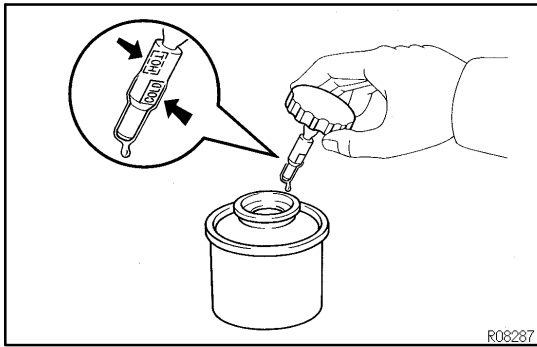




INSPECTION

1. CHECK FLUID LEVEL

- Keep the vehicle level.
- With the engine stopped, check the fluid level in the oil reservoir.
If necessary, add fluid.

Fluid:

ATF DEXRON® II or III

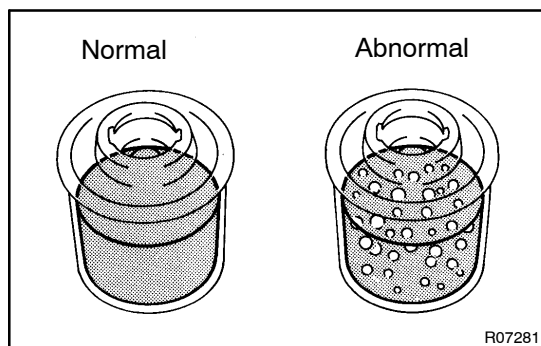
HINT:

Check that the fluid level is within the HOT LEVEL range on the reservoir cap dipstick. If the fluid is cold, check that it is within the COLD LEVEL range.

- Start the engine and run it at idle.
- Turn the steering wheel from lock to lock several times to boost fluid temperature.

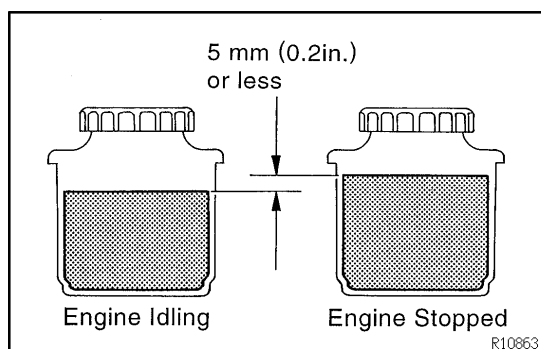
Fluid temperature:

80°C (176°F)



- Check for foaming or emulsification.

If there is foaming or emulsification, bleed power steering system. (See page [SR-3](#)).



- With the engine idling, measure the fluid level in the oil reservoir.
- Stop the engine.
- Wait a few minutes and remeasure the fluid level in the oil reservoir.

Maximum fluid level rise: 5 mm (0.20 in.)

If a problem is found, bleed power steering system (See page [SR-3](#)).

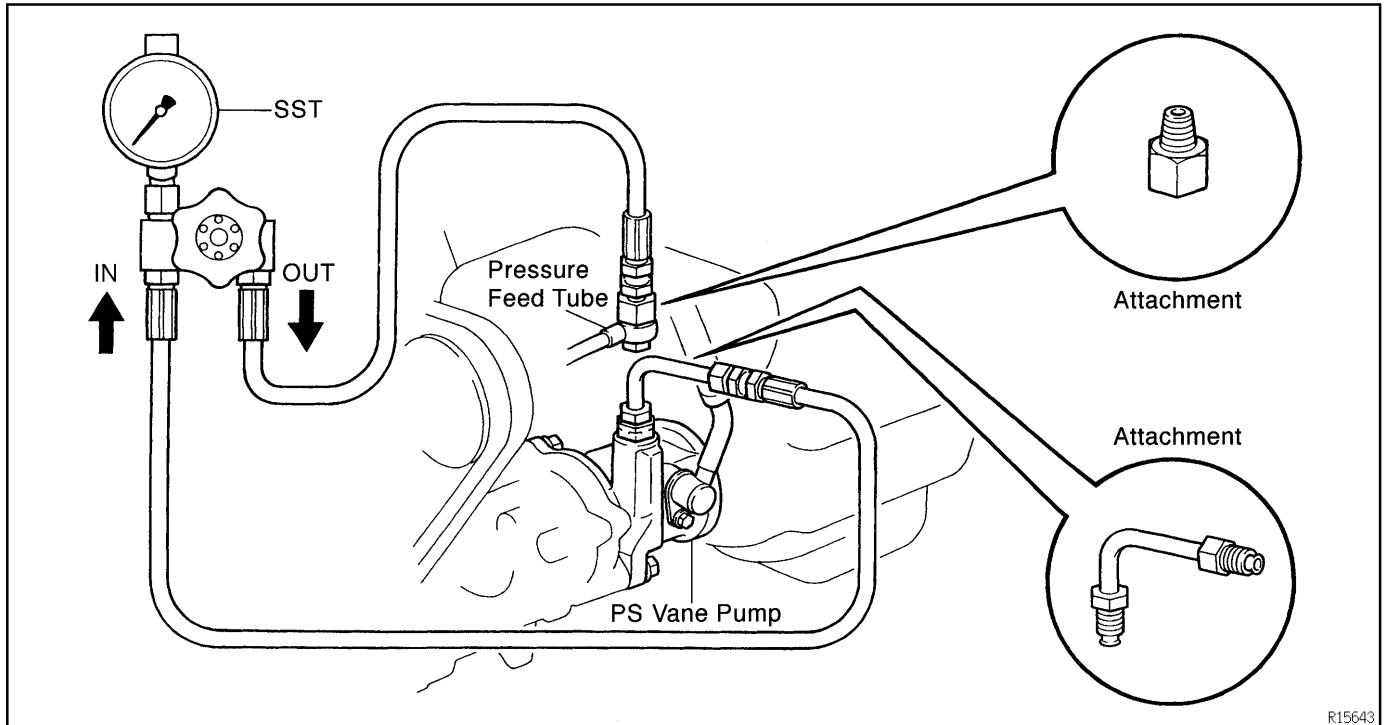
- Check the fluid level.

2. CHECK STEERING FLUID PRESSURE

- (a) Disconnect the pressure feed tube from the PS vane pump (See page [SR-23](#)).
- (b) Connect SST over 2 new gaskets, as shown below.
SST 09640-10010 (09641-01010, 09641-01030, 09641-01060)

NOTICE:

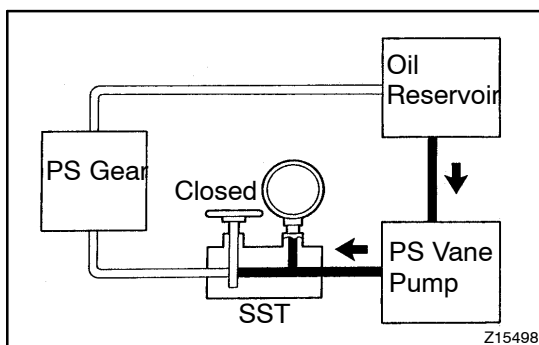
Check that the valve of the SST is in the open position.



- (c) Bleed the power steering system (See page [SR-3](#)).
- (d) Start the engine and run it at idle.
- (e) Turn the steering wheel from lock to lock several times to boost fluid temperature.

Fluid temperature:

80°C (176°F)



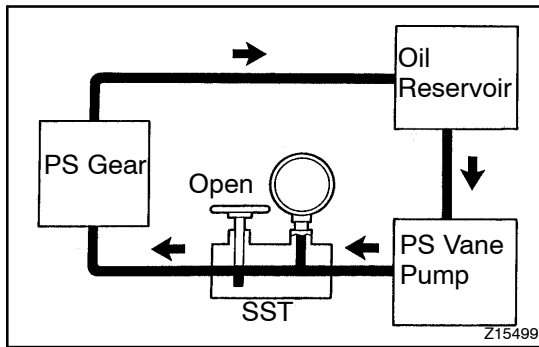
- (f) With the engine idling, close the valve of the SST and observe the reading on the SST.

Minimum fluid pressure:

9,316kPa (95 kgf/cm², 1,351 psi)

NOTICE:

- Do not keep the valve closed for more than 10 seconds.
- Do not let the fluid temperature become too high.

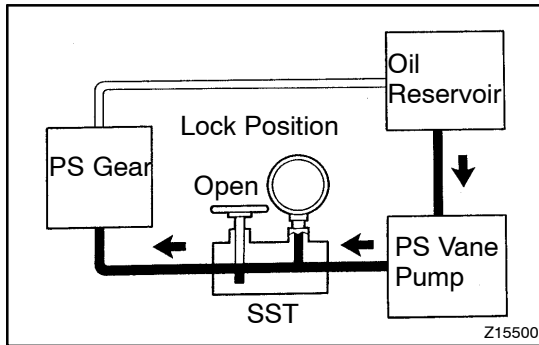


- (g) With the engine idling, open the valve fully.
 (h) Measure the fluid pressure at engine speeds of 1,000 rpm and 3,000 rpm.

Difference fluid pressure:
490 kPa (5 kgf/cm², 71 psi) or less

NOTICE:

Do not turn the steering wheel.



- (i) With the engine idling and valve fully opened, turn the steering wheel to full lock.

Minimum fluid pressure:
9,316 kPa (95 kgf/cm², 1,351 psi)

NOTICE:

- **Do not maintain lock position for more than 10 seconds.**
- **Do not let the fluid temperature become too high.**

- (j) Disconnect the SST.
 (k) Connect the pressure feed tube (See page [SR-32](#)).
 (l) Bleed the power steering system (See page [SR-3](#)).