0318P–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter commutator end frame assy x Starter drive housing assy (Starter Assy 1.6 kW)		6.0	61	53 in.·lbf
Starter drive housing assy x Repair service starter kit (Starter Assy 1.6 kW)		7.5	76	66 in.·lbf
Lead wire x Repair service starter kit (Starter Assy 1.6 kW)		10	102	7.4
Commutator end frame x Brush holder (Starter Assy 2.0 kW)		3.8	39	34 in.·lbf
Starter drive housing assy x Magnetic Starter Switch (Starter Assy 2.0 kW)		9.3	95	82 in.·lbf
Commutator end frame x Starter drive housing assy (Starter Assy 2.0 kW)		9.3	95	82 in.·lbf
Lead wire x Terminal C of starter (Starter Assy 2.0 kW)		5.9	60	52 in.·lbf
Drive end frame assy generator x Generator rectifier end frame		4.5	46	36 in.·lbf
Generator holder w/ rectifier x Drive end frame assy generator		2.0	20	17 in.·lbf
Generator regulator assy x Generator rectifier end frame		2.0	20	17 in.·lbf
Generator brush holder assy x Generator rectifier end frame		2.0	20	17 in.·lbf
Generator rear end cover x Generator rectifier end frame		4.4	45	39 in.·lbf
Terminal plate x Generator rectifier end frame assy	Bolt	3.9	39	34 in.·lbf
	Nut	4.4	45	39 in.·lbf
Generator pulley x Generator rotor assy		137	1,397	101