

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
Bearing retainer x Drive end frame	3.0	31	27 in·lbf
Rectifier end frame x Drive end frame	4.5	46	40 in·lbf
Generator pulley x Rotor	110.5	1,128	81
Rectifier x Rectifier holder	2.9	30	25 in·lbf
Voltage regulator x Rectifier end frame	2.0	20	17 in·lbf
Voltage regulator x Rectifier holder	2.0	20	17 in·lbf
Brush holder x Rectifier holder	2.0	20	17 in·lbf
Brush holder x Voltage regulator	2.0	20	17 in·lbf
Rear end cover x Rectifier holder	4.4	45	39 in·lbf
Rectifier plate x Rectifier holder	3.8	39	34 in·lbf
Terminal insulator x Rectifier holder	4.1	42	36 in·lbf
Drive belt adjusting bar x Timing chain cover	21	210	15
Generator x Generator bracket	59	600	43
Drive belt adjusting bar x Generator	21	210	15