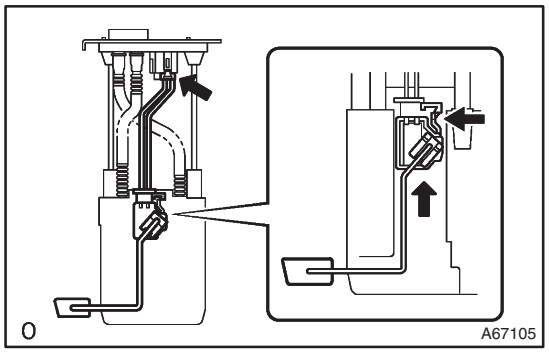
110LY–02

# Removal & Installation and Disassembly & Reassembly

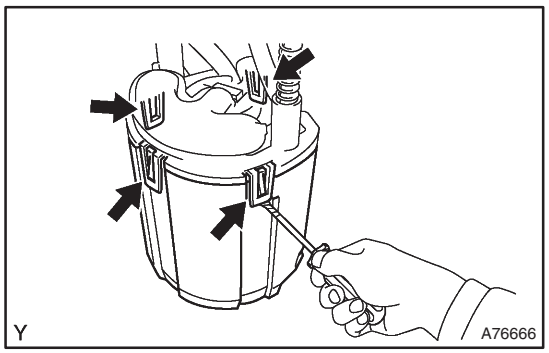
**1. REMOVE FUEL SUCTION W/ PUMP & GAUGE TUBE ASSY (SEE PAGE 11–33)**




**2. REMOVE FUEL SENDER GAGE ASSY**

(a) Disconnect the fuel sender gauge connector.

(b) Unlock the fuel sender gauge, and slide it to remove.

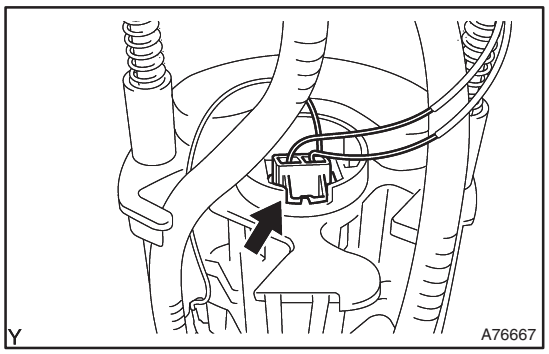



**3. REMOVE FUEL PUMP ASSY W/FILTER**

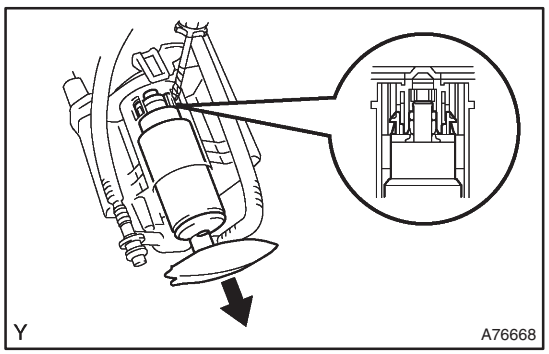
(a) Using a screwdriver, disconnect the 4 snap–claws from the claw holes and remove the sub tank.

**NOTICE:**

**Do not damage the sub tank.**



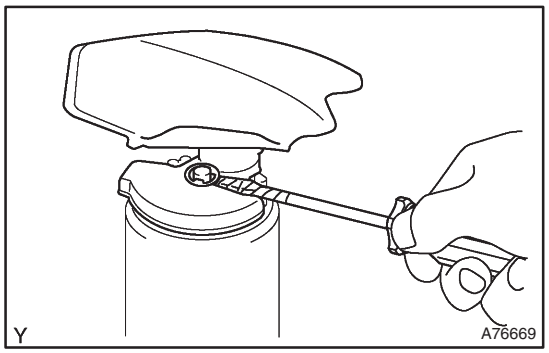

(b) Disconnect the fuel pump connector.




(c) Using a screwdriver, disconnect the 2 claws from the claw holes and remove the fuel pump w/ filter.

(d) Remove the fuel pump O–ring from the fuel pump.

(e) Remove the fuel pump spacer from the fuel pump.



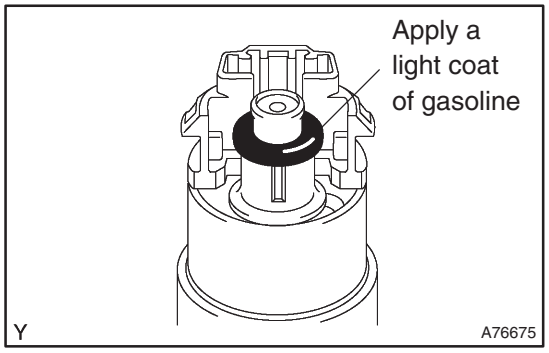

**4. REMOVE FUEL PUMP FILTER**

(a) Using a screwdriver with its tip wrapped in tape, pry out the clip.

(b) Pull out the fuel pump filter from the fuel pump.

**5. INSTALL FUEL PUMP FILTER**

(a) Install the fuel pump filter with a new clip.

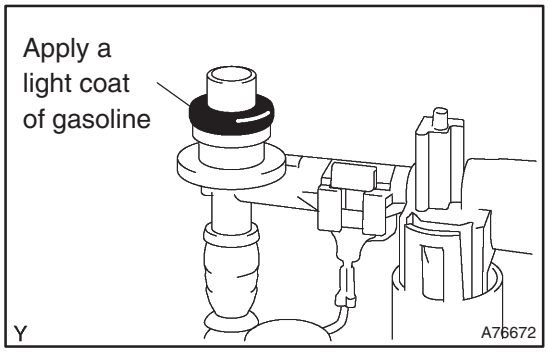



**6. INSTALL FUEL PUMP ASSY W/FILTER**

(a) Install a fuel pump spacer to the fuel pump.

(b) Apply a light coat of gasoline to a new O–ring and install it to the fuel pump.

(c) Apply a light coat of gasoline to the O–ring again, and install the fuel pump to the fuel filter.




(d) Install the sub tank.

(1) Apply a light coat of gasoline to a new O–ring, and install it to the fuel suction tube assy.

(2) Apply a light coat of gasoline to the O–ring again, and install the sub tank to the fuel case.

**7. INSTALL FUEL SUCTION W/ PUMP & GAUGE TUBE ASSY (SEE PAGE 11–33)**