0315S–02

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
VANE PUMP ASSY (1GR–FE)			
Vane pump housing rear x Vane pump housing front	22	220	16
Pressure port union	69	700	51
Suction port union set bolt	12	120	9
Vane pump assy x Engine	43	438	32
Oil pressure switch	21	210	15
Pressure feed tube assy x Vane pump assy	51	520	38