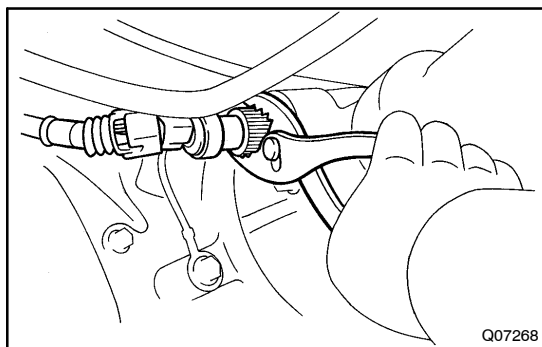


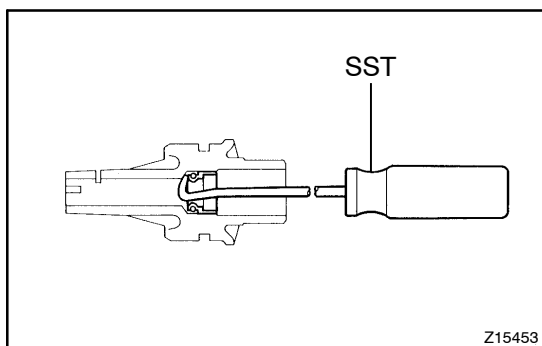
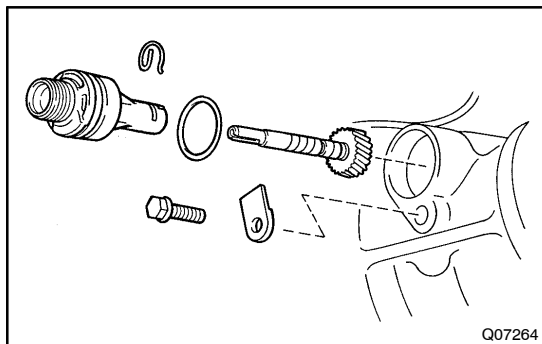


## SPEEDOMETER DRIVEN GEAR ON-VEHICLE REPAIR

AT070-01

### 1. DISCONNECT SPEEDOMETER CABLE AND REMOVE SPEEDOMETER DRIVEN GEAR

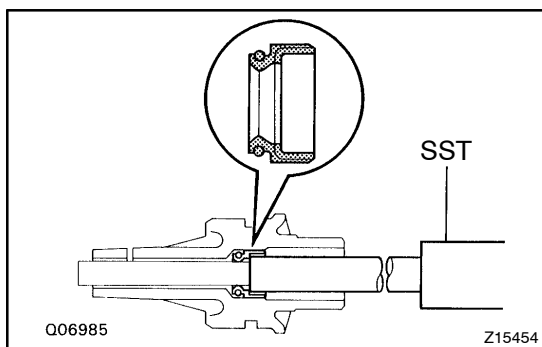
- Loosen the serrated collar with pliers. Do not lose the felt dust protector and washer.
- Disconnect the speedometer cable.
- Remove the bolt and locking plate. Pry out the speedometer driven gear assembly.
- Remove the O-ring from the speedometer driven gear assembly.
- Remove the clip and speedometer driven gear from the speedometer driven gear sleeve.



### 2. REMOVE SPEEDOMETER DRIVEN GEAR OIL SEAL

Using SST, remove the oil seal.

SST 09921-00010

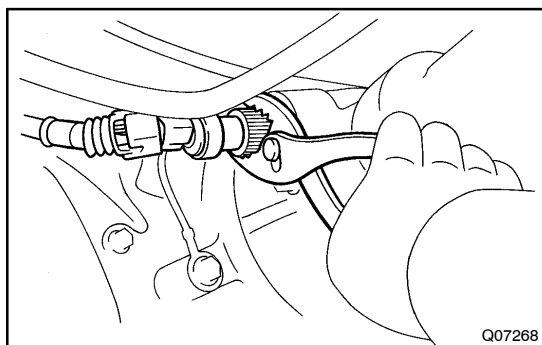


### 3. REINSTALL SPEEDOMETER DRIVEN GEAR OIL SEAL

Using SST, install a new oil seal.

SST 09201-10000 (09201-01080)

Drive in depth: 20 mm (0.79 in.)



### 4. REINSTALL SPEEDOMETER DRIVEN GEAR AND CONNECT SPEEDOMETER CABLE

- Install the clip and speedometer driven gear to the speedometer driven gear sleeve.
  - Install a new O-ring to the speedometer driven gear assembly.
  - Install the speedometer driven gear.
  - Install the locking plate with the bolt.
- Torque: 16 N·m (160 kgf·cm, 12 ft·lbf)**
- Connect the speedometer cable.

- (f) Tighten the serrated collar with pliers.