

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
TILT STEERING COLUMN:			
Steering wheel set nut	34	350	25
Steering wheel pad set screw (Torx screw)	9.0	90	78 in.·lbf
Steering column assembly set nut and bolt	25	250	18
Sliding yoke sub-assembly x Worm gear valve body shaft	34	350	25
Sliding yoke sub-assembly x Intermediate No.2 shaft	34	350	25
Universal joint x Intermediate No.2 shaft	34	350	25
Main shaft assembly x Universal joint	34	350	25
Turn signal bracket set bolt	5.7	58	50 in.·lbf
Tilt sub lever side pawl set bolt x nut	5.9	60	52 in.·lbf
Tilt lever retainer set nut	15	150	11
Tilt lever assembly set bolt	2.9	30	26 in.·lbf
Compression spring set bolt	7.8	80	69 in.·lbf
Column hole cover x Lower dust seal	5.9	60	52 in.·lbf
Column hole cover x Body	13	130	9
Link joint protector set bolt	12	120	9
PS VANE PUMP:			
Pressure feed tubeset union bolt	56	575	42
PS vane pump assembly set nut	36	370	27
Suction port union set bolt	13	130	9
Vane pump drive gear set nut	74	750	54
Pressure port union	69	700	51
PS GEAR:			
Pressure tube x Gear housing assembly	36 (44)	365 (450)	26 (33)
Return tube x Gear housing assembly	36 (44)	365 (450)	26 (33)
Gear housing assembly x Body	142	1,450	105
Pitman arm x Cross shaft	177	1,800	130
Cross shaft adjusting screw set nut	46	470	34
Side cover x Gear housing	61	620	45
Plunger guide nut	20	205	15
Worm gear valve body assembly x Gear housing	61	620	45
Control valve shaft x Sliding yoke sub-assembly	34	350	25
STEERING LINKAGE:			
Pitman arm x Cross shaft	177	1,800	130
Pitman arm x Relay rod	91	925	67
Tie rod clamp bolt	37	375	27
Tie rod x Knuckle arm	91	925	67
Relay rod x Steering damper	74	750	54
Steering damper x Steering damper bracket	74	750	54
Steering damper bracket x Body	39	400	29
Relay rod clamp bolt	37	375	27

(): For use without SST