

INSTALLATION

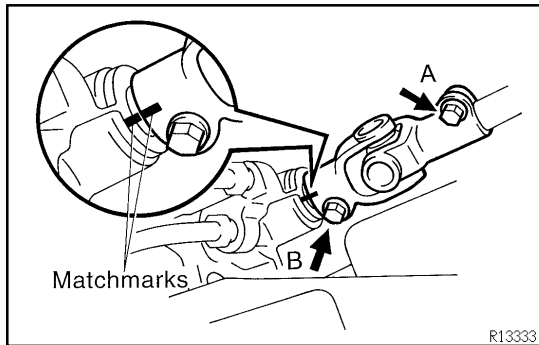
1. INSTALL STEERING COLUMN ASSEMBLY

- (a) Torque the 2 column assembly set nuts and 2 set bolts.
Torque: 25 N·m (250 kgf·cm, 18 ft·lbf)

- (b) Connect the 3 connectors.

2. INSTALL SLIDING YOKE SUB-ASSEMBLY

Temporarily tighten the bolt A.



3. CONNECT SLIDING YOKE SUB-ASSEMBLY

- (a) Align the matchmarks on the yoke sub-assembly and worm gear valve body shaft.

- (b) Torque the bolt B.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

- (c) Torque the bolt A.

Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)

4. INSTALL LINK JOINT PROTECTOR

Torque the 2 bolts.

Torque: 12 N·m (120 kgf·cm, 9 ft·lbf)

5. TORQUE 4 COLUMN HOLE COVER SET BOLTS

Torque: 13 N·m (130 kgf·cm, 9 ft·lbf)

6. INSTALL SPIRAL CABLE (See page BE-xx)

7. INSTALL COMBINATION SWITCH WITH SPIRAL CABLE

- (a) Tighten the 4 screws.

- (b) Connect the airbag connector.

- (c) Connect the 2 connectors.

8. INSTALL UPPER AND LOWER COLUMN COVERS

Tighten the 5 screws.

9. INSTALL NO.2 HEATER TO REGISTER DUCT

10. INSTALL INSTRUMENT LOWER FINISH PANEL

- (a) Tighten the 4 panel set screws.

- (b) Connect the hood lock control cable and fuel lid control cable.

11. CENTER SPIRAL CABLE

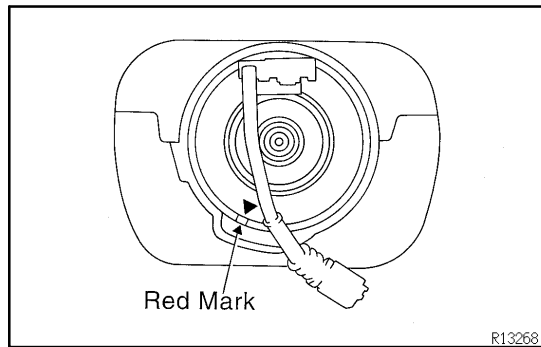
- (a) Check that the front wheels are facing straight ahead.

- (b) Turn the cable counterclockwise by hand until it becomes harder to turn the cable.

- (c) Then rotate the cable clockwise about 3 turns to align the red mark.

HINT:

The cable will rotate about 3 turns to either left or right of the center.

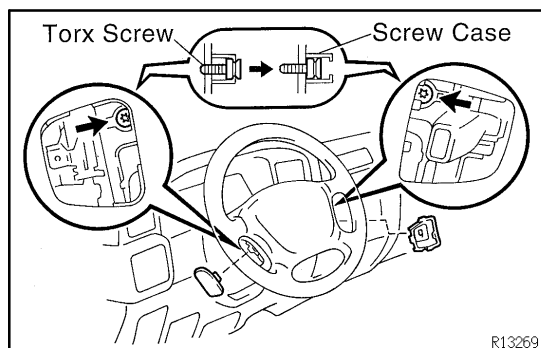
**12. INSTALL STEERING WHEEL**

- (a) Align the matchmarks on the wheel and main shaft assembly.
- (b) Torque the wheel set nut.
Torque: 34 N·m (350 kgf·cm, 25 ft·lbf)
- (c) Connect the connector.

13. INSTALL STEERING WHEEL PAD**NOTICE:**

Make sure the wheel pad is installed to the specified torque. If the wheel pad has been dropped, or there are cracks, dents or other defects in the case or connector, replace the wheel pad with a new one. When installing the wheel pad, take care that the wirings do not interfere with other parts and are not pinched between other parts.

- (a) Connect the airbag connector.
- (b) Install the wheel pad after confirming that the circumference groove of the torx screws is caught on the screw case.



- (c) Using a torx socket wrench, torque the 2 screws.
Torque: 9.0 N·m (90 kgf·cm, 78 in·lbf)
- (d) Install the steering wheel lower No.2 and No.3 cover.

14. CHECK STEERING WHEEL CENTER POINT