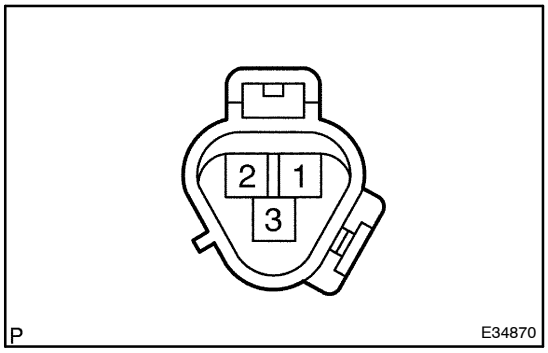
AIR CONDITIONING SYSTEM (1GR–FE)

INSPECTION

550XH–01



1. COOLER COMPRESSOR ASSY

(a) Connect the positive (+) lead from the battery to the terminal 3 and the negative (–) lead to the body ground.

(b) Check that the magnetic clutch is energized.

If operation is not as specified, replace the magnet clutch assy.

(c) Measure resistance between the terminal 1 and 2.

Standard resistance: 165 to 205 Ω at 20 °C (68 °F)

If resistance is not as specified, replace the cooler compressor assy.