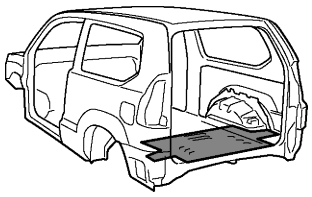
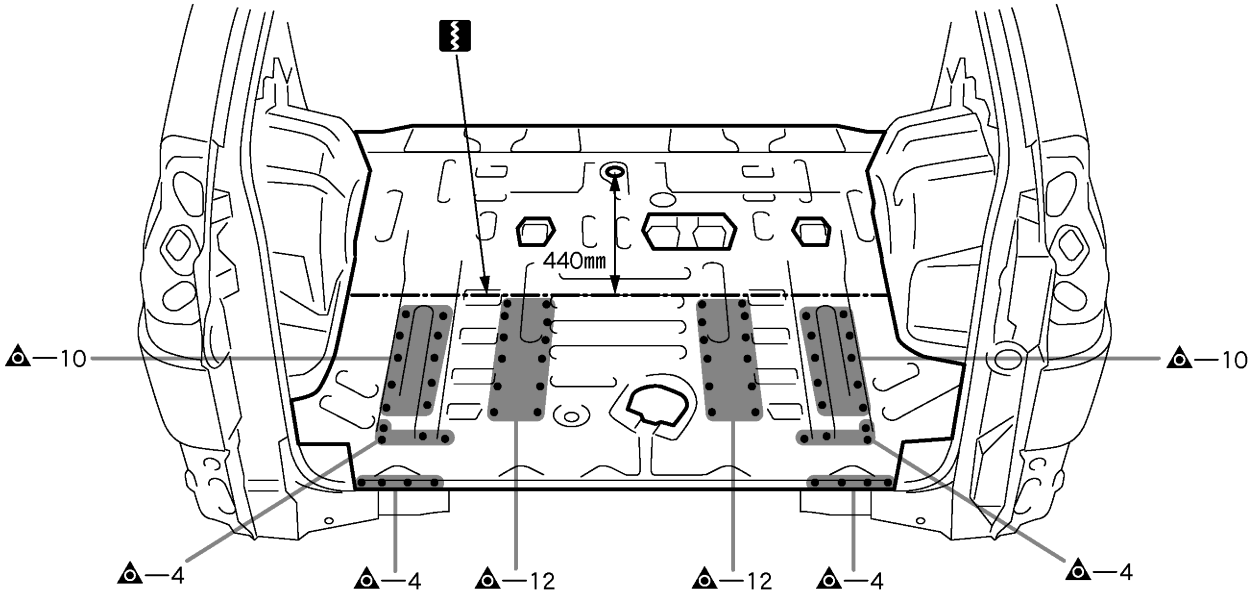
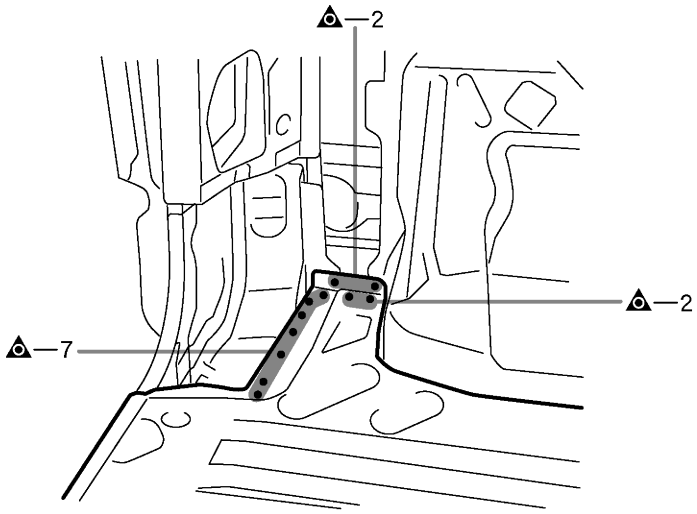
# REAR FLOOR PAN (CUT): 3-Door

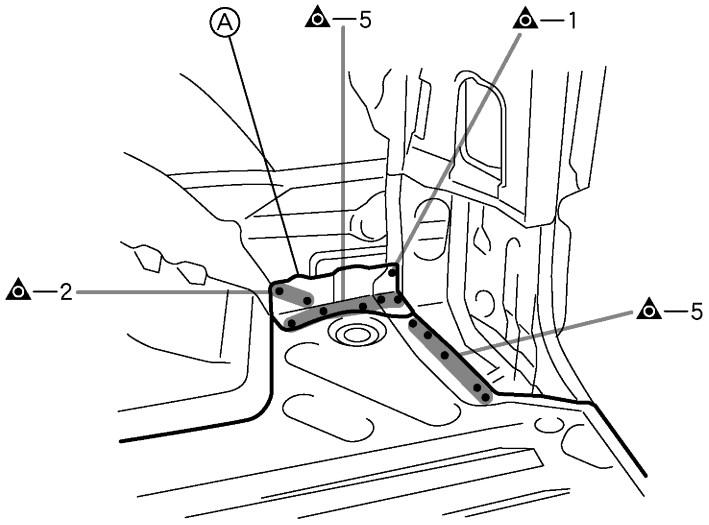


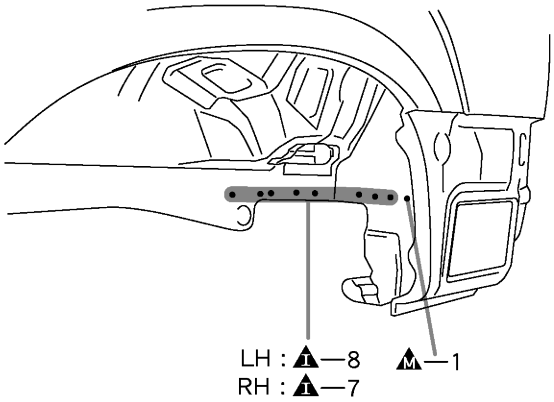
**REMOVAL**
With the lower bark upper gusset, the body lower back panel removed.




440mm (17.32in.)



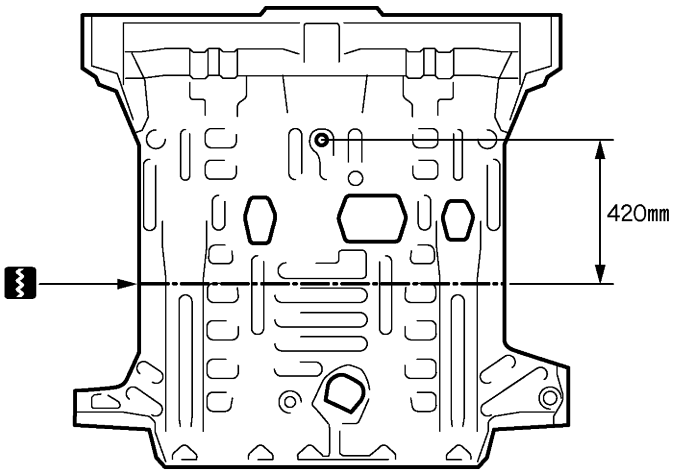



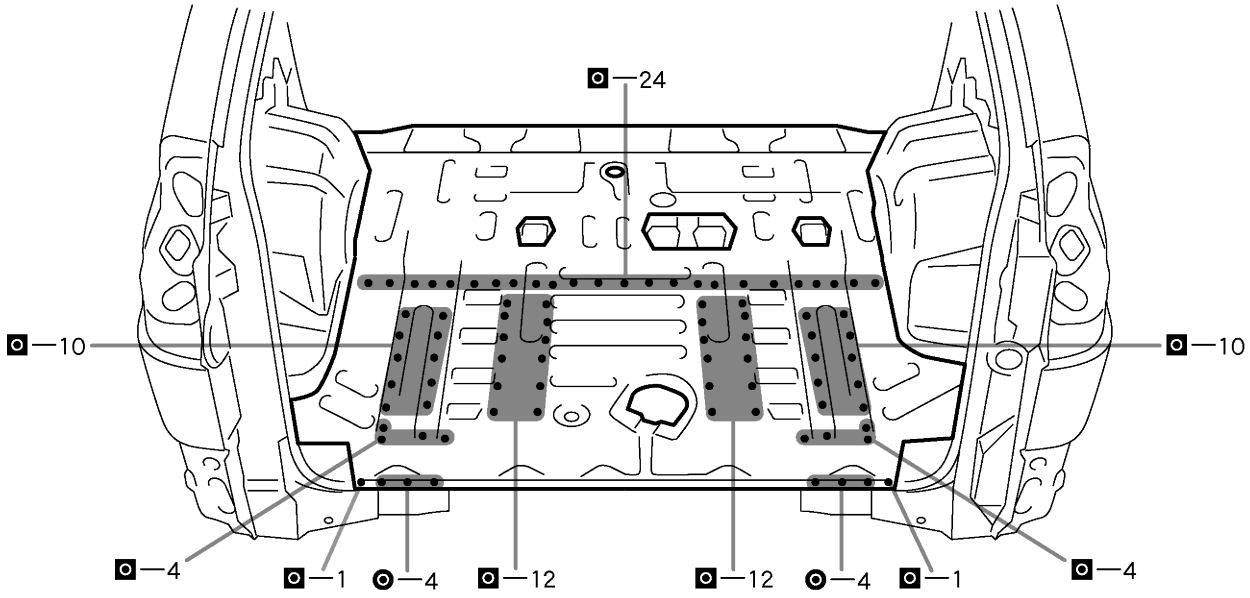

**PART NAME**

Ⓐ Rear Floor Side Panel

**INSTALLATION**

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam with corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

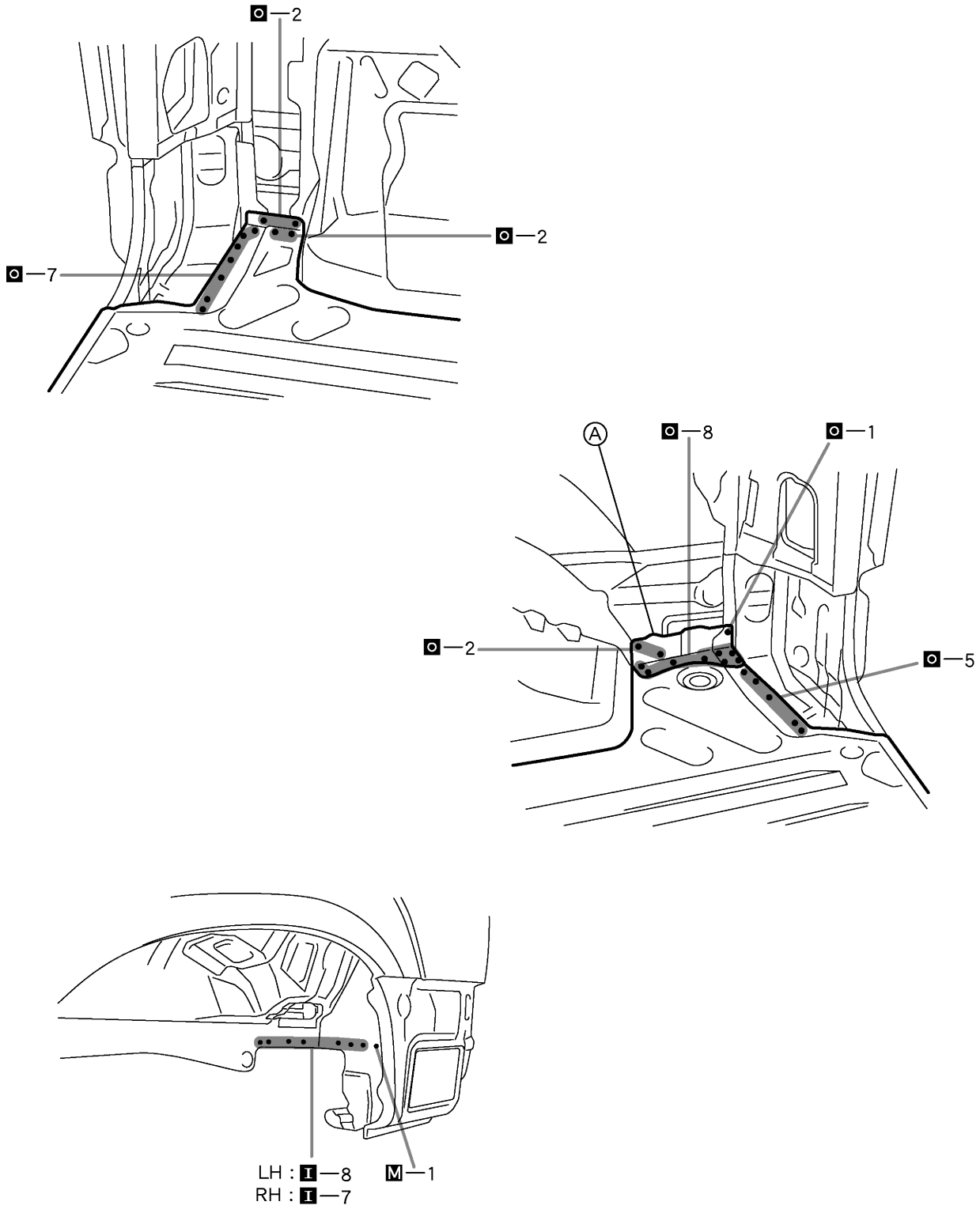



**POINT**

1 Plug weld the overlapping portion of the new parts.
2 Coat the overlapping opening portion from the both sides with body sealer.
*HINT:*
*1) Be sure the portion to be welded are align and not loose.*

420mm (16.54in.)




**PART NAME**

Ⓐ Rear Floor Side Panel