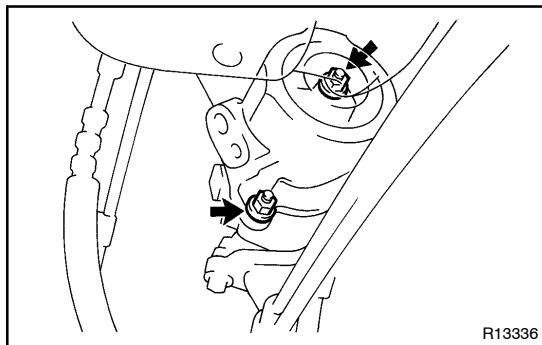


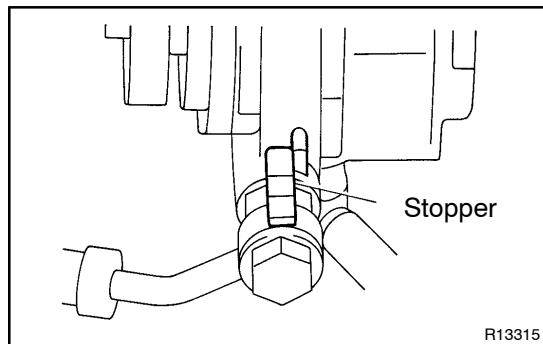


INSTALLATION

1. INSTALL PS VANE PUMP ASSEMBLY

- Coat a new O-ring with power steering fluid and install it to the vane pump assembly.
- Torque the 2 nuts.

Torque: 36 N·m (370 kgf·cm, 27 ft·lbf)



2. CONNECT PRESSURE FEED TUBE

Torque the union bolt with 2 new gaskets.

Torque: 56 N·m (575 kgf·cm, 42 ft·lbf)

HINT:

Make sure the stopper of the tube is touching the PS pump body, as shown then torque the union bolt.

3. CONNECT RETURN HOSE

4. BLEED POWER STEERING SYSTEM

(See page [SR-3](#))