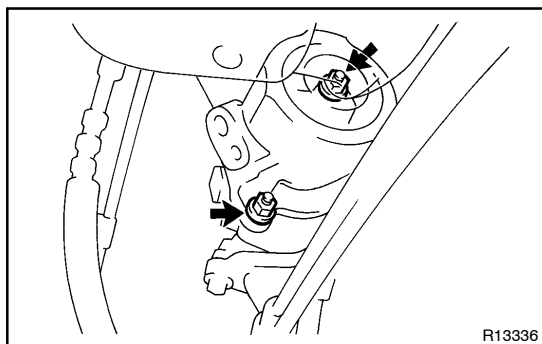




REMOVAL

1. **DISCONNECT RETURN HOSE**
2. **DISCONNECT PRESSURE FEED TUBE**

Remove the union bolt and 2 gaskets.

3. **REMOVE PS VANE PUMP ASSEMBLY**

- (a) Remove the 2 nuts.
- (b) Remove the O-ring from the vane pump assembly.