0315S–03

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
VANE PUMP ASSY (2TR–FE)			
Vane pump housing rear x Vane pump housing front	22	224	16
Pressure port union	69	704	51
Vane pump assy x Engine	21	214	15
Pressure switch x Vane pump housing front	21	214	15
Pressure feed tube assy x Vane pump assy	51	520	38
Vane pump reservoir sub–assy x Vane pump housing front	9.0	92	80 in.·lbf