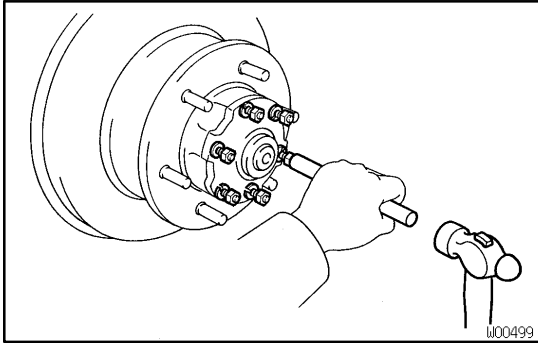


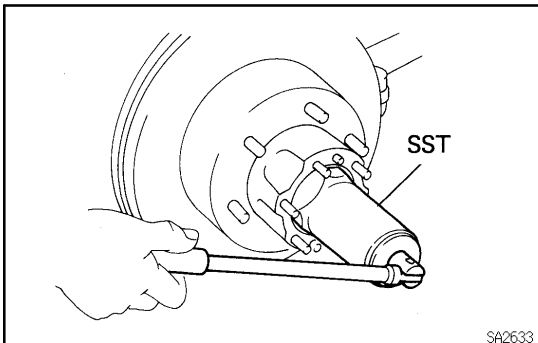
REMOVAL

1. REMOVE FRONT WHEEL
2. REMOVE BRAKE CALIPER (See page [BR-23](#))



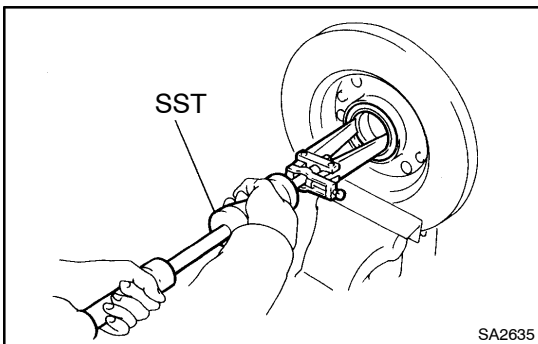
3. REMOVE FLANGE

- (a) Using a screwdriver and hammer, remove the grease cap from the flange.
- (b) Using a snap ring expander, remove the snap ring.
- (c) Loosen the 6 mounting nuts.
- (d) Using a brass bar and hammer, tap on the 6 bolts heads and remove the 6 cone washers, plate washers and nuts.
- (e) Remove the flange.
- (f) Remove the gasket.



4. REMOVE AXLE HUB WITH DISC

- (a) Using a screwdriver, release the lock washer.
- (b) Using SST, remove the lock nut.
SST 09607-60020
- (c) Remove the lock washer.
- (d) Using SST, remove the adjusting nut and thrust washer.
SST 09607-60020
- (e) Remove the hub and disc together with the outer bearing.



5. REMOVE OIL SEAL AND INNER BEARING

- (a) Using SST, remove the oil seal.
SST 09308-00010
- (b) Remove the inner bearing from the hub.