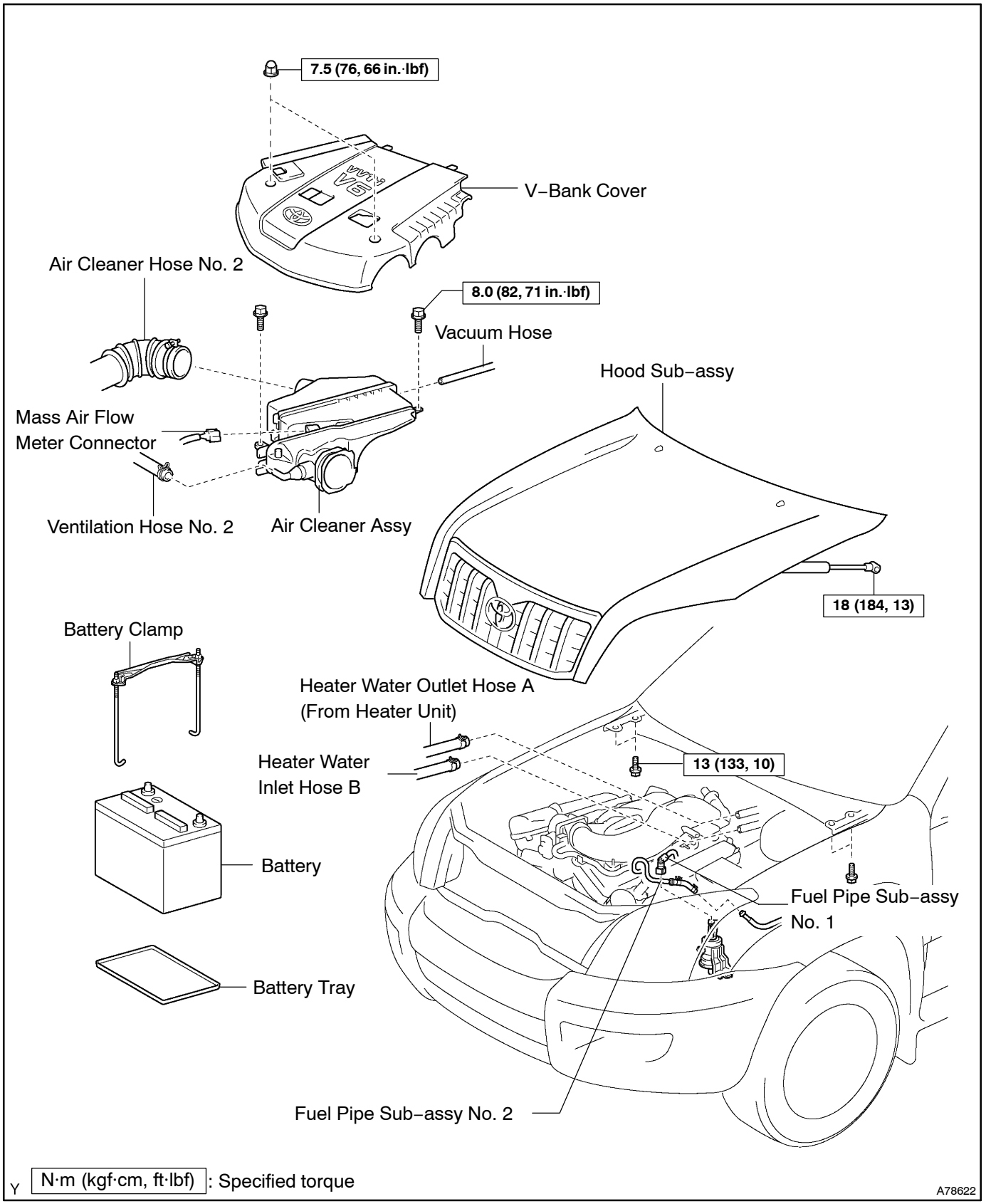
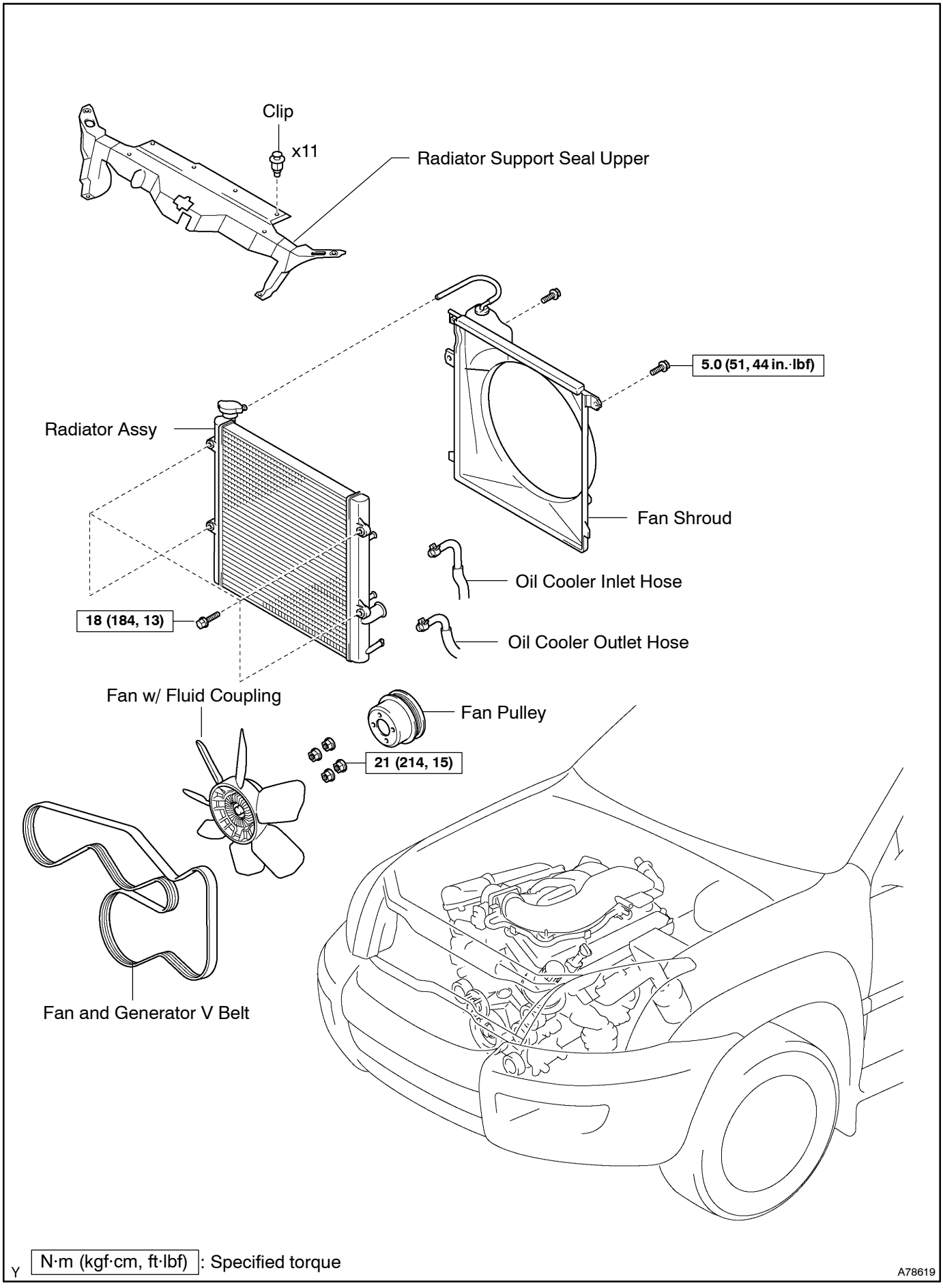
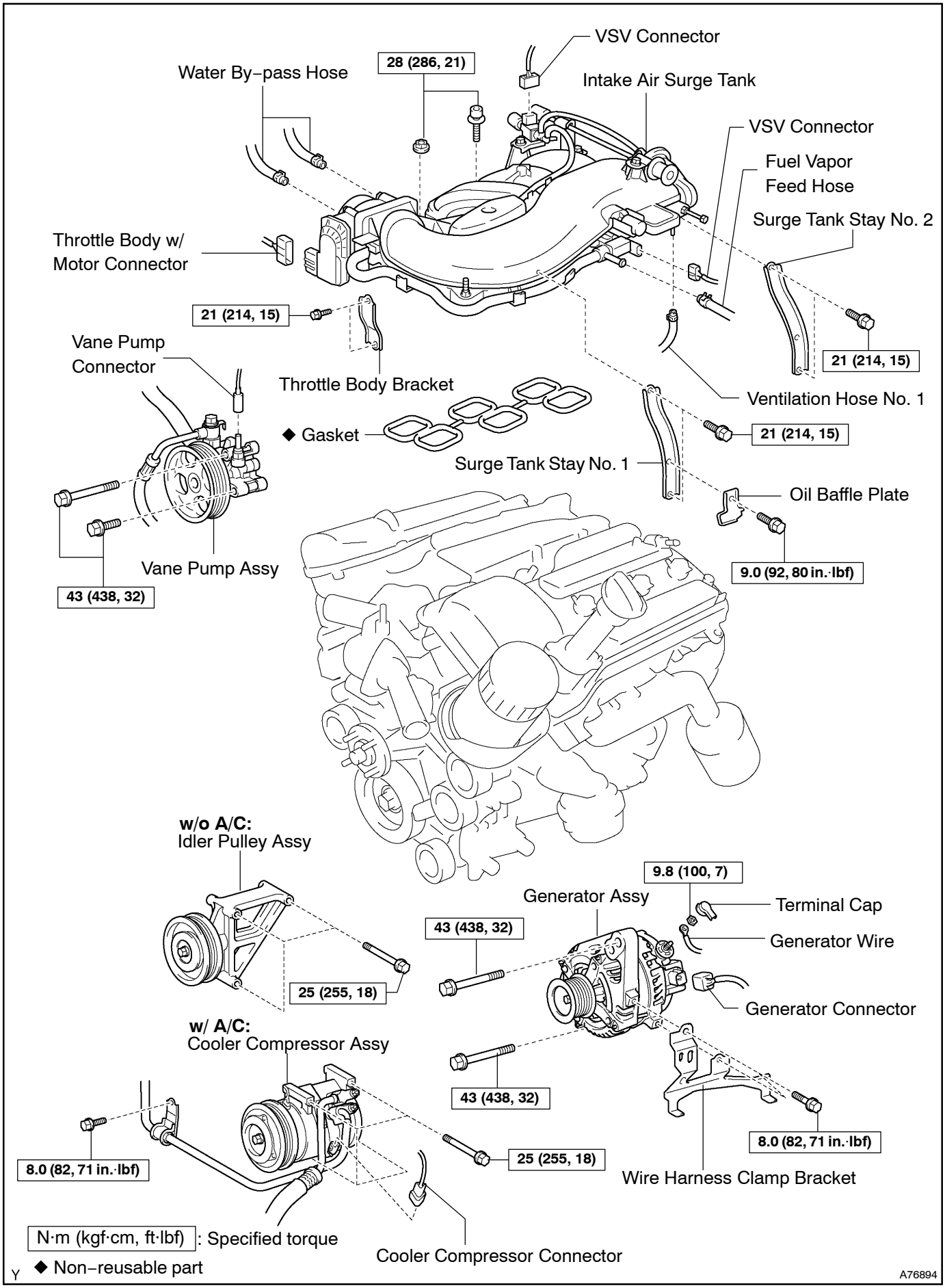
PARTIAL ENGINE ASSY (1GR–FE)

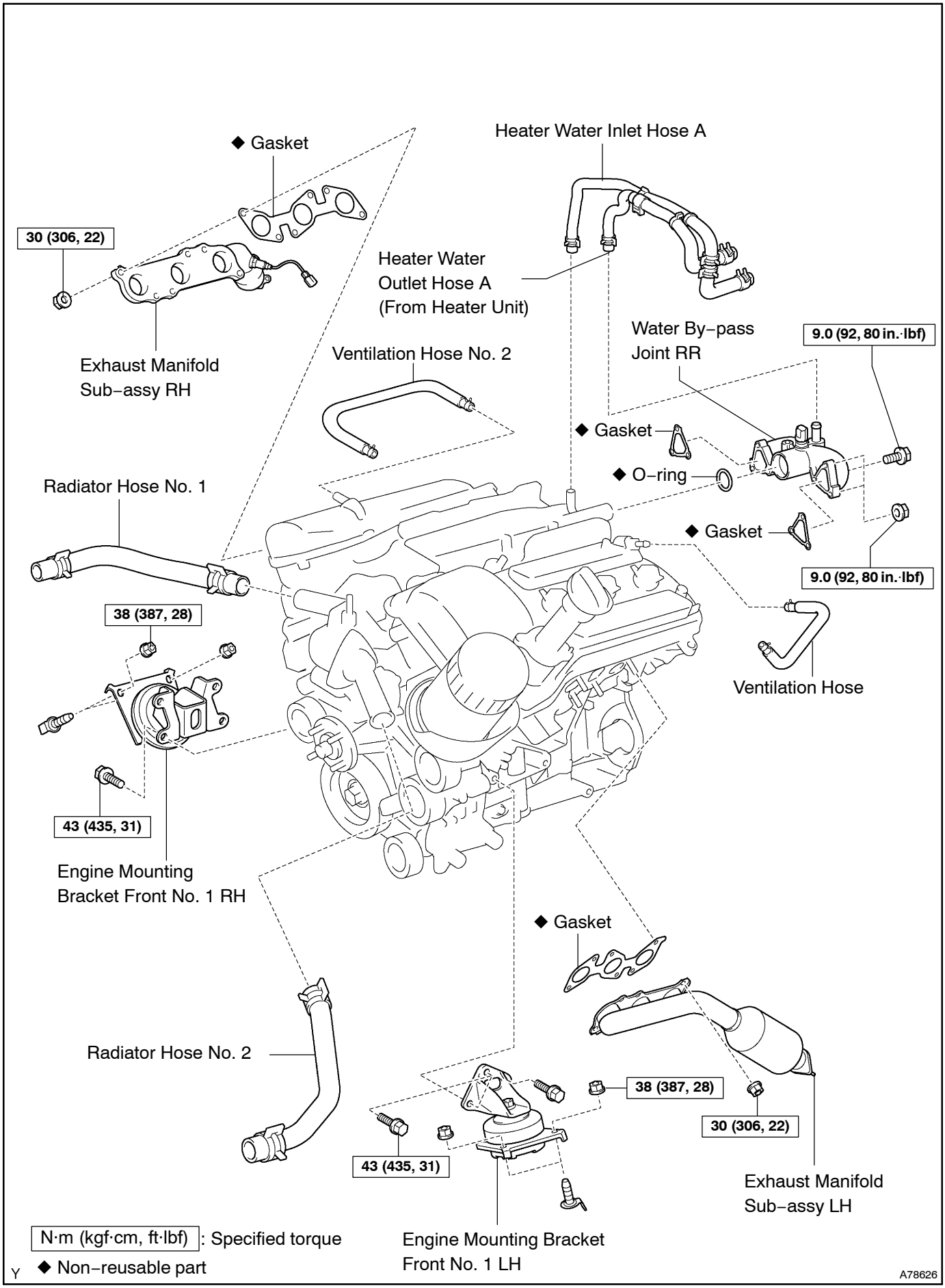
COMPONENTS

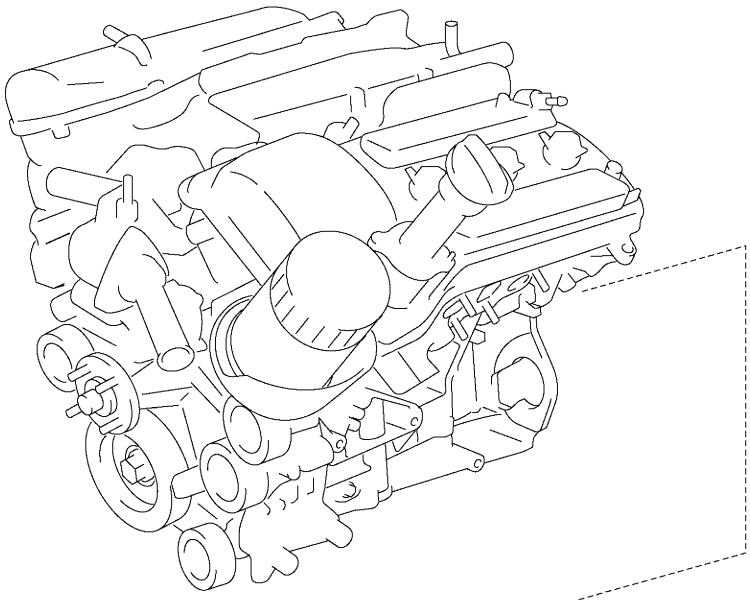
141A3–01

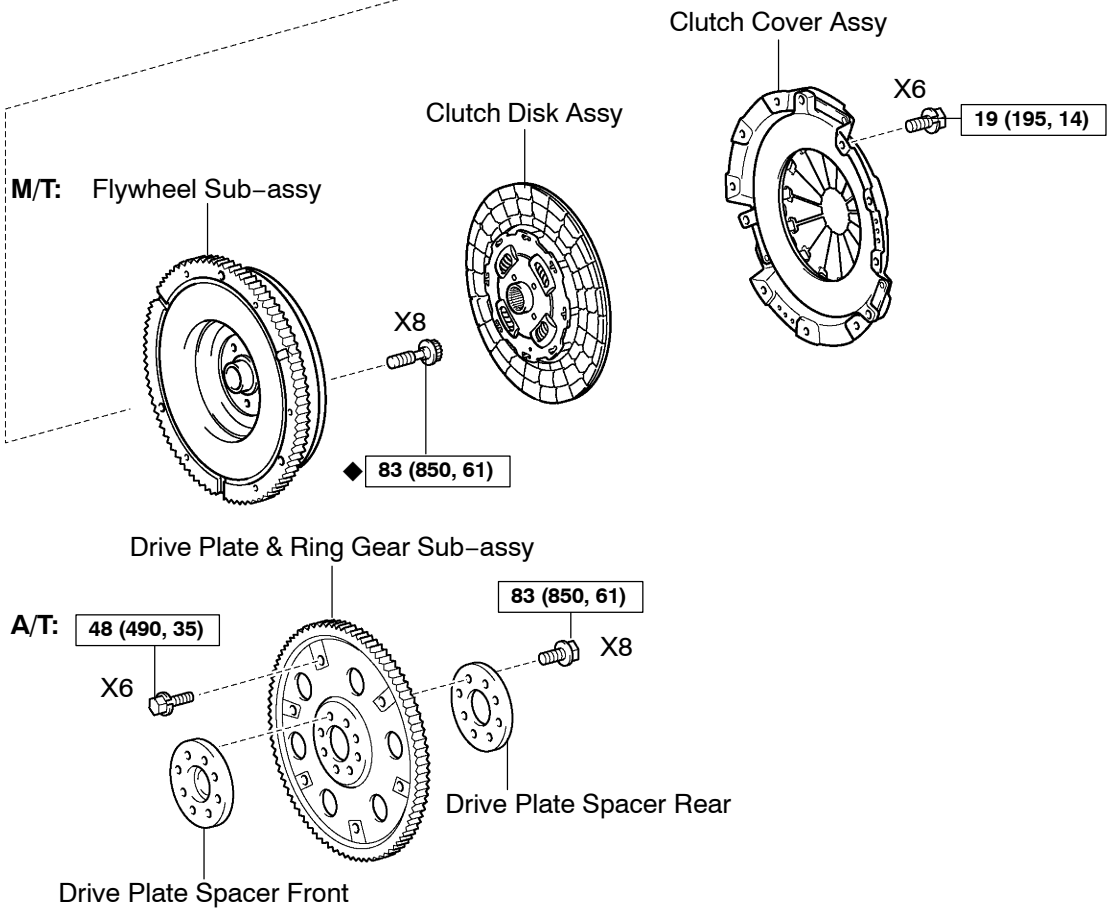



Clip
x11
Radiator Support Seal Upper
5.0 (51, 44 in.·lbf)
Radiator Assy
Fan Shroud
Oil Cooler Inlet Hose
18 (184, 13)
Oil Cooler Outlet Hose
Fan w/ Fluid Coupling
Fan Pulley
21 (214, 15)
Fan and Generator V Belt
Y N·m (kgf·cm, ft·lbf) : Specified torque
A78619


VSV Connector
Water By–pass Hose
28 (286, 21)
Intake Air Surge Tank
VSV Connector
Fuel Vapor Feed Hose
Surge Tank Stay No. 2
Throttle Body w/ Motor Connector
21 (214, 15)
Vane Pump Connector
Throttle Body Bracket
21 (214, 15)
◆ Gasket
Ventilation Hose No. 1
21 (214, 15)
Surge Tank Stay No. 1
Oil Baffle Plate
9.0 (92, 80 in.·lbf)
Vane Pump Assy
43 (438, 32)
w/o A/C:
Idler Pulley Assy
9.8 (100, 7)
Generator Assy
Terminal Cap
43 (438, 32)
Generator Wire
25 (255, 18)
Generator Connector
w/ A/C:
Cooler Compressor Assy
43 (438, 32)
8.0 (82, 71 in.·lbf)
25 (255, 18)
8.0 (82, 71 in.·lbf)
Wire Harness Clamp Bracket
N·m (kgf·cm, ft·lbf): Specified torque
Cooler Compressor Connector
◆ Non–reusable part
A76894


◆ Gasket
Heater Water Inlet Hose A
30 (306, 22)
Heater Water
Outlet Hose A
(From Heater Unit)
Exhaust Manifold
Sub–assy RH
Ventilation Hose No. 2
Water By–pass
Joint RR
9.0 (92, 80 in.·lbf)
◆ Gasket
◆ O–ring
◆ Gasket
9.0 (92, 80 in.·lbf)
Radiator Hose No. 1
38 (387, 28)
Ventilation Hose
43 (435, 31)
Engine Mounting
Bracket Front No. 1 RH
◆ Gasket
Radiator Hose No. 2
38 (387, 28)
30 (306, 22)
43 (435, 31)
Exhaust Manifold
Sub–assy LH
Engine Mounting Bracket
Front No. 1 LH
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Y
A78626

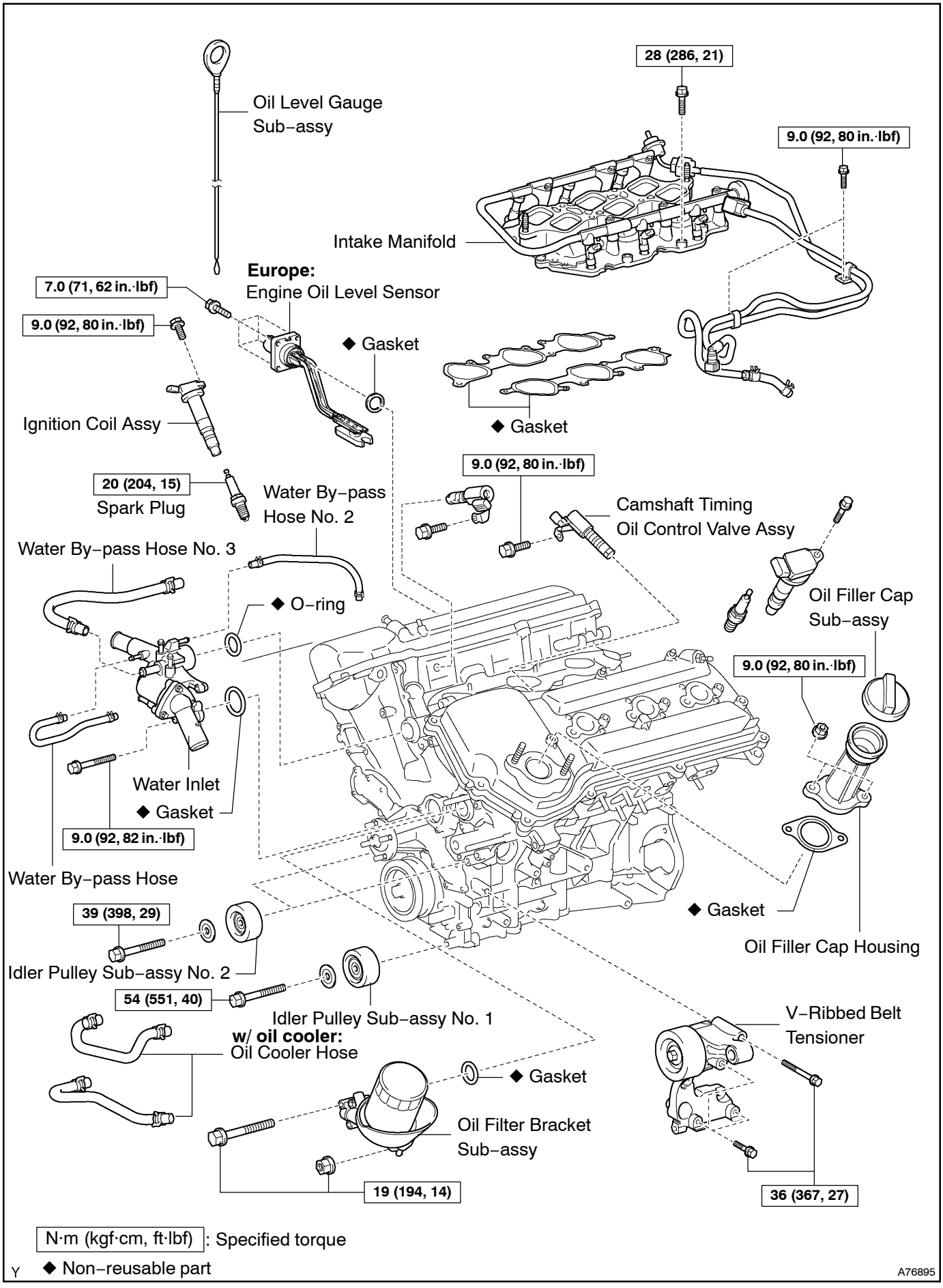




N·m (kgf·cm, ft·lbf) : Specified torque

◆ Non–reusable part

A78625


Oil Level Gauge Sub–assy
28 (286, 21)
9.0 (92, 80 in.·lbf)
Intake Manifold
Europe:
Engine Oil Level Sensor
7.0 (71, 62 in.·lbf)
9.0 (92, 80 in.·lbf)
◆ Gasket
◆ Gasket
Ignition Coil Assy
20 (204, 15)
Spark Plug
Water By–pass Hose No. 2
9.0 (92, 80 in.·lbf)
Camshaft Timing Oil Control Valve Assy
Water By–pass Hose No. 3
◆ O–ring
Oil Filler Cap Sub–assy
9.0 (92, 80 in.·lbf)
Water Inlet
◆ Gasket
9.0 (92, 82 in.·lbf)
Water By–pass Hose
◆ Gasket
Oil Filler Cap Housing
39 (398, 29)
Idler Pulley Sub–assy No. 2
54 (551, 40)
Idler Pulley Sub–assy No. 1
V–Ribbed Belt Tensioner
w/ oil cooler:
Oil Cooler Hose
◆ Gasket
Oil Filter Bracket Sub–assy
19 (194, 14)
36 (367, 27)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A76895