor x Body		43	440	32
Inner belt x Seat		43	440	32
SIDE STEP				
Side step bracket x Body		13	130	9
Side step bracket x Side panel		5.4	55	48 in.·lbf