

TORQUE SPECIFICATION

Part tightened		N·m	kgf·cm	ft·lbf
Starter mounting bolt		39	400	29
Starter wire mounting nut		8.8	90	78 in·lbf
Terminal bolt x Terminal C		17	173	12.5
Terminal bolt x Terminal 30		17	173	12.5
End cover x Magnetic housing	1.4 kW	2.5	25	22 in·lbf
	2.0 kW	3.6	37	32 in·lbf
End cover x Field frame	1.4 kW	1.5	15	13 in·lbf
	2.0 kW	3.8	40	35 in·lbf
Starter housing x Magnetic switch	1.4 kW	5.9	60	52 in·lbf
	2.0 kW	9.3	95	82 in·lbf
Field frame x Armature assembly	1.4 kW	5.9	60	52 in·lbf
	2.0 kW	9.3	95	82 in·lbf
Lead wire x Terminal C of starter		5.9	60	52 in·lbf