031EH–01

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Cylinder block water drain cock plug x Cylinder block water drain cock	13	130	9
Water pump assy x Timing chain cover sub–assy			
10 mm (0.39 in.) head	9.0	92	80 in.·lbf
12 mm (0.47 in.) head	23	235	17
Idler pulley assy x V–ribbed belt tensioner assy	25	255	18
Idler pulley sub–assy No. 2 x Timing chain cover sub–assy	39	398	29
Water inlet x Timing chain cover sub–assy	9.0	92	80 in.·lbf
Fan shroud x Radiator	5.0	51	44 in.·lbf
Fan w/ fluid coupling x Water pump	21	214	15
V–bank cover x Intake air surge tank	7.5	76	66 in.·lbf
Engine under cover sub–assy No. 1 x Frame assy	29	296	21
Water inlet w/ thermostat x Water inlet	9.0	92	80 in.·lbf
Radiator x Radiator support	18	184	13