032J4–01

TORQUE SPECIFICATION

2TR–FE:

Part Tightened	N·m	kgf·cm	ft·lbf
Air fuel ratio sensor x Front pipe assy	44	449	32
with SST	40	408	30
Oxygen sensor x Front pipe assy	44	449	32
with SST	40	408	30
Air switching valve assy x Cylinder head sub–assy	20	204	15
Intake pipe No.4 x Air switching valve assy	20	204	15
Air pump assy w/ bracket x Body	18	184	13

1KD–FTV:

Part Tightened	N·m	kgf·cm	ft·lbf
Diesel throttle body x Intake manifold x Intake air connector	19	194	14
Electric EGR control valve assy x EGR pipe No.1	20	204	15
Diesel throttle body x Intake manifold	20	204	15
EGR valve bracket x Diesel throttle body	41	418	30
EGR valve bracket x Cylinder head	20	204	15
Diesel throttle body bracket x Diesel throttle body	20	204	15
Engin wire haness x Diesel throttle body	8	82	71 in.·lbf