031EN–01

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter assy x Transmission housing		37	377	27
Starter assy x Terminal 30		9.8	100	7
Steering sliding yoke x Steering intermediate shaft No.2		36	370	27
Generator assy x V–ribbed belt tensioner and cylinder head		43	438	32
Generator assy x Wire harness clamp bracket		8.0	82	71 in.·lbf
Generator assy x Terminal B		9.8	100	7
Wire harness stay x Body		8.0	82	71 in.·lbf
V–bank cover x Intake air surge tank sub–assy and Air cleaner assy		7.5	76	66 in.·lbf
Engine under cover sub–assy No.1 x Frame assy		29	296	21
Engine under cover assy rear x Frame assy		29	296	21
Lead wire of field coil x Terminal C	1.6 kw	10	102	89
Lead wire of field coil x Terminal C	2.0 kw	5.9	60	52 in.·lbf