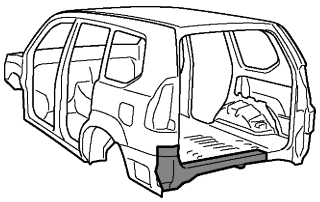
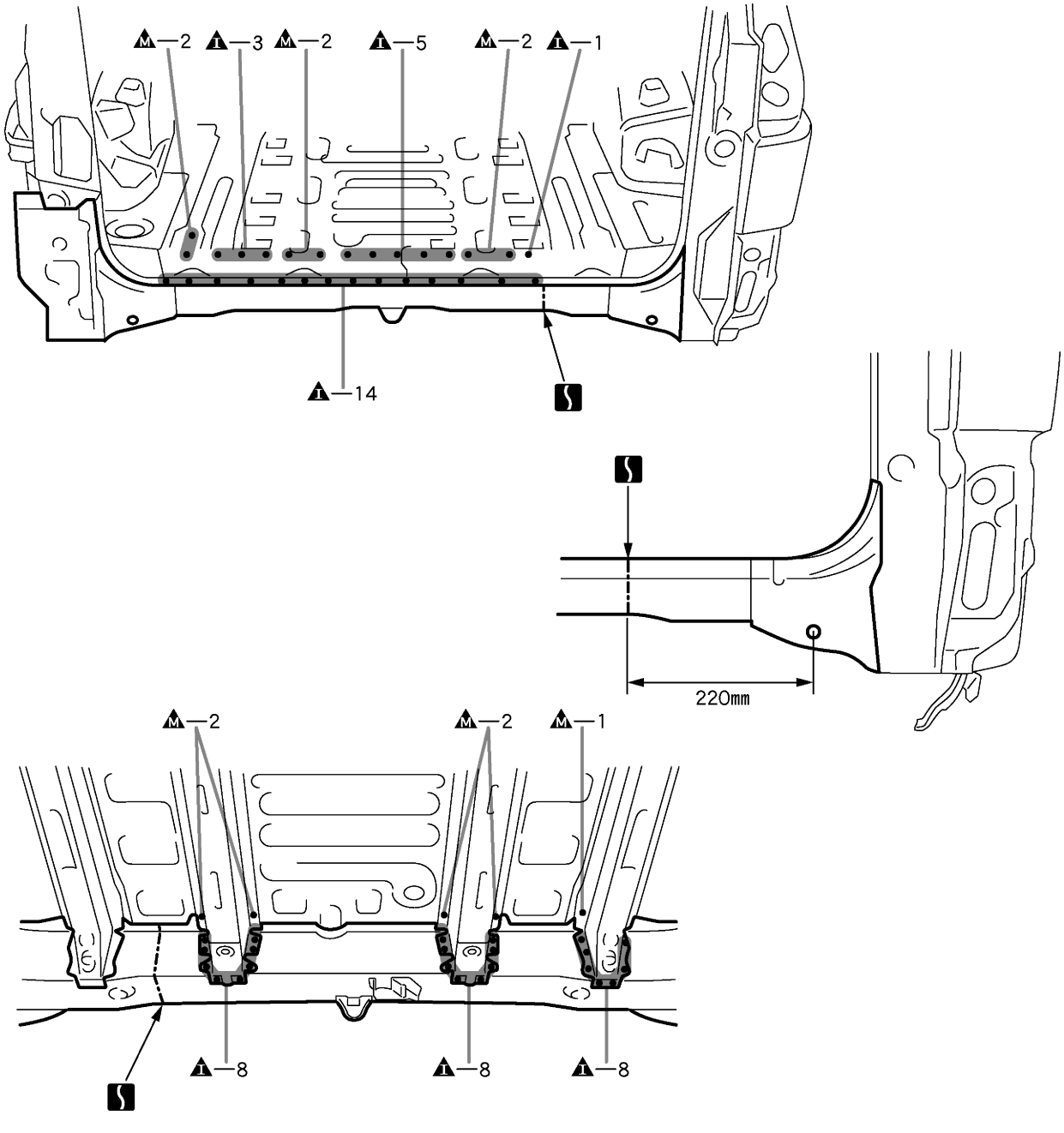
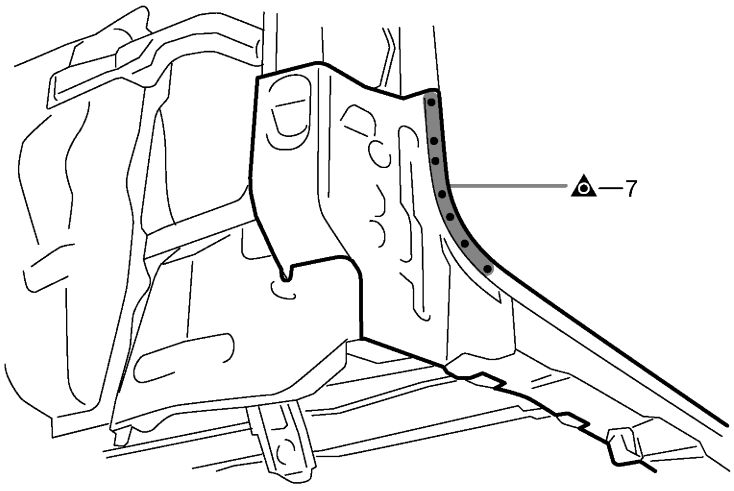
BODY LOWER BACK PANEL (CUT)

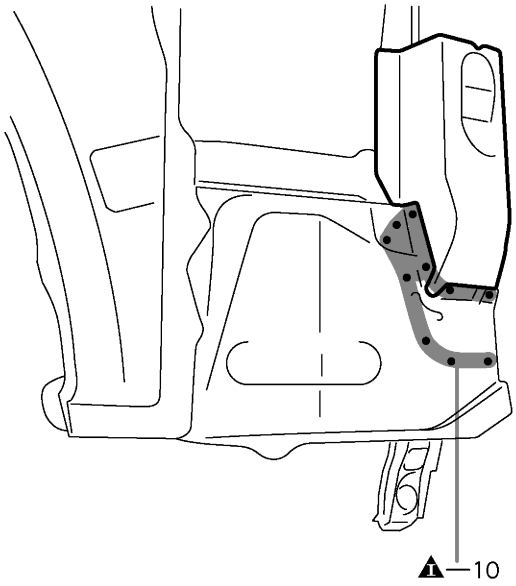


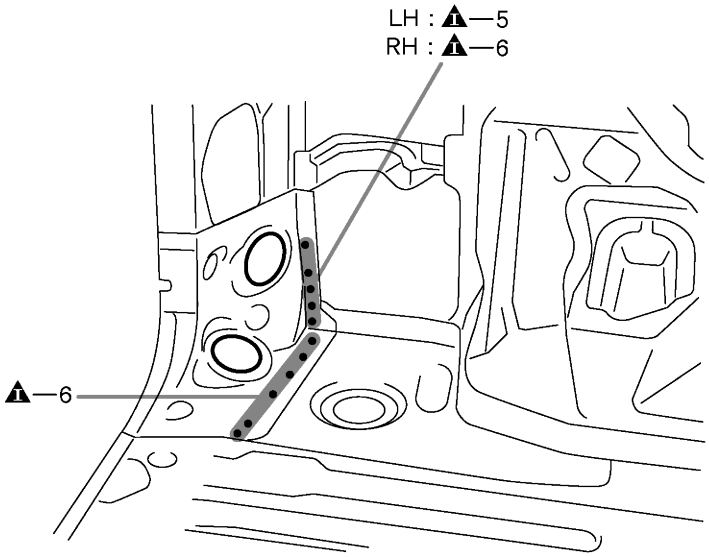
REMOVAL
With the back door opening reinforcement removed.



220mm (8.66in.)

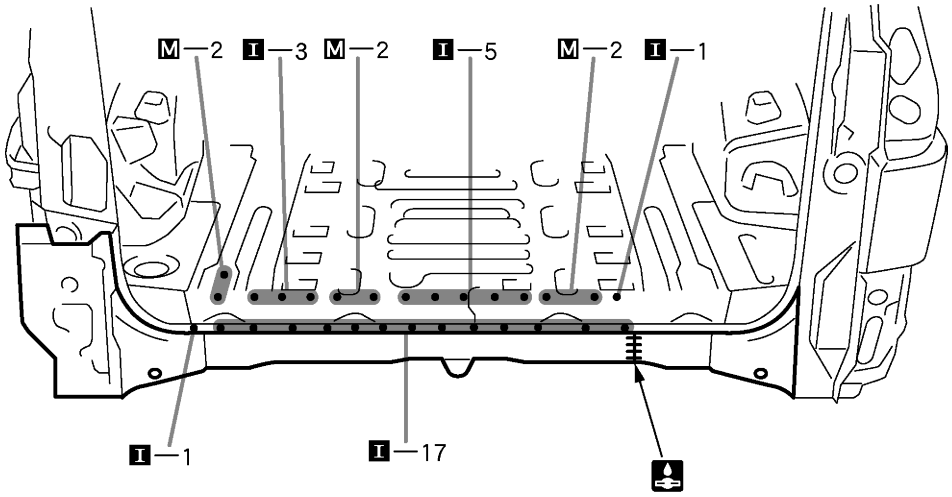

◬—7

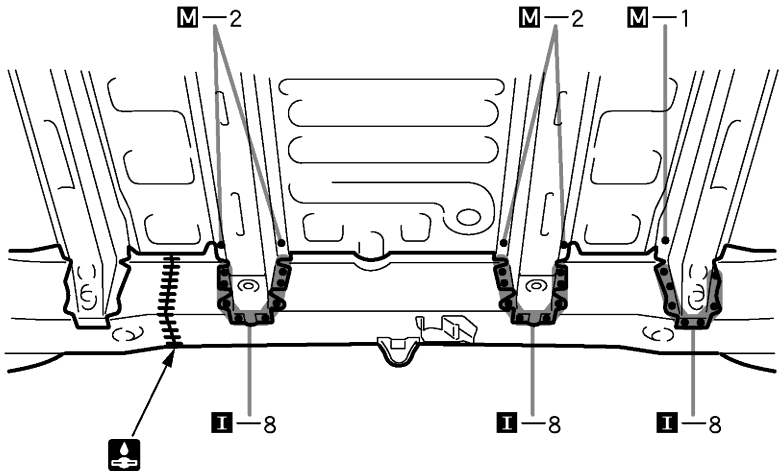

◭—10


LH : ◭—5
RH : ◭—6
◭—6

INSTALLATION

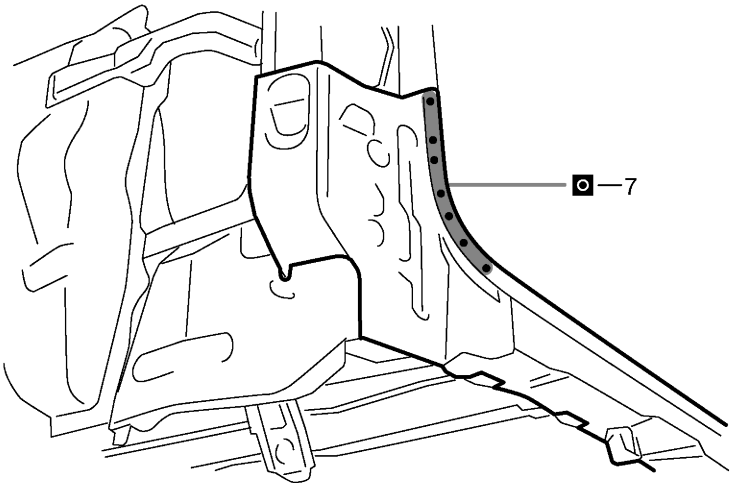
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam with corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

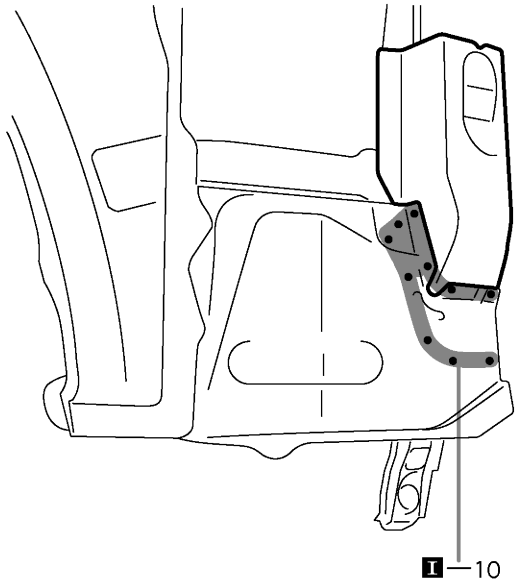


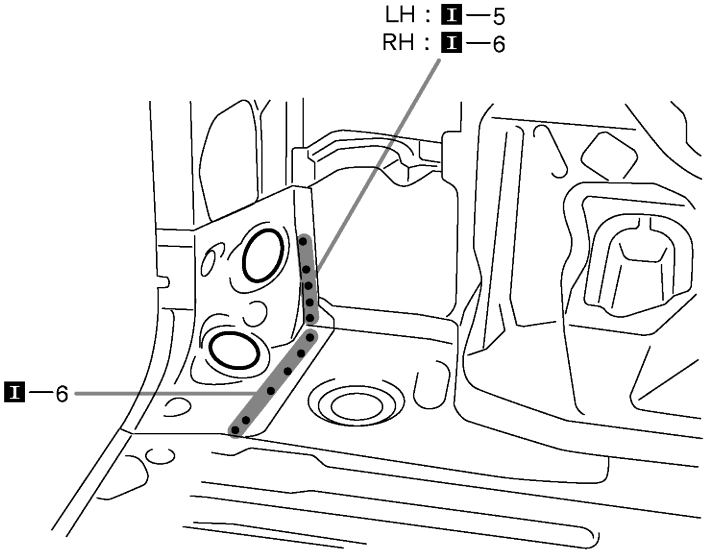


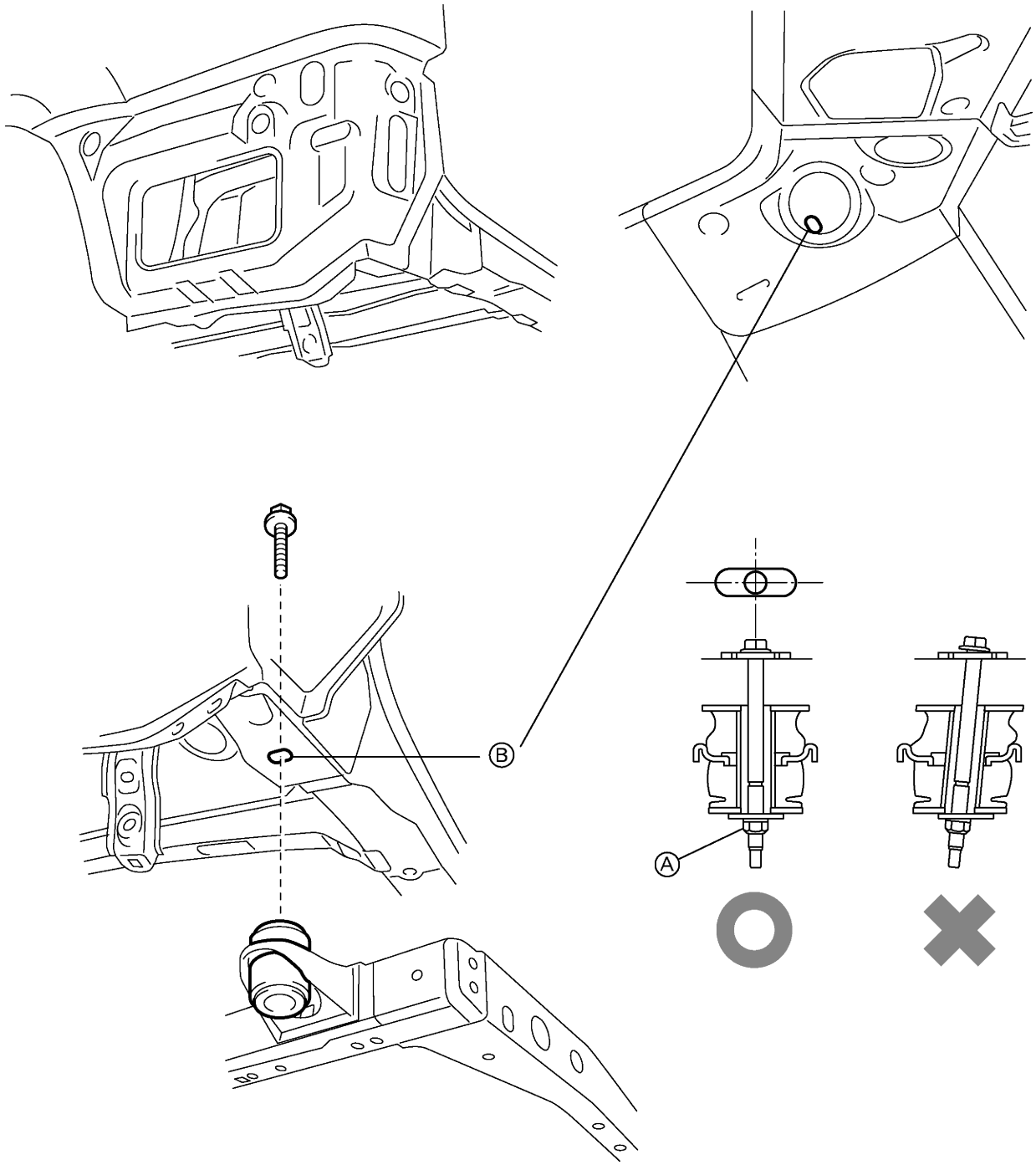
POINT

1 Inspect the fitting of the quarter panel, bark door and rear combination light, etc., before welding, since this affects the appearance of the finish.


O—7


I—10


LH : I—5
RH : I—6
I—6



POINT

1 Check if the body mounting hole is in the correct position.

2 Vertically tighten the bolt.

HINT:

1) Specified torque for the cab mounts No.1, No.2, No.3 and rear end cab mount is 77 N·m (785 kgf·cm, 57 ft·lbt).

NOTICE: Do not reuse the lock nut.

PART NAME

Ⓐ Lock Nut (Non-reusable part) Ⓑ Body Mounting Hole