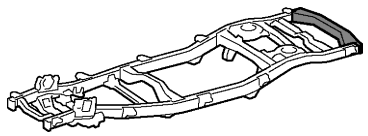
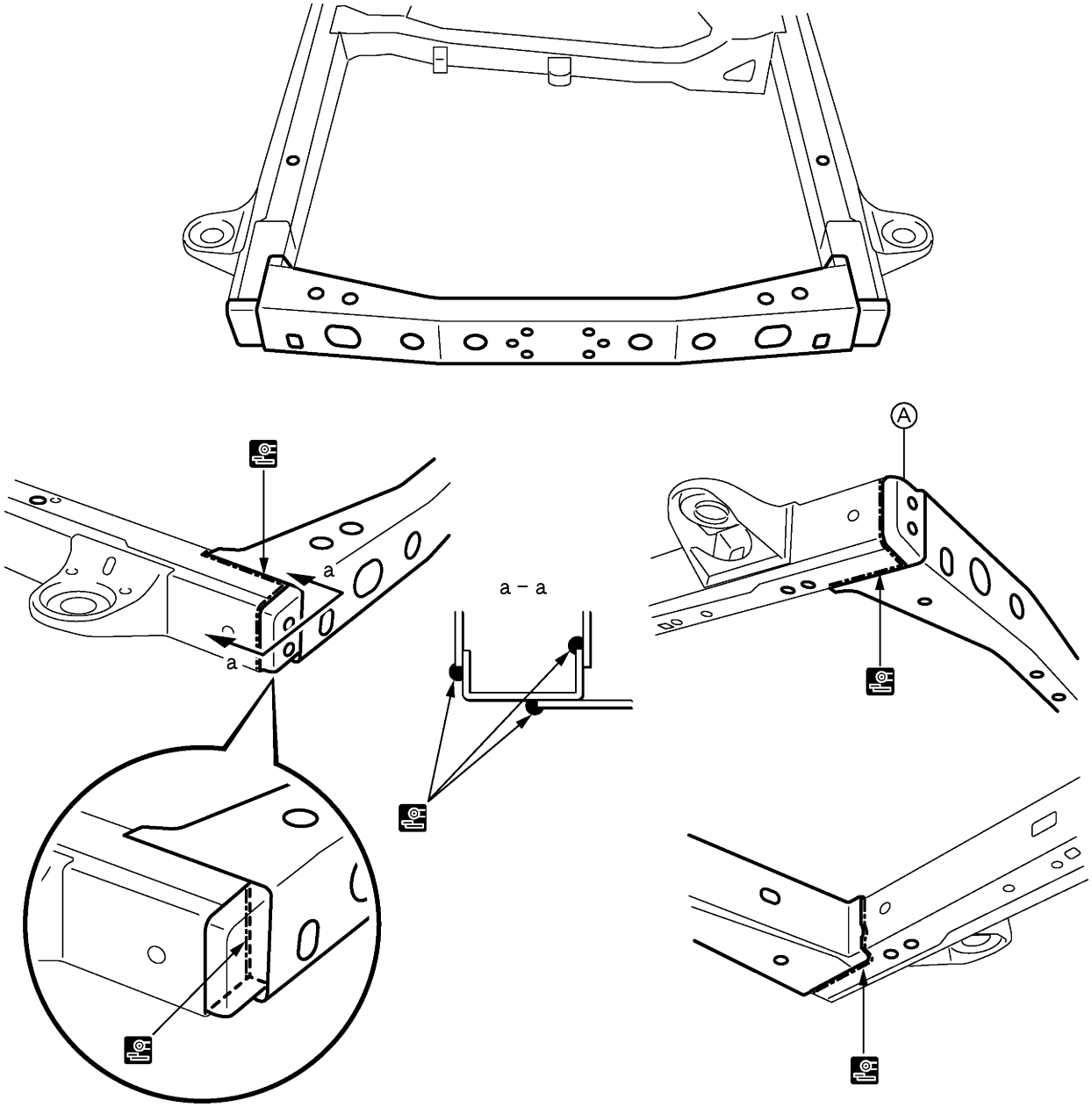
FRAME REAR CROSSMEMBER (ASSY)



REMOVAL



POINT

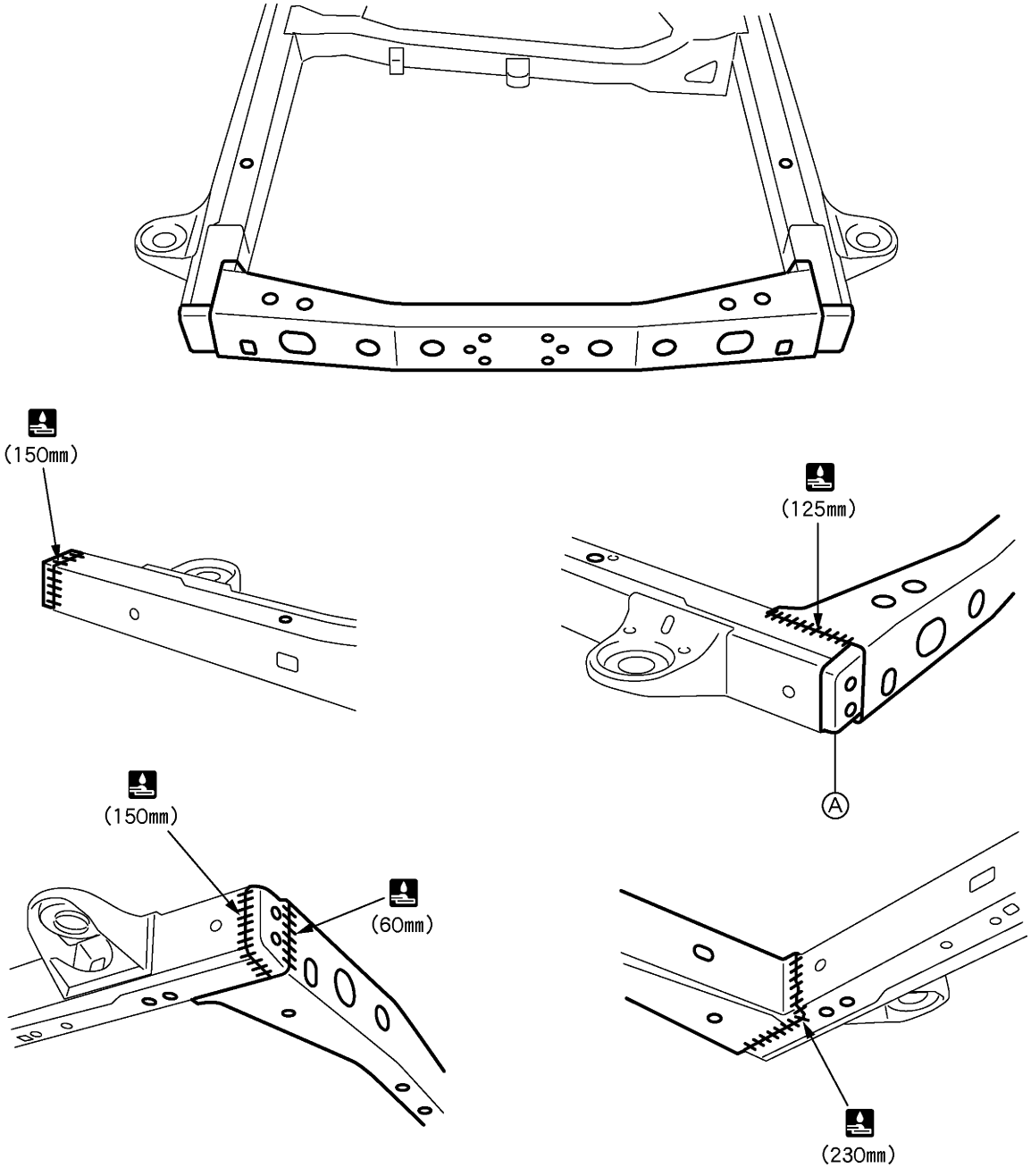
1 Remove the Ⓐ at the same time.

PART NAME

Ⓐ Frame Rear Crossmember Gusset

INSTALLATION

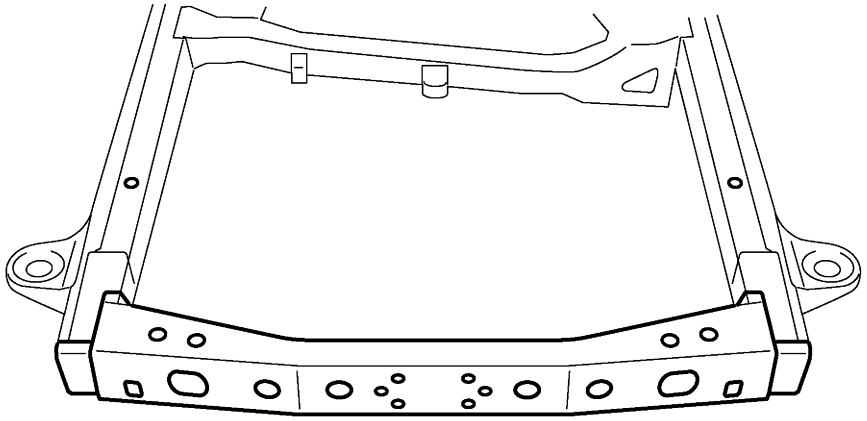
- Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- Inspect the fitting of the related parts around the new parts before welding. This affects the appearance of the finish.
- After welding, apply the polyurethane foam with corresponding parts.
- After welding, apply body sealer and under-coating to the corresponding parts.
- After applying the top coat layer, apply anti-rust agent to the inside of the necked section structural weld spots.

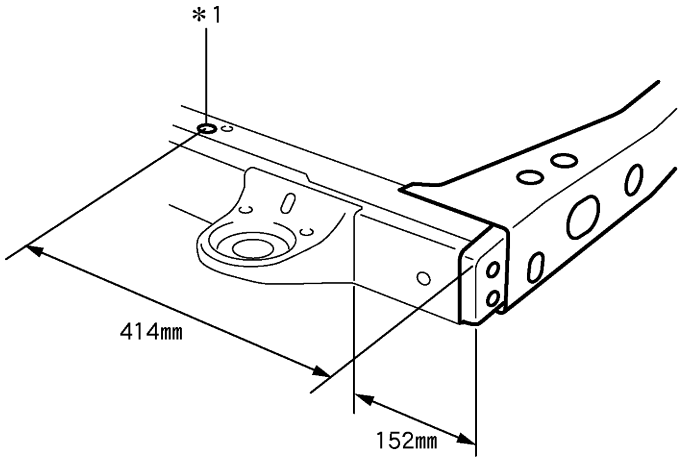


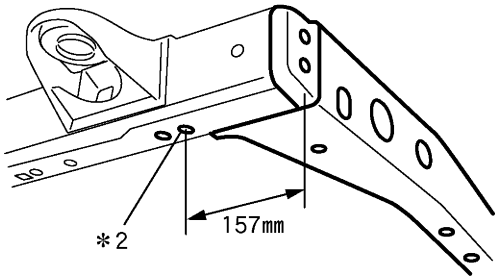
PART NAME

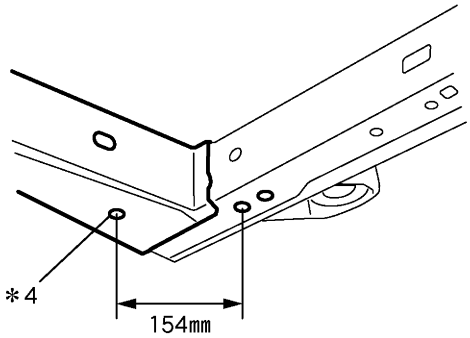
Ⓐ Frame Rear Crossmember Gusset

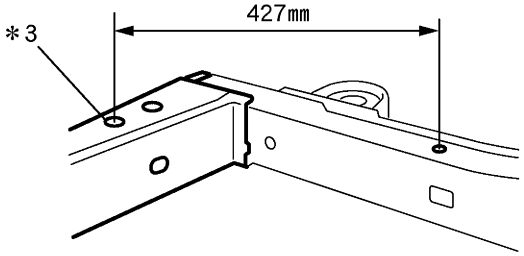
60mm (2.36in.) 125mm (4.92in.) 150 mm (5.91in.) 230mm (9.06in.)











POINT

1 *1: Air Suspension Compressor Installation Nut *2: Rear Hook Installation Nut
*3: Rear Bumper Installation Nut *4: Frame Rear Crossmember Standard Hole

152mm (5.98in.) 154mm (6.06in.) 157mm (6.18in.) 414mm (16.30in.) 427mm (16.81in.)