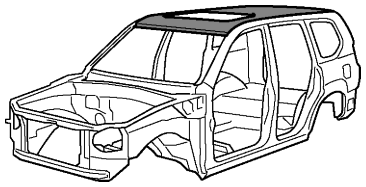
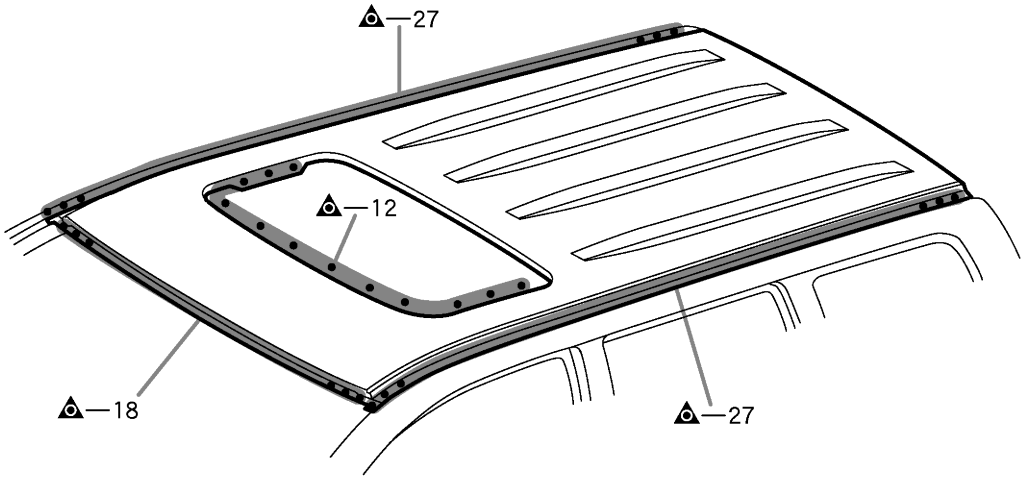
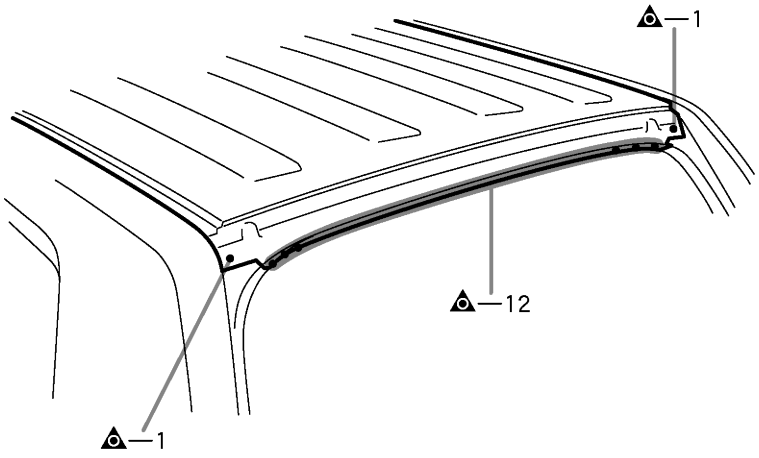
ROOF PANEL (ASSY): 5-Door w/sunroof



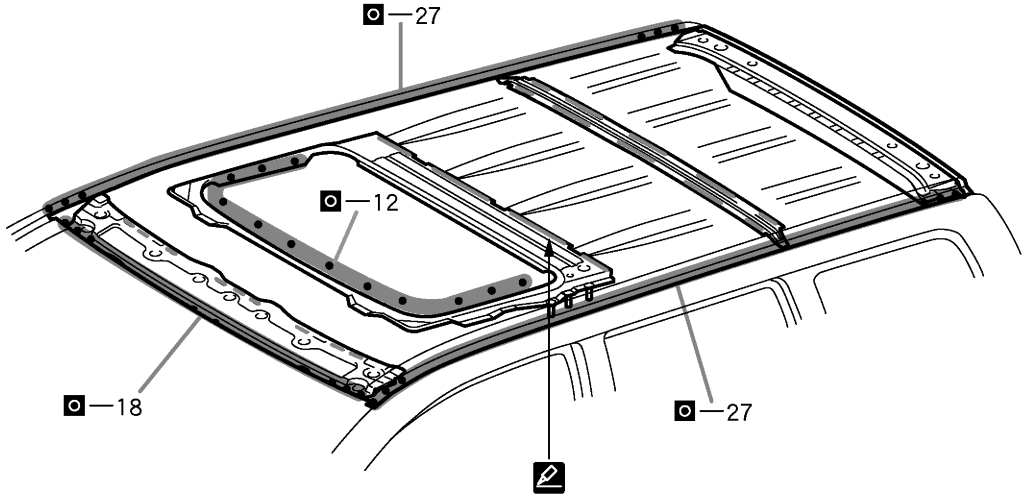
REMOVAL

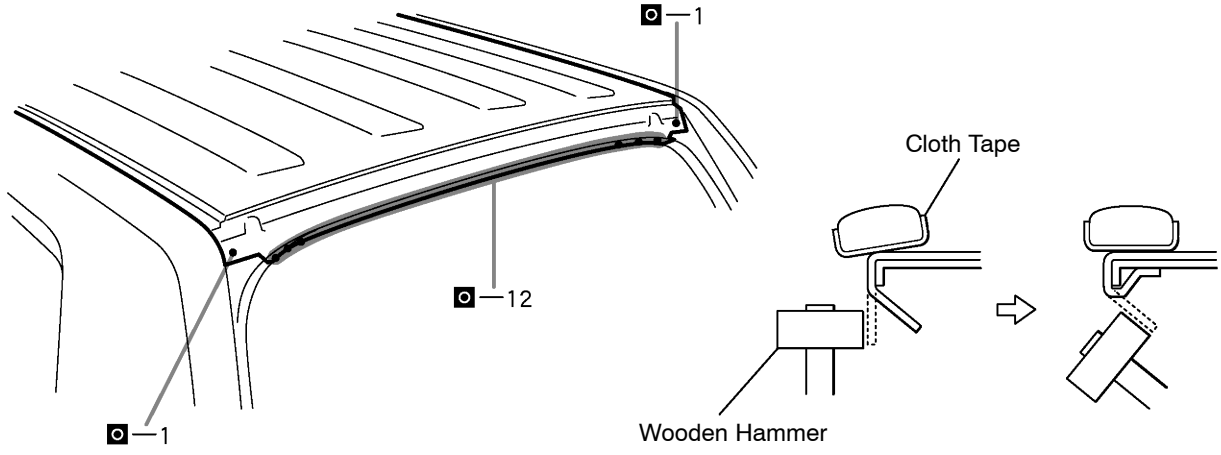




INSTALLATION

- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam with corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.





POINT

1 Before temporarily installing the new parts, apply body sealer to the windshield header panel, roof panel reinforcement and back window frame.
HINT:
1) Apply just enough sealer for the new parts to make contact.

2 Bend the flange hem with a wooden hammer and dolly.
HINT
1) Perform hemming three steps, being careful not to warp the panel.