0316S–03

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
COOLER COMPRESSOR ASSY			
Magnet clutch hub x Cooler compressor assy	18	183	13
Compressor and magnetic clutch x Engine	25	250	18
Discharge hose sub–assy x Compressor and magnetic clutch	9.8	100	87 in.·lbf
Suction hose sub–assy x Compressor and magnetic clutch	9.8	100	87 in.·lbf