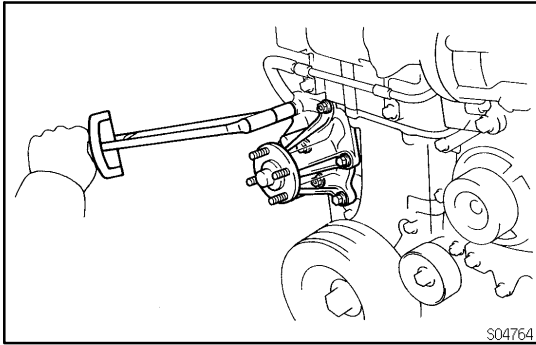




INSTALLATION

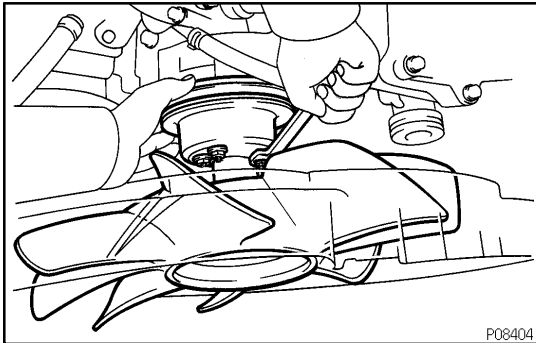
1. INSTALL WATER PUMP

Install a new gasket and the water pump with the 4 bolts and 2 nuts.

Torque: 21 N·m (210 kgf·cm, 15 ft·lbf)

2. INSTALL WATER PUMP PULLEY, FAN SHROUD, FAN WITH FLUID COUPLING AND DRIVE BELTS

(a) Install fan to the fluid coupling.



(b) Place the fan with fluid coupling, water pump pulley and fan shroud in position.

(c) Temporarily install the fan pulley mounting nuts.

(d) Install the fan shroud with the 2 bolts.

Torque: 5.0 N·m (50 kgf·cm, 43 in·lbf)

(e) Connect the oil cooler hose to the clamp on the fan shroud.

(f) Install the drive belts with the adjusting bolt and pivot bolt.

(g) Stretch the belts tight and tighten the 4 water pump pulley mounting nuts.

(h) Adjust the drive belts (See page [CH-1](#)).

3. CONNECT NO.3 WATER BYPASS HOSE

4. CONNECT RADIATOR INLET HOSE

5. FILL RADIATOR WITH ENGINE COOLANT

6. START ENGINE AND CHECK FOR LEAKS