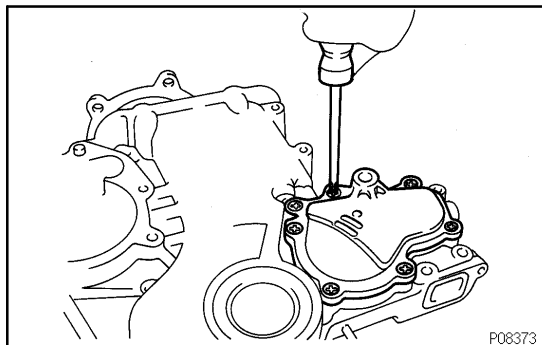




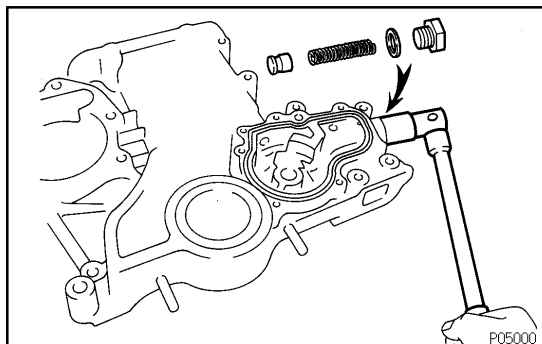
DISASSEMBLY

1. REMOVE DRIVE AND DRIVEN ROTORS

Remove the 7 screws, pump cover, drive rotor, driven rotor and gasket.

HINT:

At the time of installation, place a new gasket on the pump body.



2. REMOVE RELIEF VALVE

Remove the plug, gasket, spring and relief valve.

Torque: 49 N·m (500 kgf·cm, 36 ft·lbf)

HINT:

At the time of installation, install a new gasket to the plug.