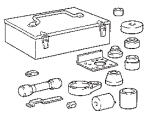
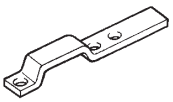
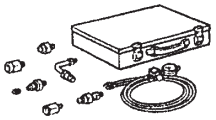
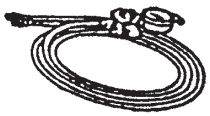
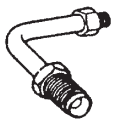
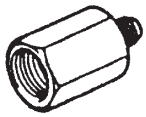
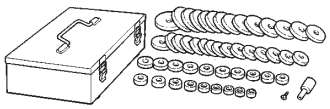
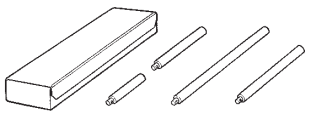
# POWER STEERING

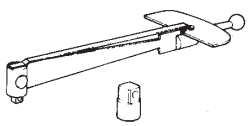
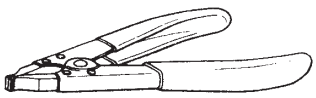
## PREPARATION

024AM–01

### SST (Special Service Tools)

| | | | |
|---|---|---|---|
|  | 09630–00014 | Power Steering Gear Housing Overhaul Tool Set | VANE PUMP ASSY(2TR–FE) |
|  | (09631–00132) | Vane Pump Bracket | VANE PUMP ASSY(2TR–FE) |
|  | 09640–10010 | Power Steering Pressure Gauge Set | CHECK STEERING FLUID PRESSURE |
|  | (09641–01010) | Gauge Assy | CHECK STEERING FLUID PRESSURE |
|  | (09641–01030) | Attachment B | CHECK STEERING FLUID PRESSURE |
|  | (09641–01060) | Attachment E | CHECK STEERING FLUID PRESSURE |
|  | 09950–60010 | Replacer Set | VANE PUMP ASSY(2TR–FE) |
|  | (09951–00280) | Replacer 28 | VANE PUMP ASSY(2TR–FE) |
|  | 09950–70010 | Handle Set | VANE PUMP ASSY(2TR–FE) |
|  | (09951–07100) | Handle 100 | VANE PUMP ASSY(2TR–FE) |

### Recommended Tools

| | | | |
|---|---|---|---|
|  | 09025–00010 | Torque Wrench (30 kgf.cm) | VANE PUMP ASSY(2TR–FE) |
|  | 09905–00012 | Snap Ring No. 1 Expander | VANE PUMP ASSY(2TR–FE) |

## Equipment

| | |
|---|---|
| Caliper gauge | |
| Vernier calipers | |
| Feeler gauge | |
| Micrometer | |
| Torque wrench | |

## Lubricant

| Item | Capacity <Reference> | Classification |
|---|---|---|
| Power steering fluid (Total) | 0.7 liters (0.7 US qts, 0.6 Imp.qts) | ATF DEXRON® II or III |