

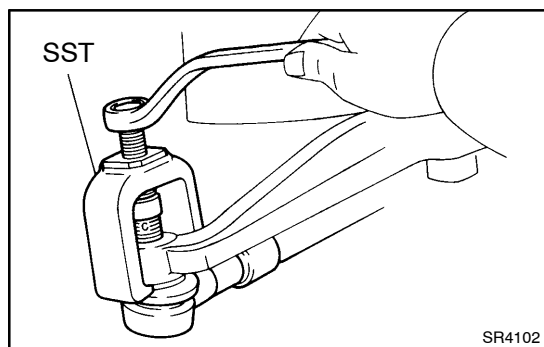
REMOVAL

NOTICE:

When using a vise, do not overtighten it.

1. REMOVE ENGINE UNDER COVER

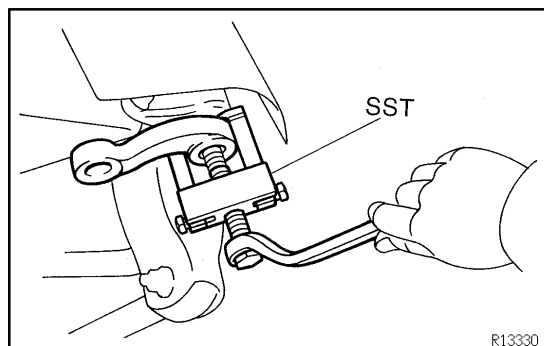
Remove the 4 bolts.



2. REMOVE PITMAN ARM

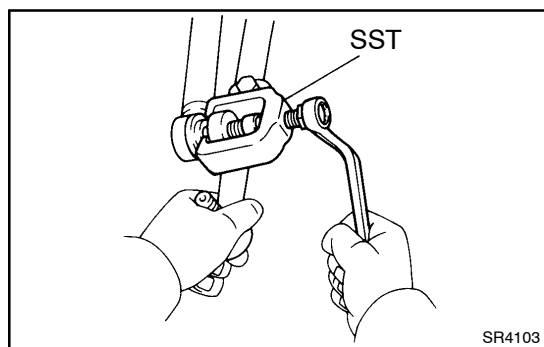
- (a) Remove the cotter pin and nut.
- (b) Using SST, disconnect the pitman arm from the relay rod assembly.

SST 09611-22012



- (c) Remove the pitman arm set nut and spring washer.
- (d) Using SST, disconnect the pitman arm from the PS gear assembly.

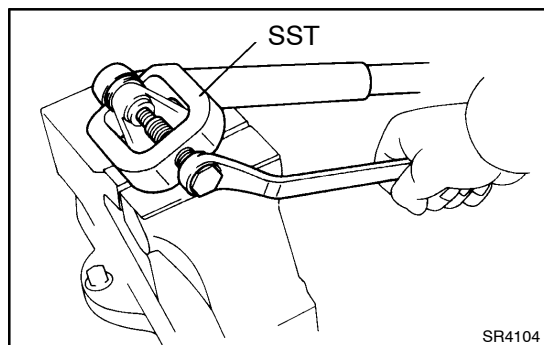
SST 09628-62011



3. REMOVE STEERING DAMPER WITH STEERING DAMPER BRACKET

- (a) Remove the nut and 2 damper bracket set bolts.
- (b) Using SST, disconnect the damper with damper bracket from the relay rod assembly.

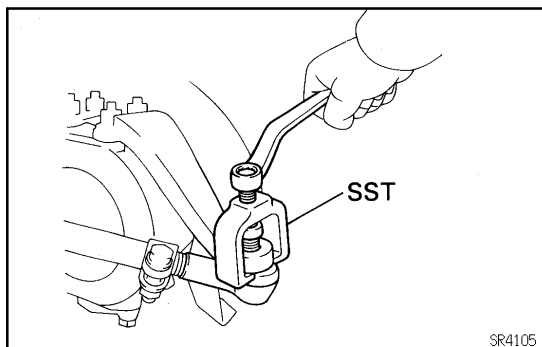
SST 09611-22012



4. REMOVE STEERING DAMPER

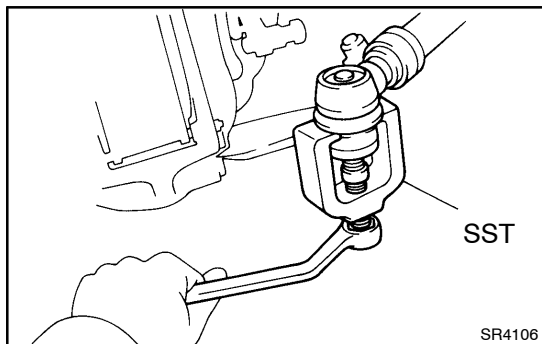
- (a) Secure the damper bracket in a vise.
- (b) Remove the nut.
- (c) Using SST, remove the damper from the damper bracket.

SST 09610-55012

**5. REMOVE RELAY ROD ASSEMBLY**

- (a) Remove the cotter pin and nut.
- (b) Using SST, disconnect the relay rod assembly from the knuckle arm.

SST 09611-22012

**6. REMOVE TIE ROD ASSEMBLY**

- (a) Remove the 2 cotter pins and nuts.
- (b) Using SST, disconnect the tie rod assembly from the RH and LH knuckle arms.

SST 09611-22012

7. REMOVE TIE ROD ENDS AND RELAY ROD ENDS

Loosen the tie rod end or relay rod end clamp and remove the tie rod end or relay rod end.