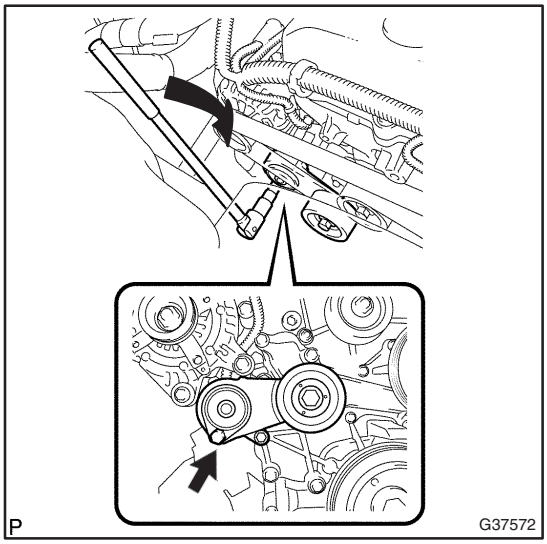
FAN AND GENERATOR V BELT (2TR–FE)

1420D–01

REPLACEMENT



1. REMOVE FAN AND GENERATOR V BELT

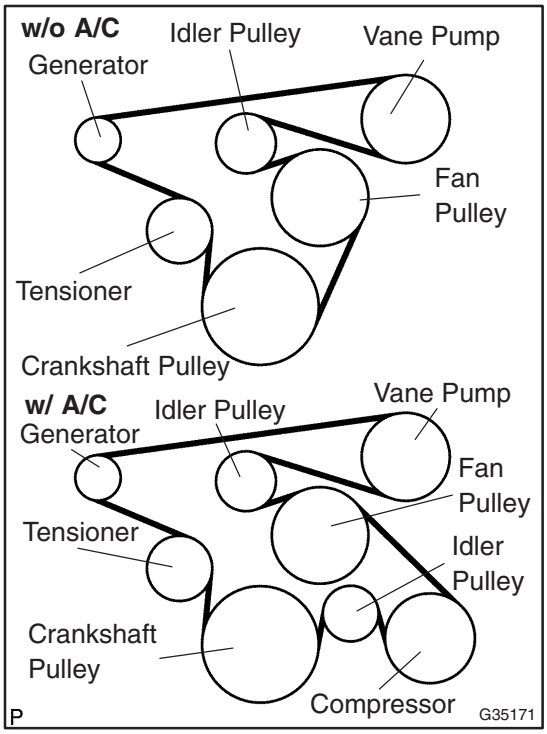
(a) Use the hexagon–shaped part indicated by the arrow in the illustration to move the tensioner pulley downward and decrease the tension in the drive belt. Then remove the drive belt.

NOTICE:

When removing the drive belt, do not use the idle pulley's bolt.

HINT:

After removing the drive belt, move the tensioner upward to the maximum amount.



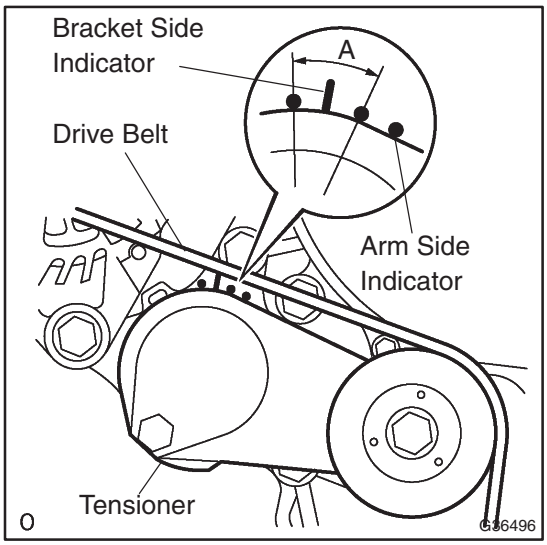
2. INSTALL FAN AND GENERATOR V BELT

(a) Install the drive belt to the pulleys except the drive belt tensioner pulley.

(b) Use the hexagon–shaped part indicated by the arrow in the illustration to move the tensioner pulley downward and then install the drive belt to the tensioner pulley.

NOTICE:

- **The backside of the drive belt should face the tensioner pulley.**
- **Check that the drive belt is properly set to each pulley.**



(c) After a new belt has been installed, check that the tensioner indicator mark is within range A shown in the illustration.