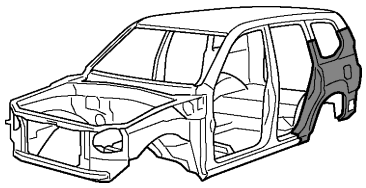
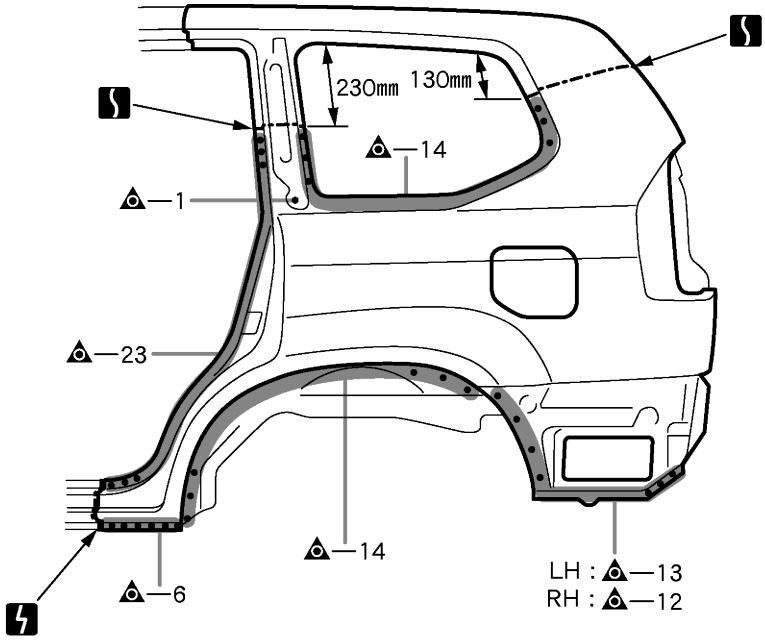
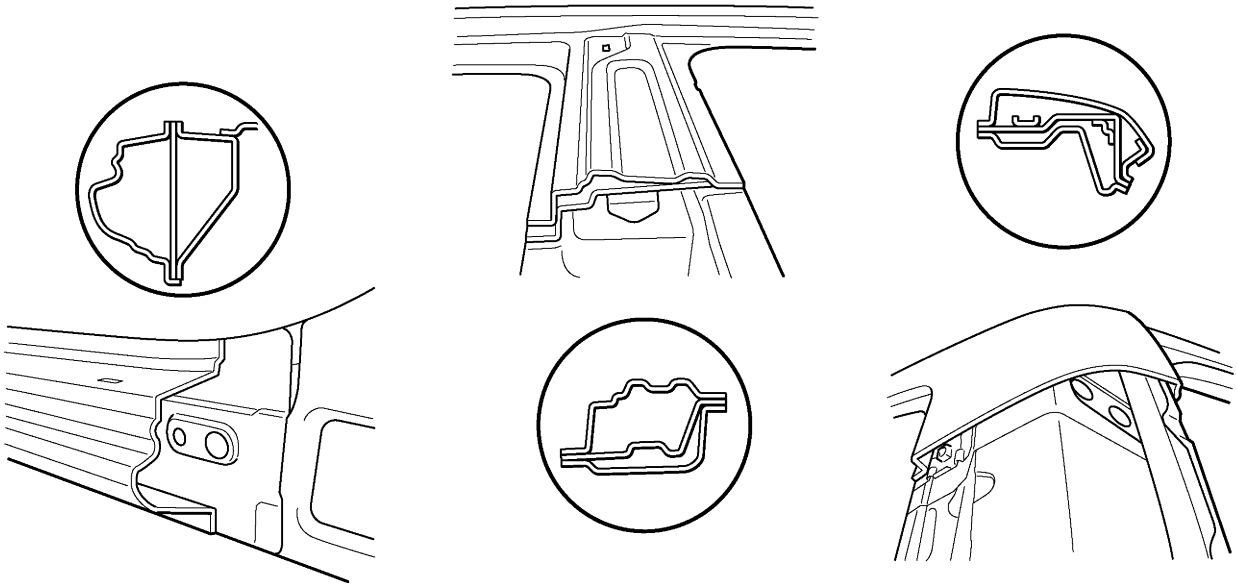
QUARTER PANEL (CUT): 5-Door

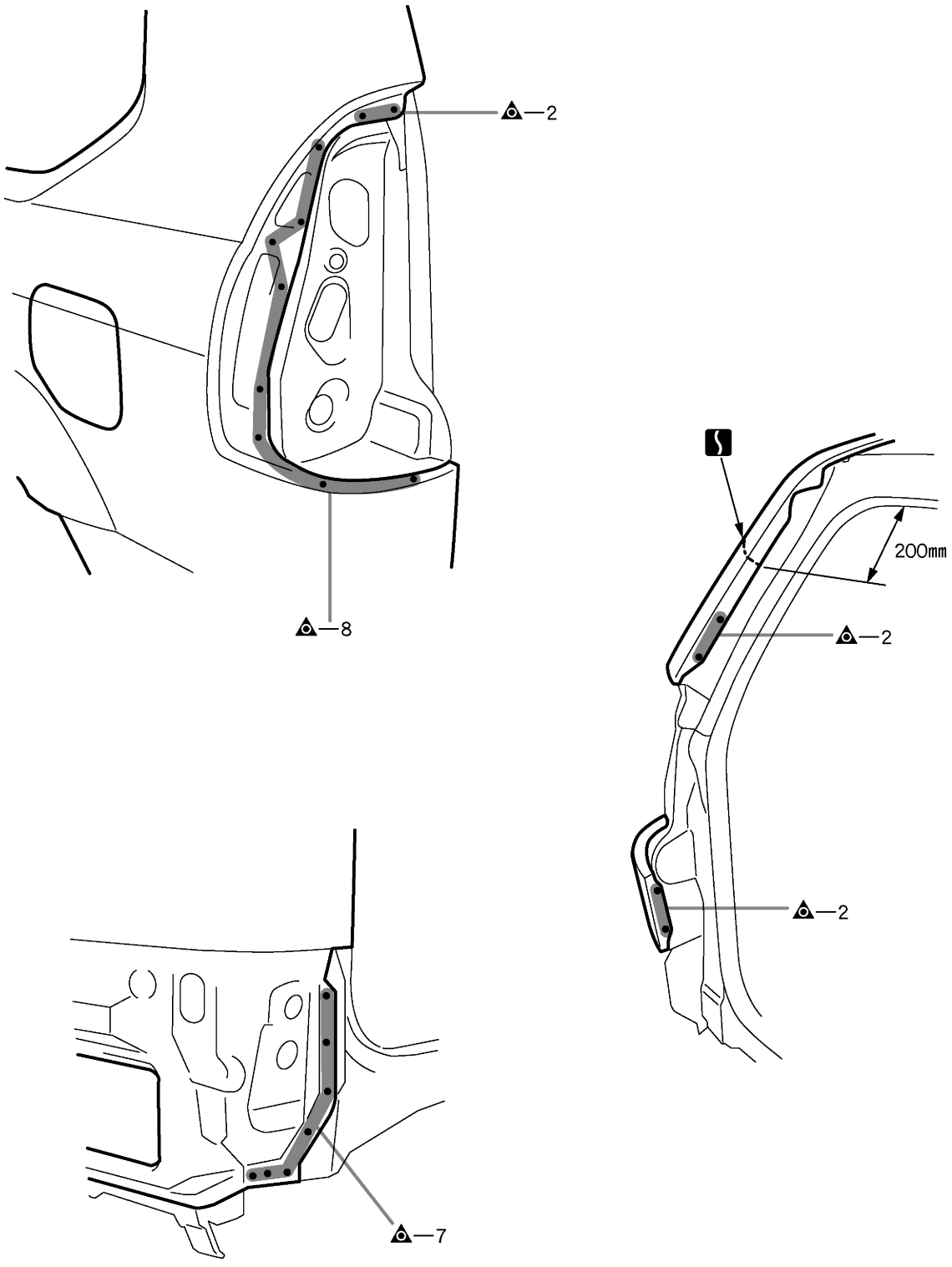


REMOVAL





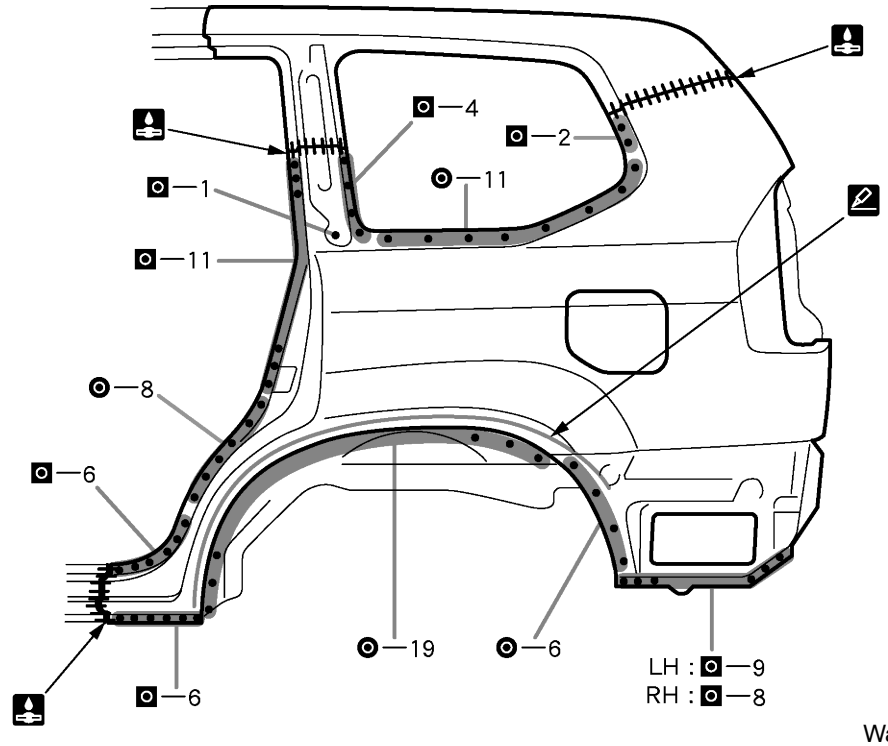
130mm (5.12in.) 230mm (9.06in.)

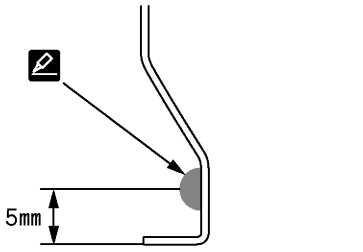


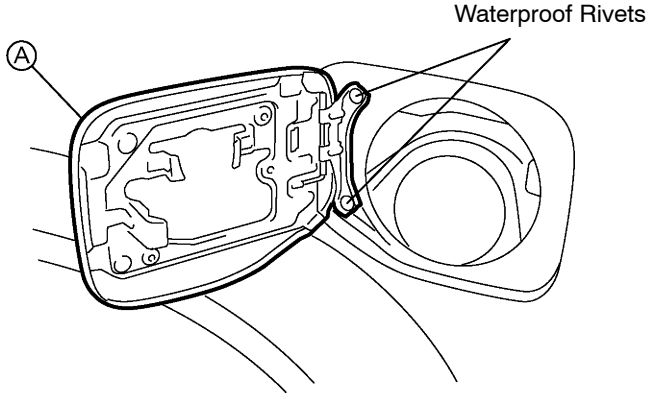
200mm (7.87in.)

INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam with corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.







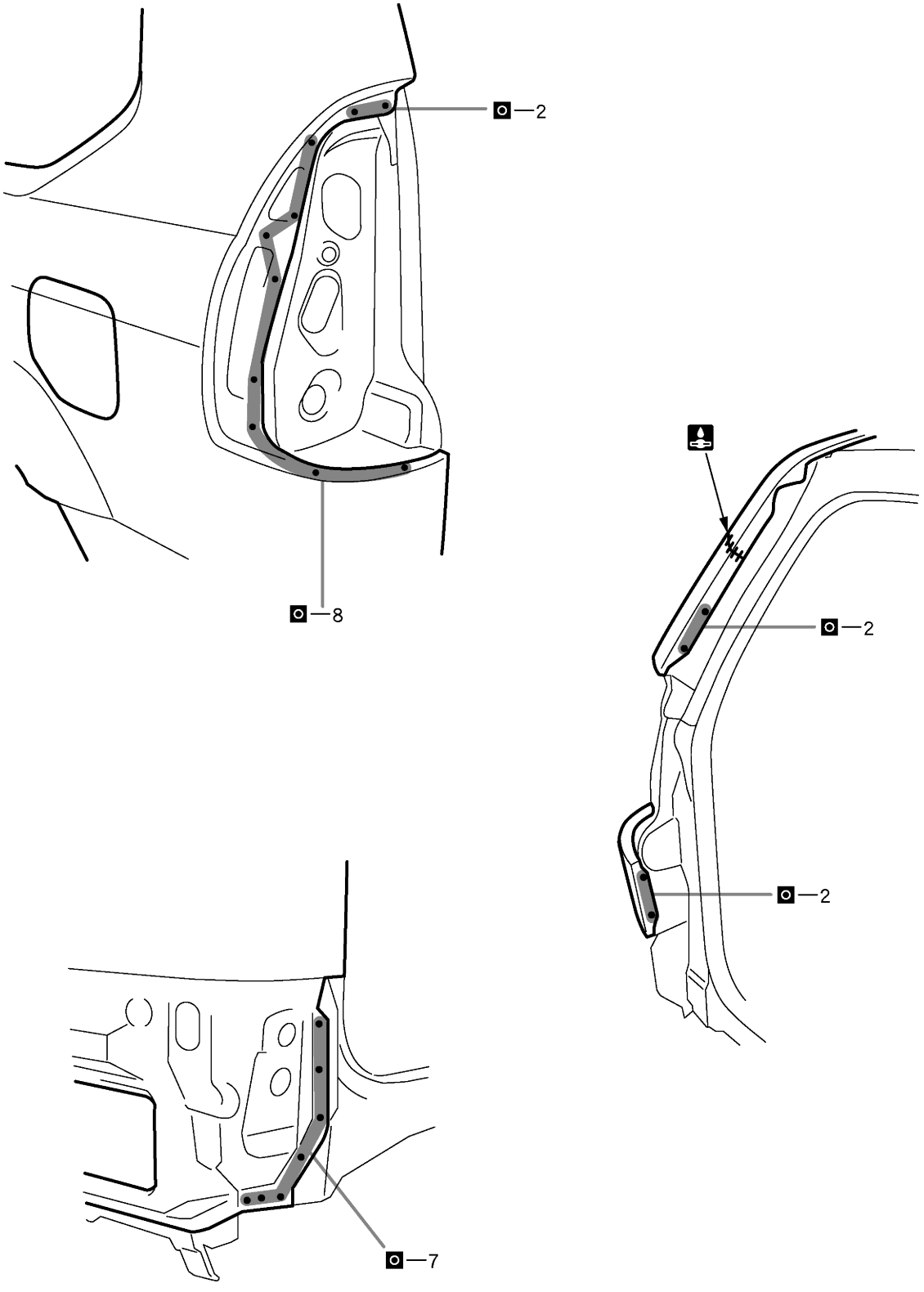
POINT

1 Before temporarily installing the new parts, apply body sealer to the wheel arch.
HINT:
1) Apply body sealer about 5mm (0.20in.) from the flange, avoiding any oozing.
2) Apply sealer evenly, about 3 – 4mm (0.12 – 0.16in.) in diameter.

2 Use waterproof rivets for the Ⓐ installation.
HINT:
1) Apply the body sealer before installing the Ⓐ.

PART NAME

Ⓐ Fuel Filler Opening Lid


2
8
2
2
7