MANUAL TRANSMISSION / TRANSAXLE

TORQUE SPECIFICATION

03161–03

Part Tightened		N·m	kgf·cm	ft·lbf
Filler and drain plugs		37	380	28
Frame x Frame crossmember sub–assy No.3		72	735	53
Frame crossmember sub–assy No.3 x Engine mounting insulator rear No.1		19	190	14
Manual transmission unit assy x Engine mounting insulator rear No.1		65	663	48
Clutch release cylinder x Manual transmission unit assy		12	120	9
Front suspension member bracket x Frame		33	337	24
Engine under cover x Frame		29	296	21
MANUAL TRANSMISSION UNIT ASSY (R150F(2TR–FE))				
Manual transmission unit assy x Engine	Bolt A	72	730	53
	Bolt B	37	380	28
Exhaust manihold stay set bolt	Bolt A	72	730	53
	Bolt B	40	408	30
MANUAL TRANSMISSION UNIT ASSY (RA61F(1GR–FE))				
Manual transmission unit assy x Engine	Bolt A	72	730	53
	Bolt B	37	380	28
Manihold stay set bolt		40	408	30
Manual transmission unit assy x Clutch line		19	194	14
Clutch release cylinder x Clutch line clamp (LHD)		12	120	9
Clutch accumulator assy x Manual transmission unit assy		12	120	9
Clutch accumulator assy x Clutch line		16	160	11
Clutch housing cover No.1 set bolt		12	120	9
Propeller shaft heat insulator set bolt		16	160	11
MANUAL TRANSMISSION UNIT ASSY (RA61F(2KD–FTV))				
Manual transmission unit assy x Engine	Bolt A	72	730	53
	Bolt B	68	694	49
Clutch housing cover set bolt		12	120	9
Oil pan insulator set bolt		19	194	14
Manual transmission unit assy x Clutch line		19	194	14