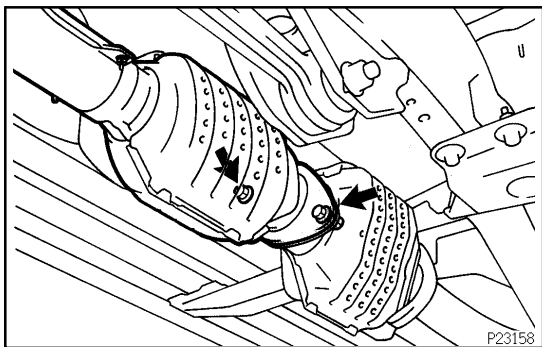


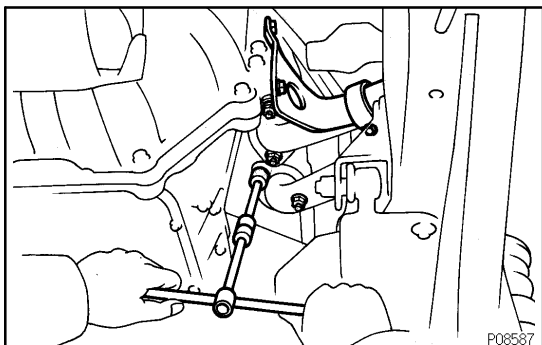
REMOVAL

1. DRAIN ENGINE COOLANT
2. REMOVE AIR CLEANER CAP AND HOSE

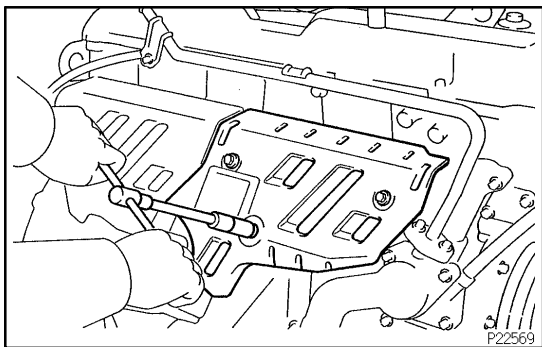


3. REMOVE FRONT EXHAUST PIPE

- (a) Disconnect the heated oxygen sensor connector.
- (b) Remove the 2 nuts and 2 bolts holding the front exhaust pipe to the rear TWC.
- (c) Disconnect the front exhaust pipe, and remove the gasket.

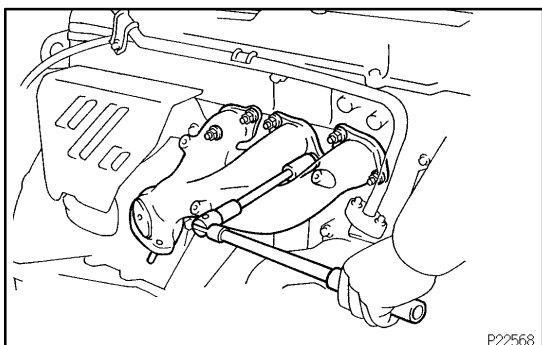


- (d) Loosen the clamp bolt and disconnect the clamp from the No.1 support bracket.
- (e) Remove the 2 bolts and No.1 support bracket.
- (f) Remove the 4 nuts, front exhaust pipe and 2 gaskets.

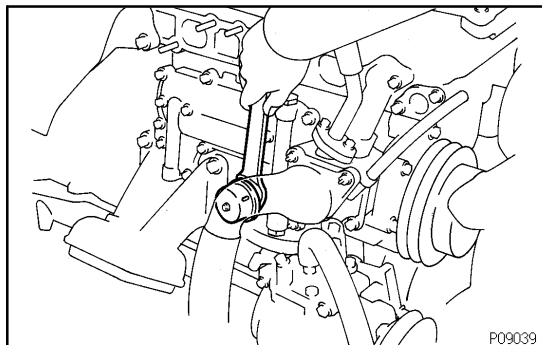
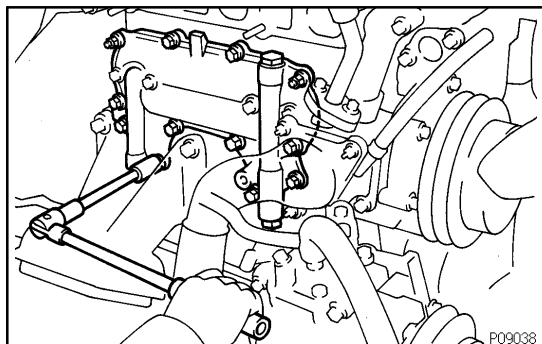


4. REMOVE NO.1 EXHAUST MANIFOLD

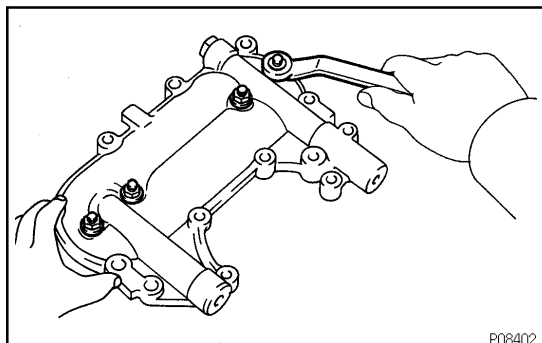
- (a) Remove the 3 bolts and No.1 heat insulator.



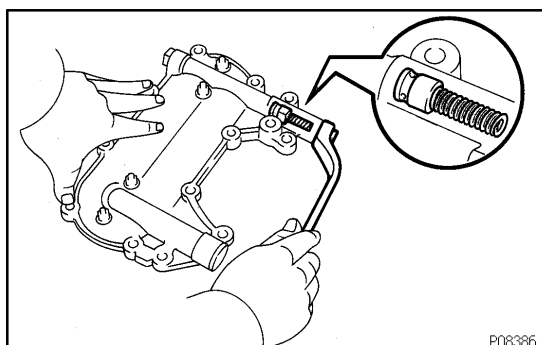
- (b) Remove the 6 nuts, exhaust manifold and gasket.

**5. REMOVE OIL PRESSURE SWITCH****6. REMOVE OIL COOLER AND OIL COOLER COVER ASSEMBLY**

Remove the 10 bolts, 2 nuts, oil cooler and oil cooler cover assembly and gasket.

**7. SEPARATE OIL COOLER AND OIL COOLER COVER**

Remove the 4 nuts, oil cooler and 2 gaskets from the oil cooler cover.

**8. REMOVE RELIEF VALVE**

Remove the plug, gasket, spring and relief valve.