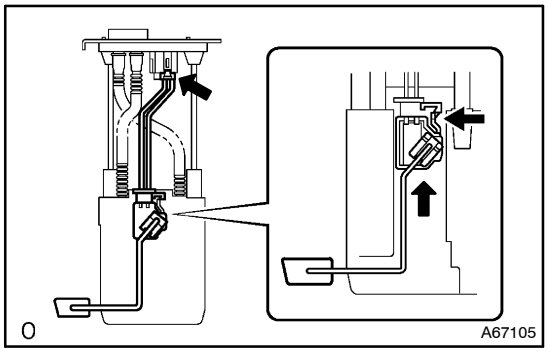
110P8–03

Removal & Installation and Disassembly & Reassembly

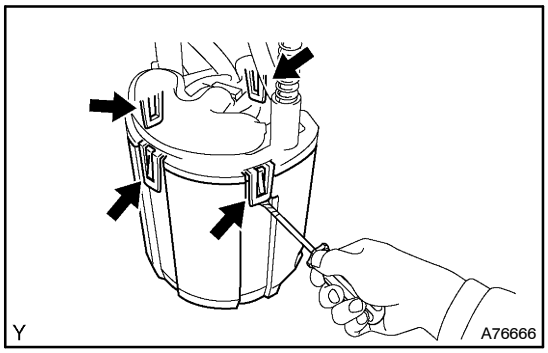
1. REMOVE FUEL SUCTION W/PUMP & GAGE TUBE ASSY (See page 11–34)



2. REMOVE FUEL SENDER GAGE ASSY

(a) Disconnect the fuel sender gage connector.

(b) Unlock the fuel sender gage, and slide it to remove.

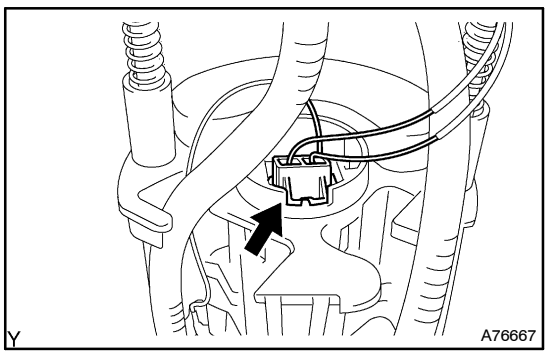


3. REMOVE FUEL PUMP ASSY W/FILTER

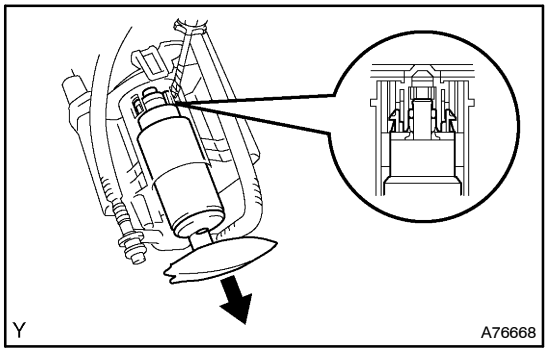
(a) Using a screwdriver, disconnect the 4 snap–claws from the claw holes and remove the sub tank.

NOTICE:

Do not damage the sub tank.



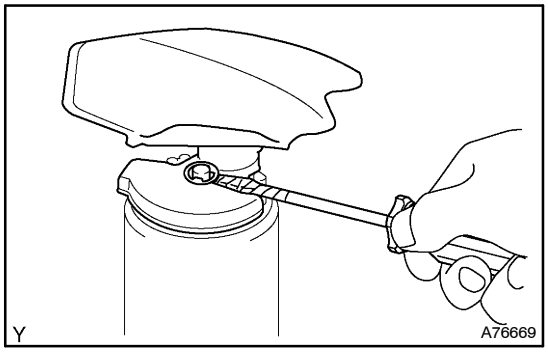
(b) Disconnect the fuel pump connector.



(c) Using a small screwdriver, disconnect the 2 claws from the claw holes and remove the fuel pump w/ filter.

(d) Remove the fuel pump O–ring from the fuel pump.

(e) Remove the fuel pump spacer from the fuel pump.



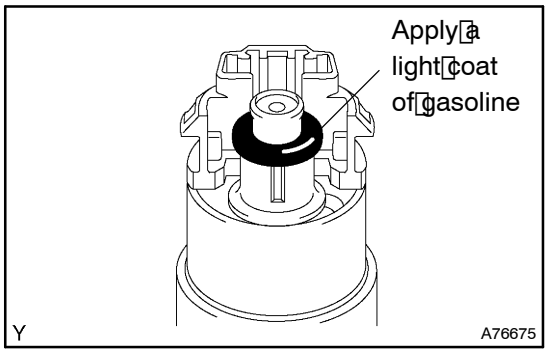
4. REMOVE FUEL PUMP FILTER

(a) Using a small screwdriver with tip wrapped in tape, pry out the clip.

(b) Pull out the fuel pump filter from the fuel pump.

5. INSTALL FUEL PUMP FILTER

(a) Install the fuel pump filter with a new clip.

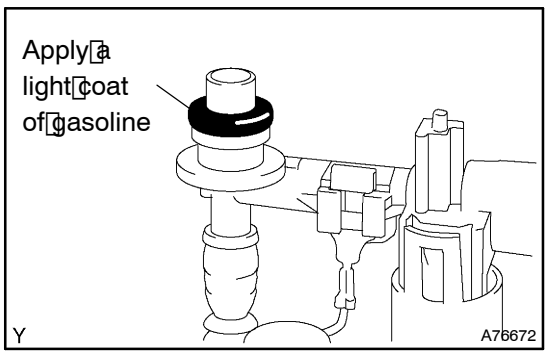


6. INSTALL FUEL PUMP ASSY W/FILTER

(a) Install a fuel pump spacer to the fuel pump.

(b) Apply a light coat of gasoline to a new O-ring and install it to the fuel pump.

(c) Apply a light coat of gasoline to the O-ring again, and install the fuel pump to the fuel filter.



(d) Install the sub tank.

(1) Apply a light coat of gasoline to a new O-ring and install it to the fuel suction tube assy.

(2) Apply a light coat of gasoline to the O-ring again, and install the sub tank to the fuel case.

7. INSTALL FUEL SUCTION W/PUMP & GAGE TUBE ASSY (See page 11-34)