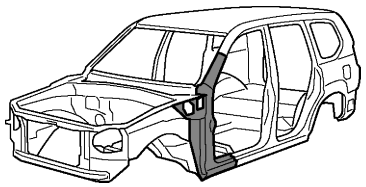
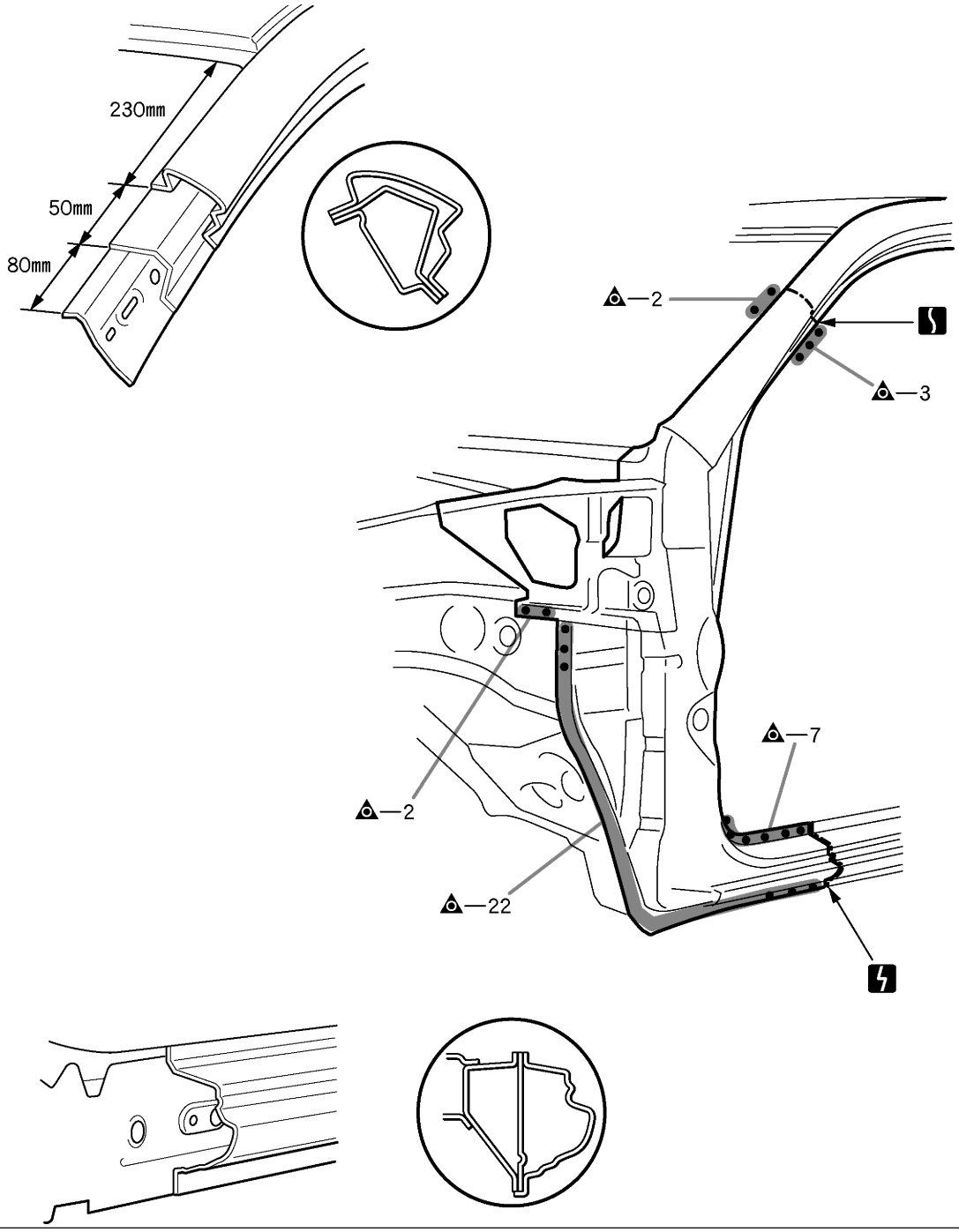
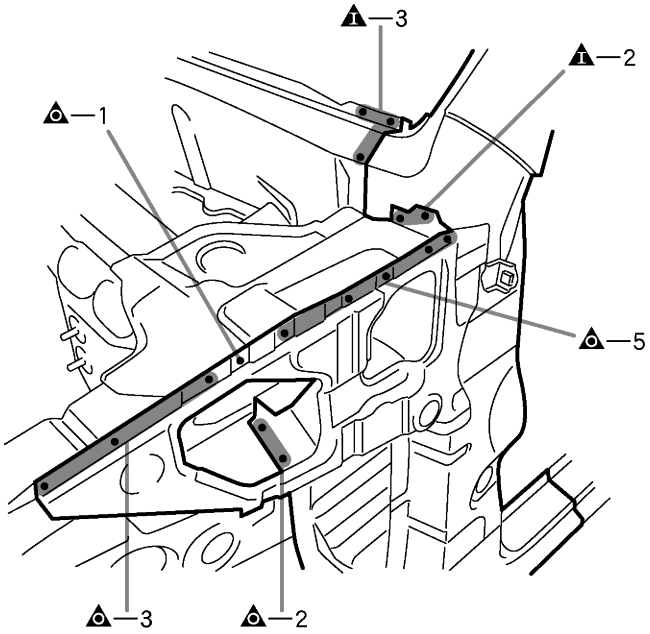
FRONT BODY PILLAR (CUT): 5-Door

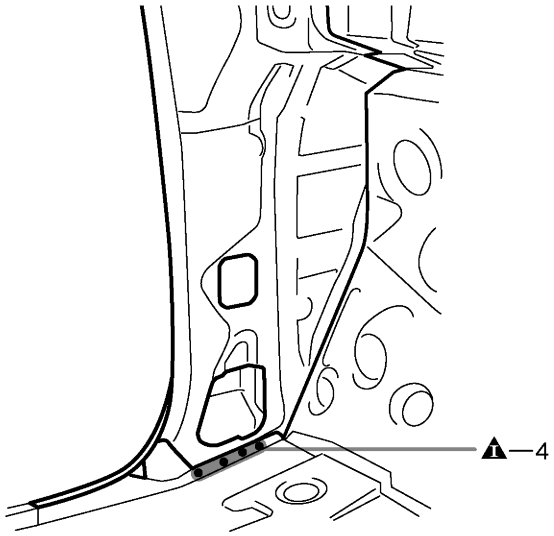


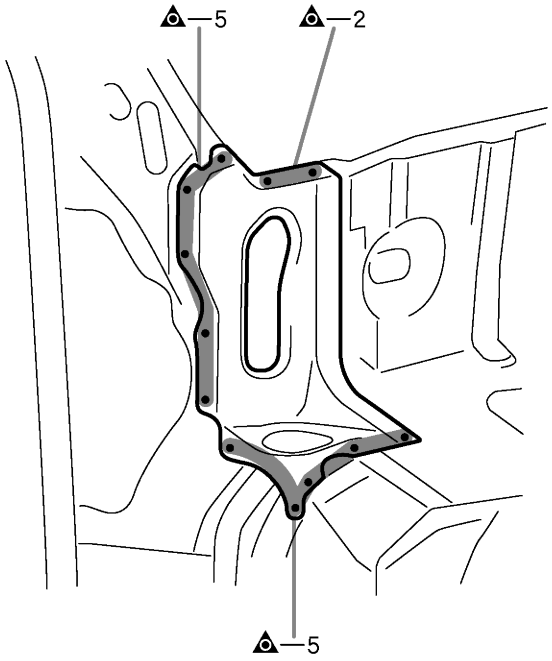
REMOVAL

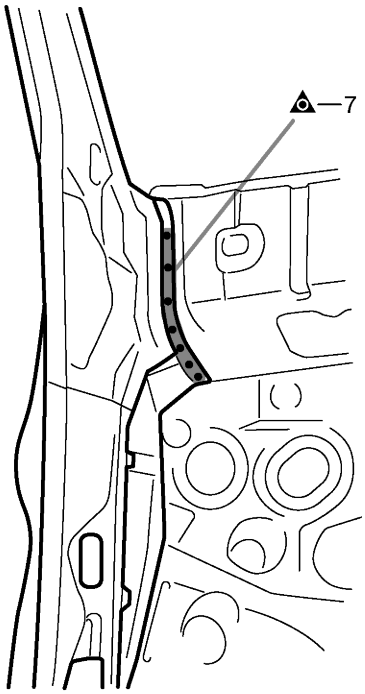


50mm (1.97in.) 80mm (3.15in.) 230mm (9.06in.)







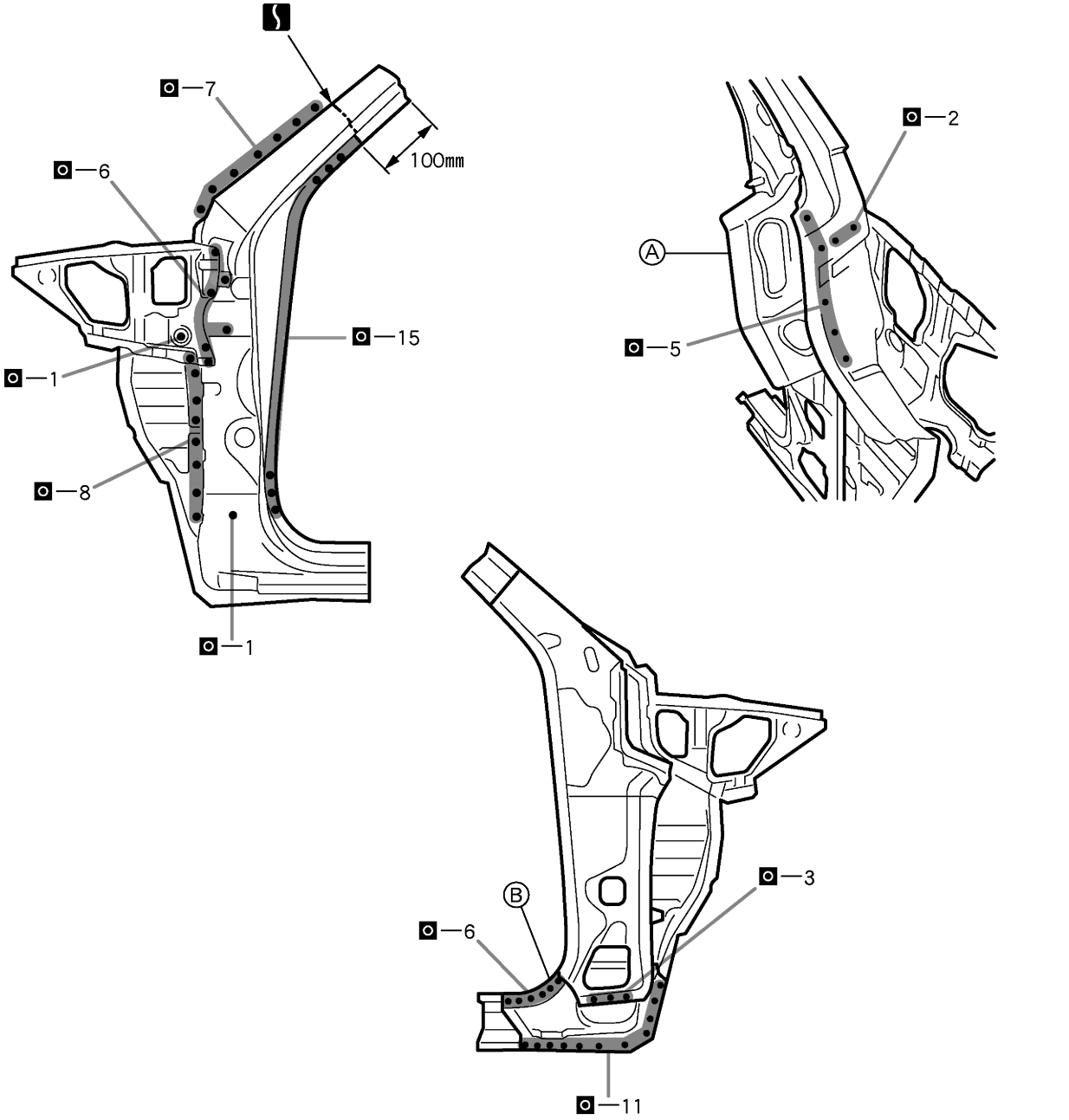


POINT

1 Remove the remaining foamed from the vehicles side.

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam with corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.



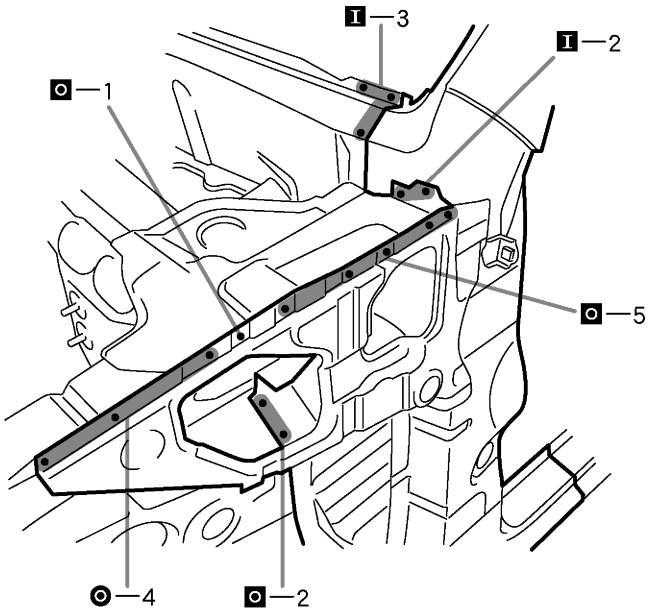
POINT

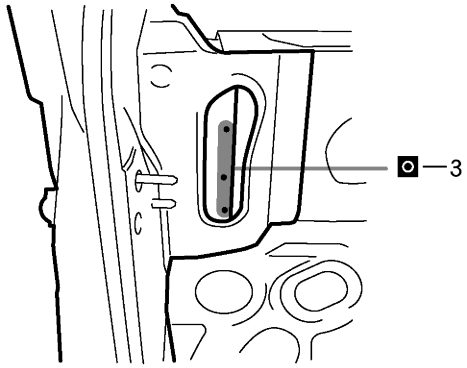
1 Before temporarily installing the new parts, weld the Ⓐ, Ⓑ and Ⓒ with standard points.

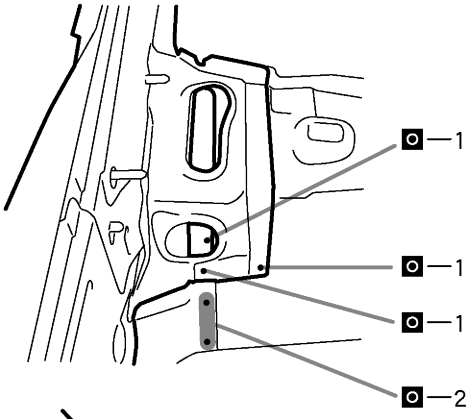
PART NAME

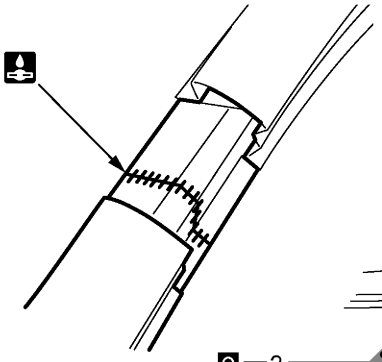
Ⓐ Side Inner Panel Ⓑ Front Body Pillar Lower Reinforce Ⓒ Outer Pillar

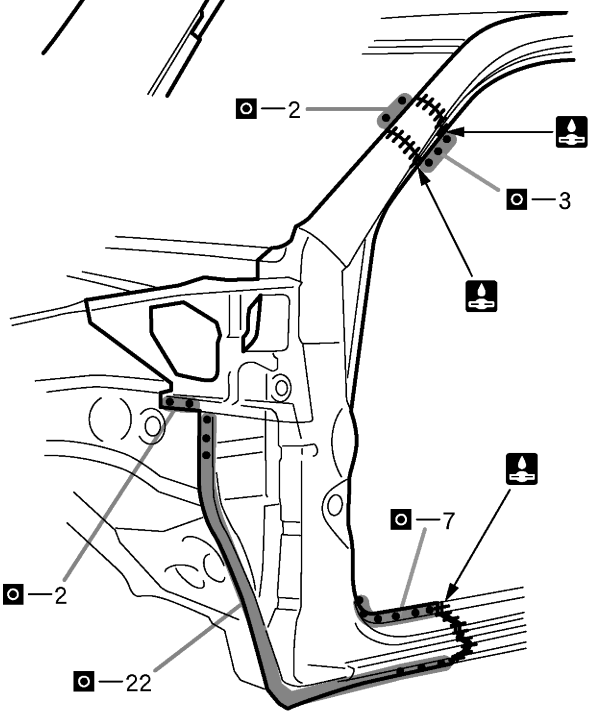
100mm (3.94in.)

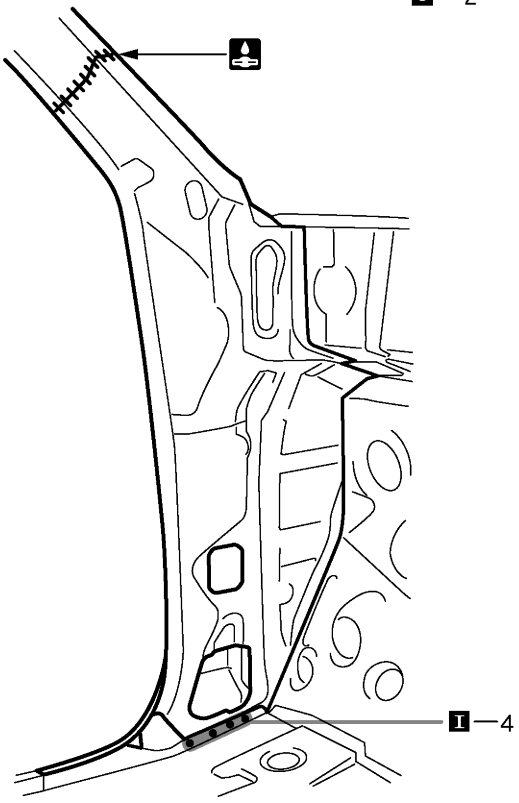

I—3
I—2
O—1
O—5
O—4
O—2


O—3


O—1
O—1
O—1
O—2




O—2
O—3
O—7
O—2
O—22


I—4