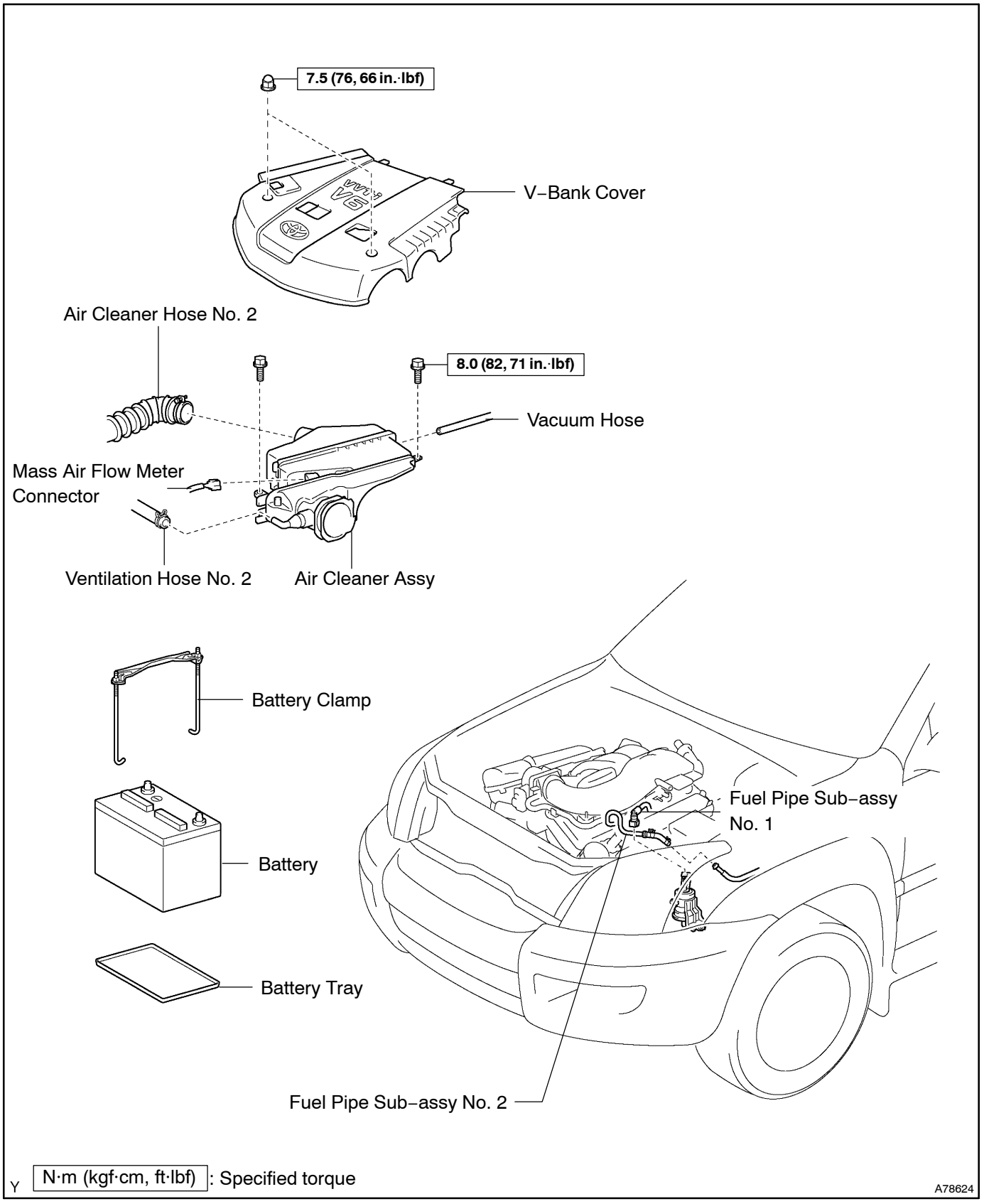
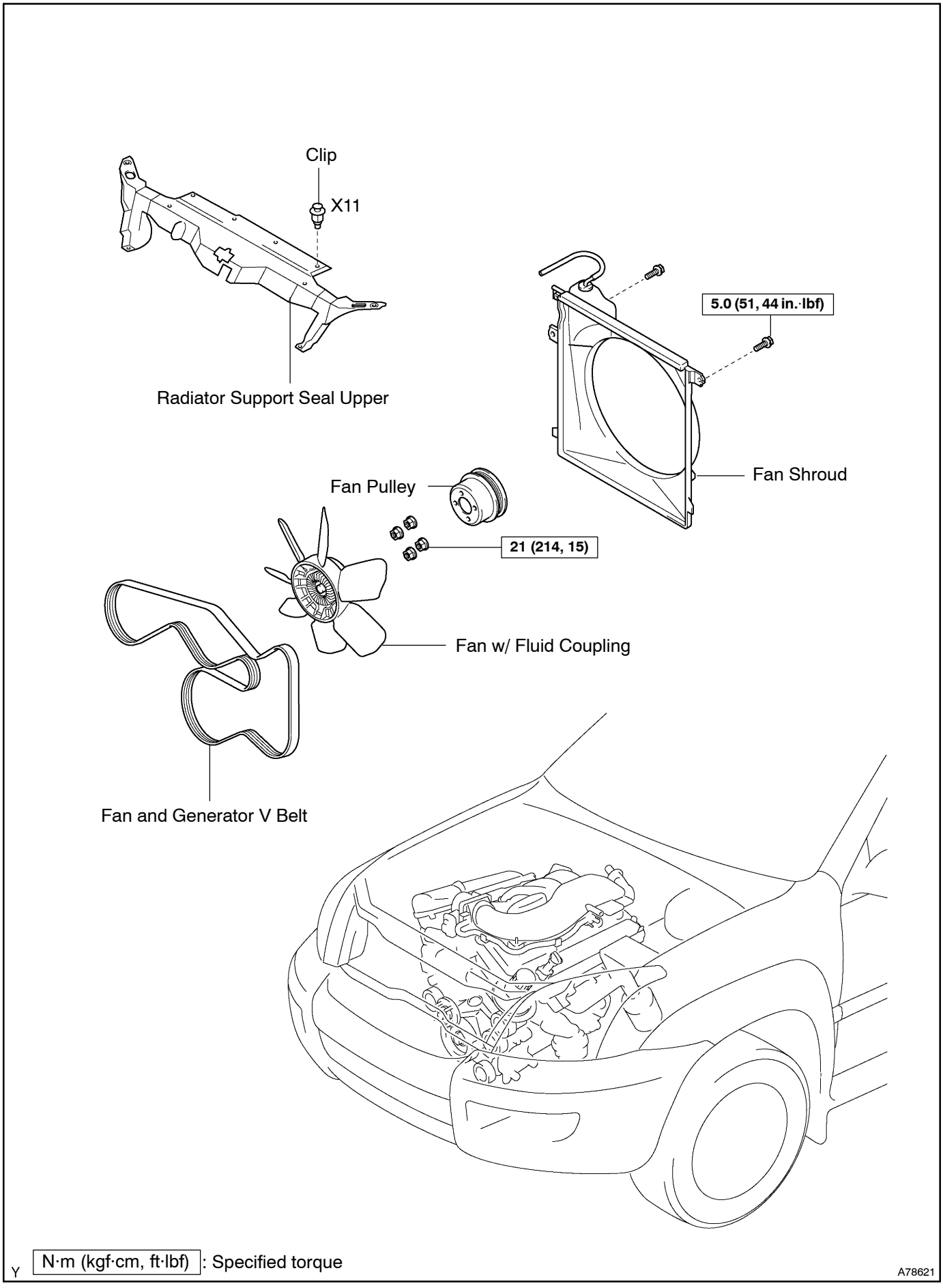
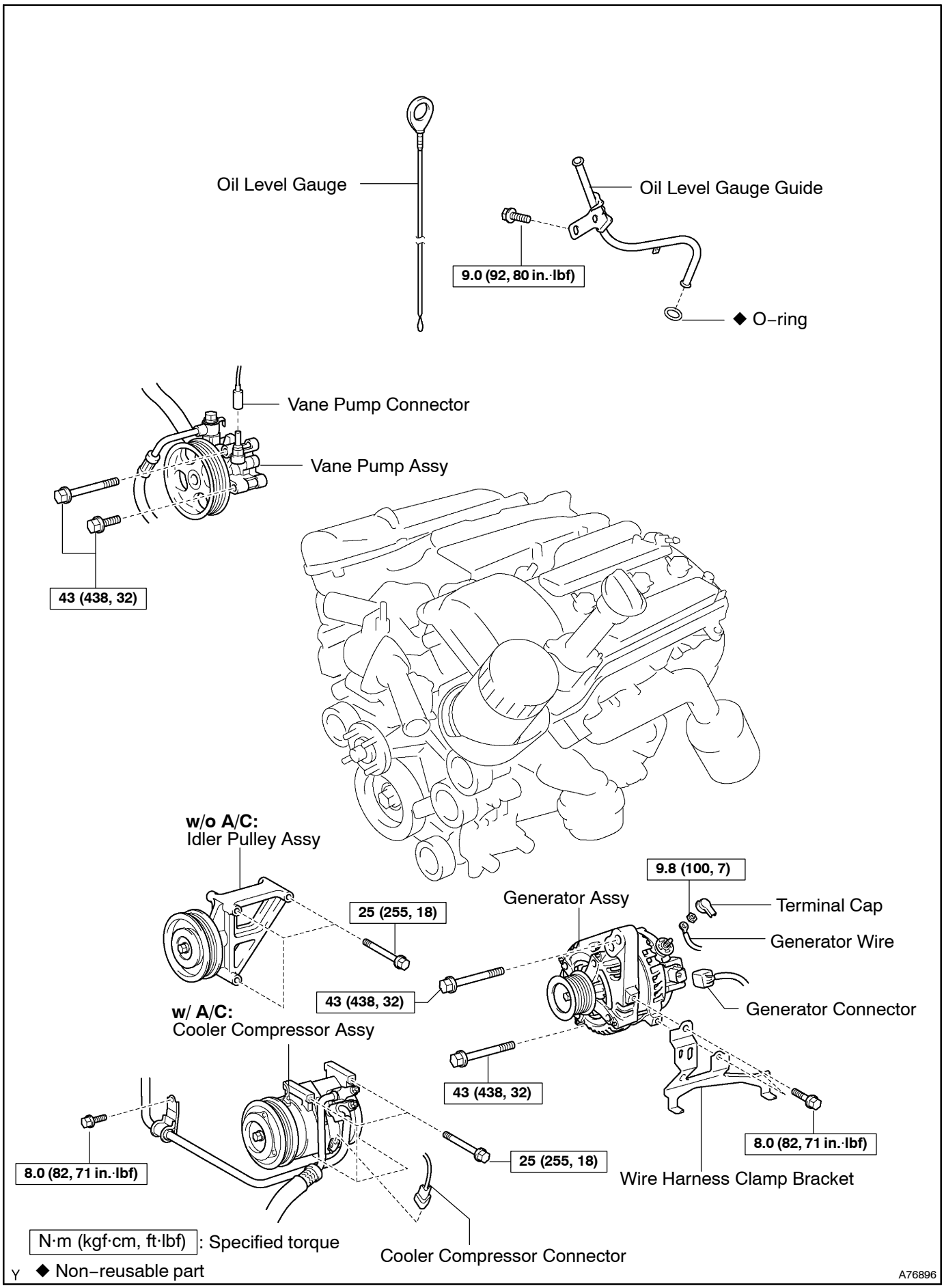
CYLINDER HEAD GASKET NO.2 (1GR–FE)

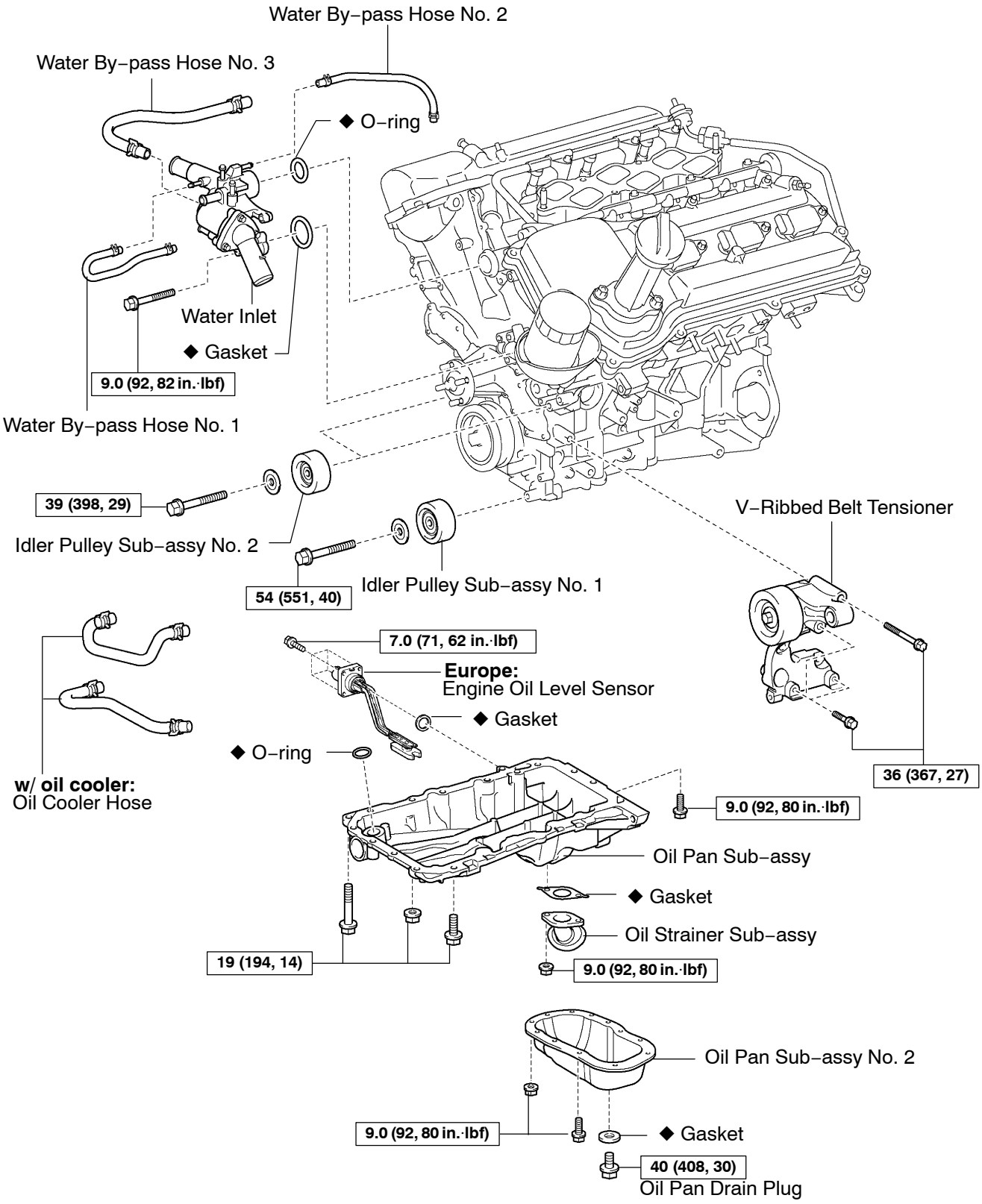
COMPONENTS

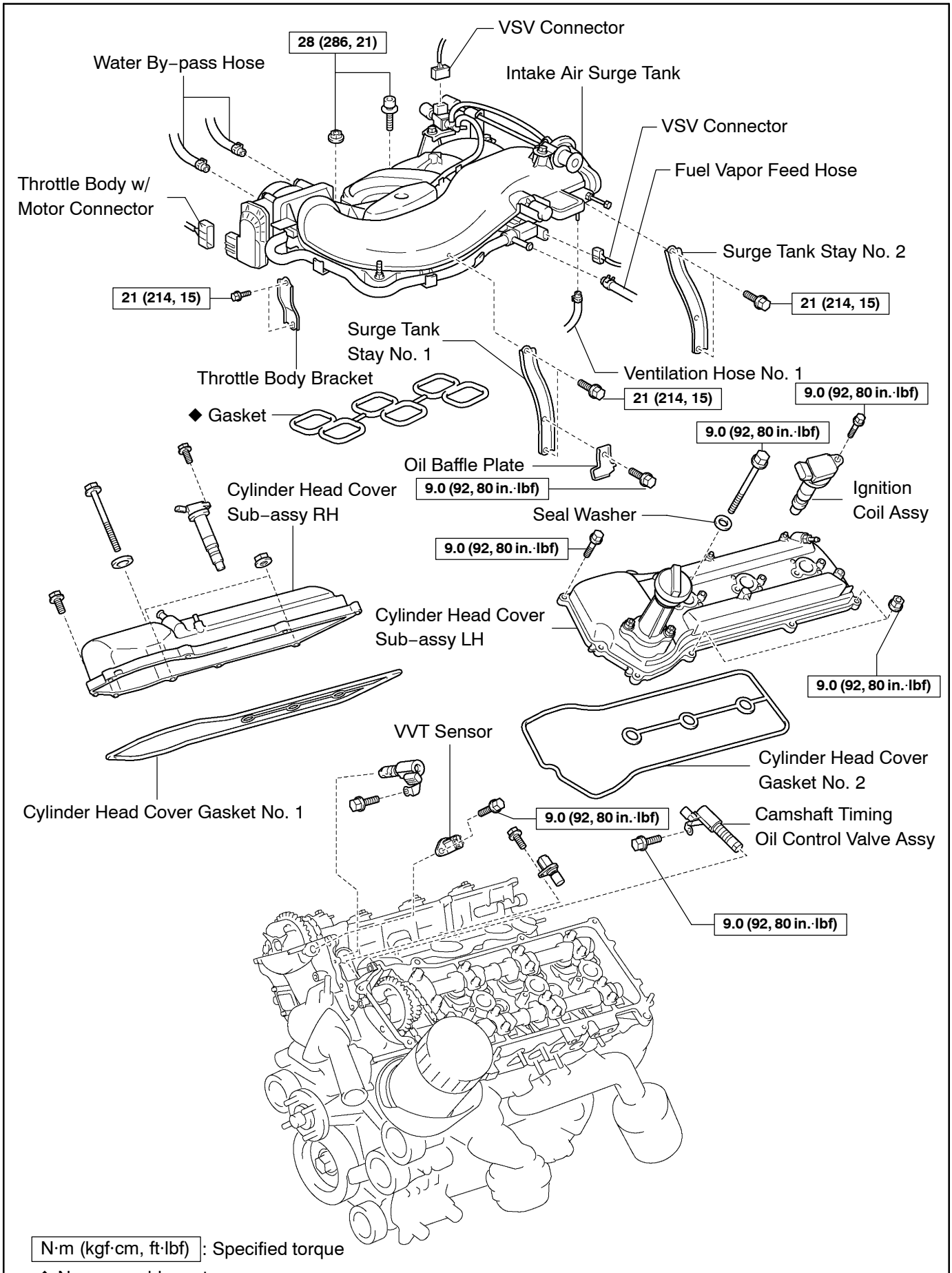
14163–02

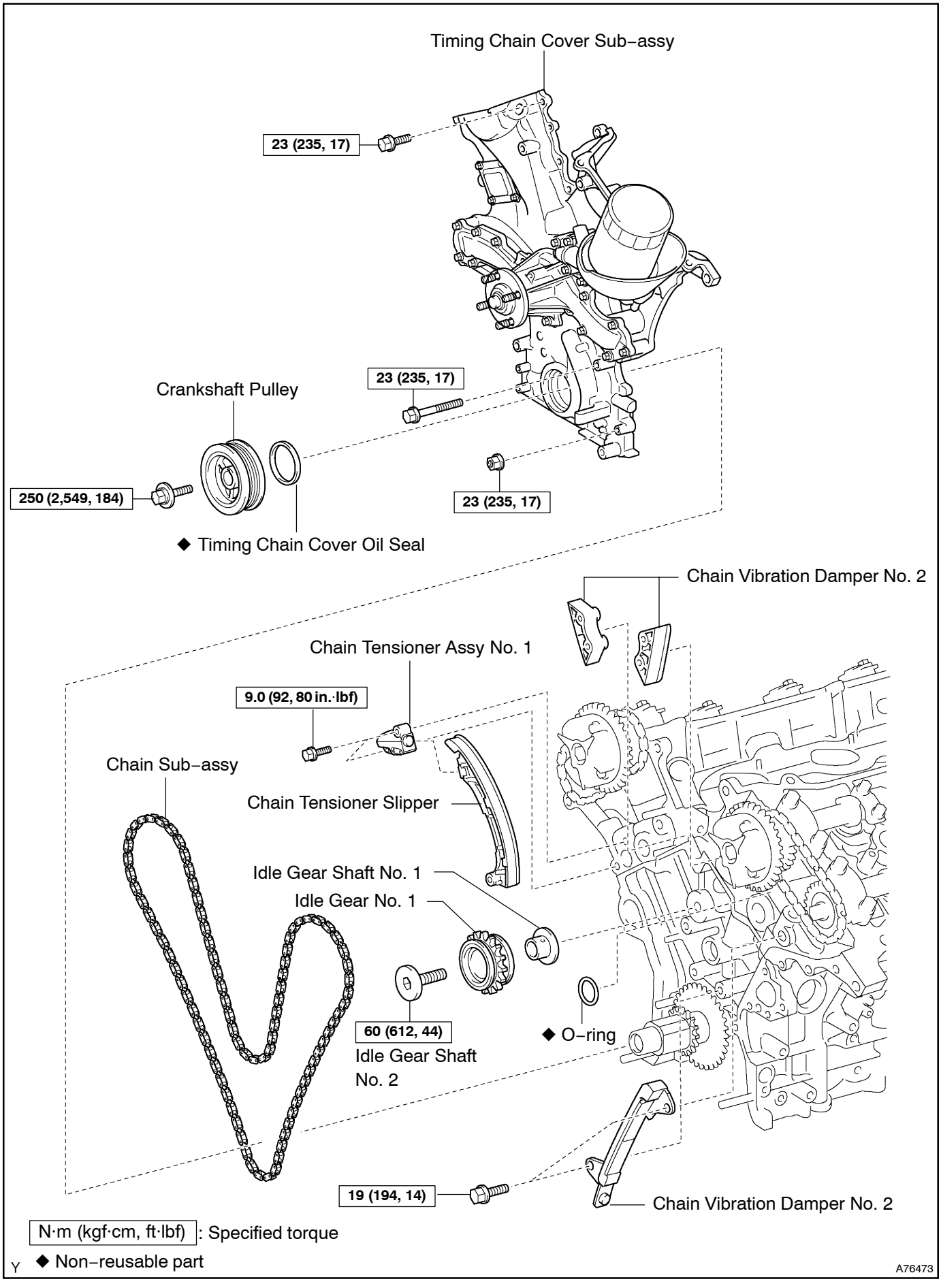


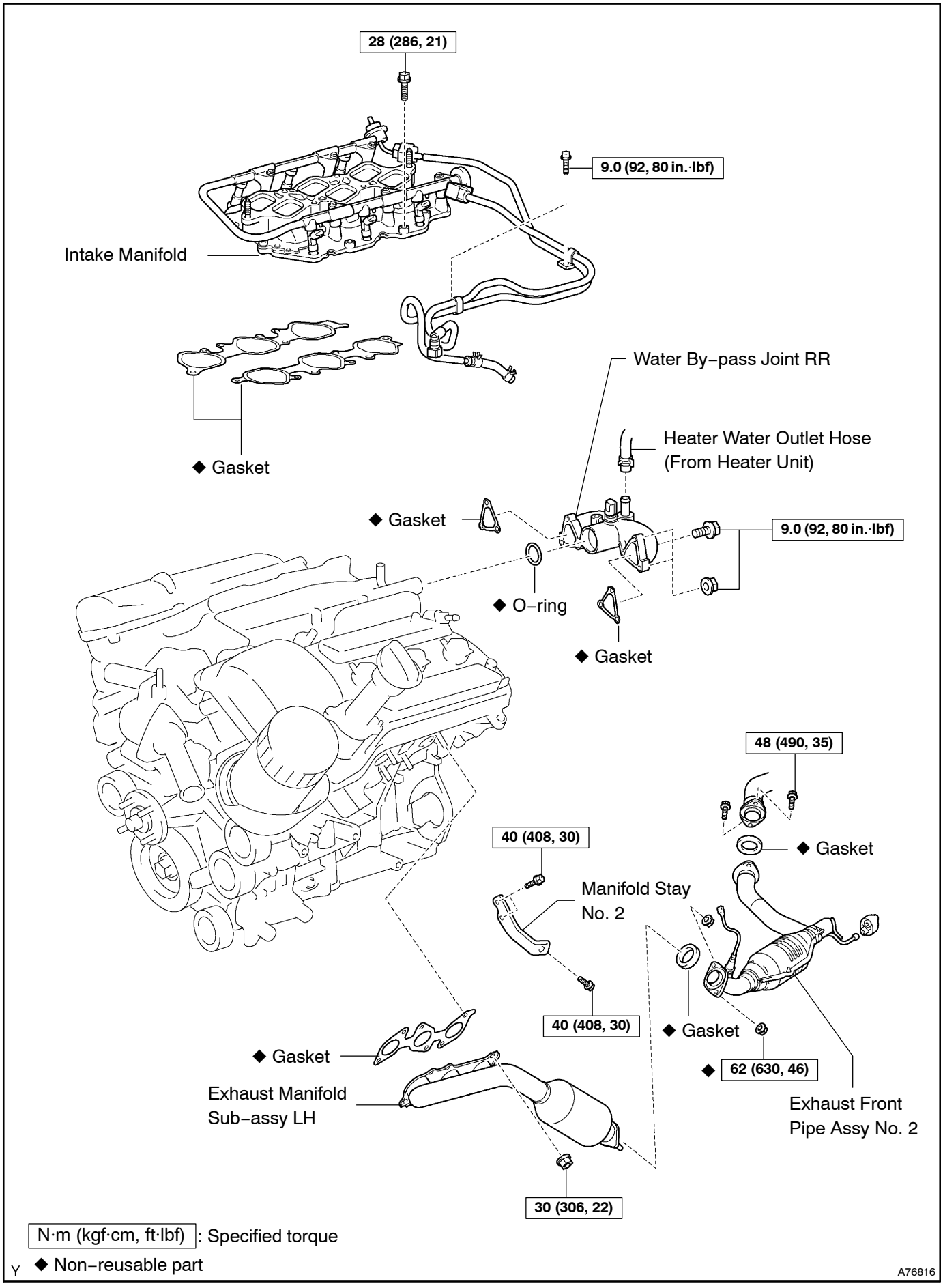

Clip
X11
Radiator Support Seal Upper
5.0 (51, 44 in.·lbf)
Fan Shroud
Fan Pulley
21 (214, 15)
Fan w/ Fluid Coupling
Fan and Generator V Belt
Y
N·m (kgf·cm, ft·lbf) : Specified torque
A78621

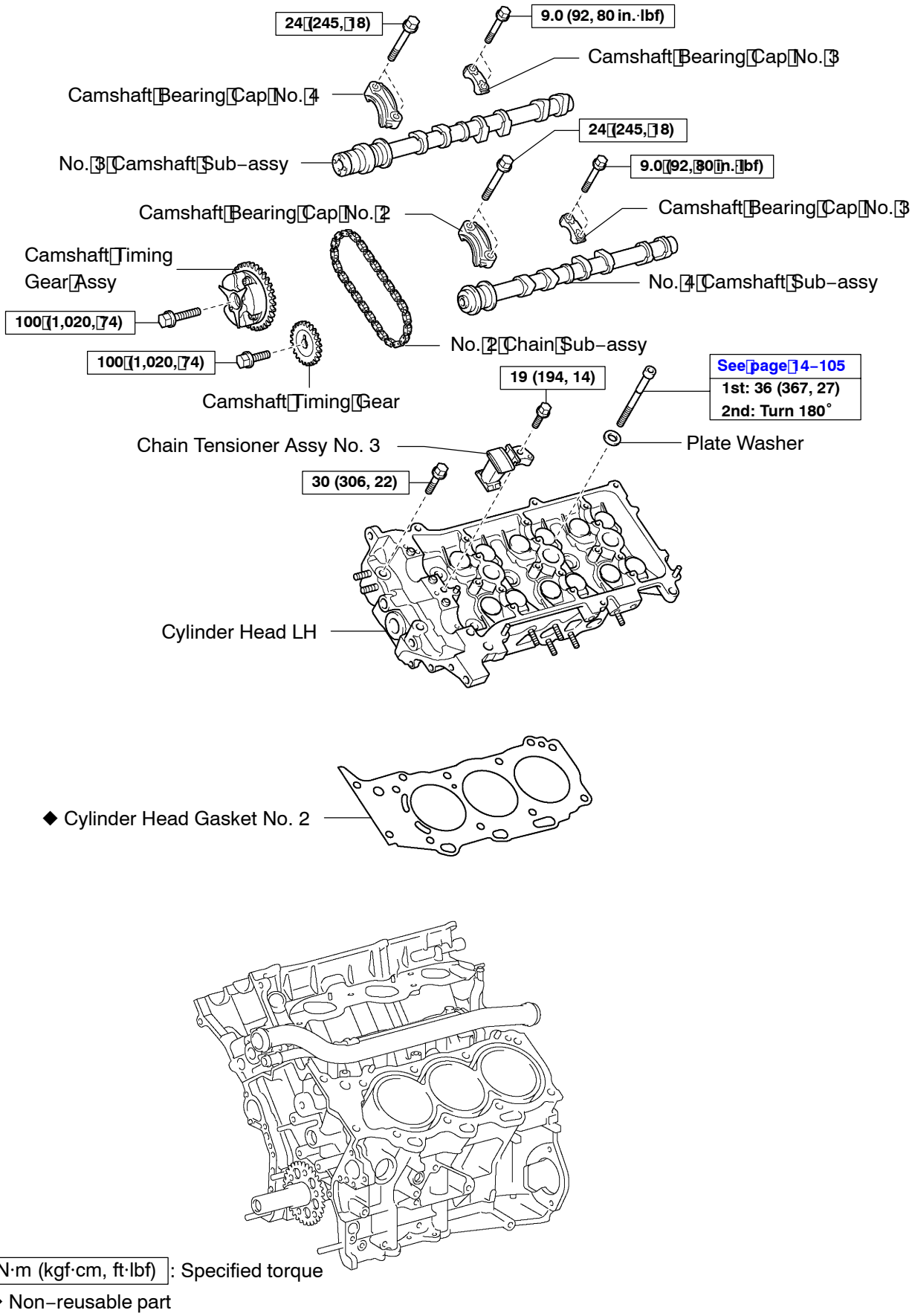

Oil Level Gauge
Oil Level Gauge Guide
9.0 (92, 80 in.·lbf)
◆ O–ring
Vane Pump Connector
Vane Pump Assy
43 (438, 32)
w/o A/C:
Idler Pulley Assy
25 (255, 18)
43 (438, 32)
w/ A/C:
Cooler Compressor Assy
8.0 (82, 71 in.·lbf)
25 (255, 18)
Cooler Compressor Connector
9.8 (100, 7)
Generator Assy
Terminal Cap
Generator Wire
Generator Connector
43 (438, 32)
8.0 (82, 71 in.·lbf)
Wire Harness Clamp Bracket
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A76896


Water By–pass Hose No. 2
Water By–pass Hose No. 3
◆ O–ring
Water Inlet
◆ Gasket
9.0 (92, 82 in.·lbf)
Water By–pass Hose No. 1
39 (398, 29)
Idler Pulley Sub–assy No. 2
54 (551, 40)
Idler Pulley Sub–assy No. 1
V–Ribbed Belt Tensioner
36 (367, 27)
7.0 (71, 62 in.·lbf)
Europe:
Engine Oil Level Sensor
◆ Gasket
◆ O–ring
w/ oil cooler:
Oil Cooler Hose
9.0 (92, 80 in.·lbf)
Oil Pan Sub–assy
◆ Gasket
Oil Strainer Sub–assy
19 (194, 14)
9.0 (92, 80 in.·lbf)
Oil Pan Sub–assy No. 2
9.0 (92, 80 in.·lbf)
◆ Gasket
40 (408, 30)
Oil Pan Drain Plug
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A76897


VSV Connector
28 (286, 21)
Water By–pass Hose
Intake Air Surge Tank
VSV Connector
Fuel Vapor Feed Hose
Throttle Body w/
Motor Connector
Surge Tank Stay No. 2
21 (214, 15)
21 (214, 15)
Surge Tank
Stay No. 1
Ventilation Hose No. 1
Throttle Body Bracket
21 (214, 15)
9.0 (92, 80 in.·lbf)
◆ Gasket
9.0 (92, 80 in.·lbf)
Oil Baffle Plate
9.0 (92, 80 in.·lbf)
Cylinder Head Cover
Sub–assy RH
Seal Washer
Ignition
Coil Assy
9.0 (92, 80 in.·lbf)
Cylinder Head Cover
Sub–assy LH
9.0 (92, 80 in.·lbf)
VVT Sensor
Cylinder Head Cover
Gasket No. 2
Cylinder Head Cover Gasket No. 1
9.0 (92, 80 in.·lbf)
Camshaft Timing
Oil Control Valve Assy
9.0 (92, 80 in.·lbf)
N·m (kgf·cm, ft·lbf): Specified torque
◆ Non–reusable part
A76468


Timing Chain Cover Sub–assy
23 (235, 17)
Crankshaft Pulley
23 (235, 17)
250 (2,549, 184)
23 (235, 17)
◆ Timing Chain Cover Oil Seal
Chain Vibration Damper No. 2
Chain Tensioner Assy No. 1
9.0 (92, 80 in.·lbf)
Chain Sub–assy
Chain Tensioner Slipper
Idle Gear Shaft No. 1
Idle Gear No. 1
60 (612, 44)
Idle Gear Shaft No. 2
◆ O–ring
19 (194, 14)
Chain Vibration Damper No. 2
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A76473


28 (286, 21)
9.0 (92, 80 in.·lbf)
Intake Manifold
◆ Gasket
Water By–pass Joint RR
Heater Water Outlet Hose
(From Heater Unit)
◆ Gasket
9.0 (92, 80 in.·lbf)
◆ O–ring
◆ Gasket
48 (490, 35)
◆ Gasket
40 (408, 30)
Manifold Stay
No. 2
40 (408, 30)
◆ Gasket
◆ 62 (630, 46)
◆ Gasket
Exhaust Manifold
Sub–assy LH
Exhaust Front
Pipe Assy No. 2
30 (306, 22)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A76816


24 (245, 18)
9.0 (92, 80 in.·lbf)
Camshaft Bearing Cap No. 3
Camshaft Bearing Cap No. 4
24 (245, 18)
No. 3 Camshaft Sub–assy
9.0 (92, 80 in.·lbf)
Camshaft Bearing Cap No. 2
Camshaft Bearing Cap No. 3
Camshaft Timing Gear Assy
No. 4 Camshaft Sub–assy
100 (1,020, 74)
No. 2 Chain Sub–assy
100 (1,020, 74)
Camshaft Timing Gear
See page 14–105
1st: 36 (367, 27)
2nd: Turn 180°
19 (194, 14)
Chain Tensioner Assy No. 3
Plate Washer
30 (306, 22)
Cylinder Head LH
◆ Cylinder Head Gasket No. 2
N·m (kgf·cm, ft·lbf): Specified torque
◆ Non–reusable part
A76478