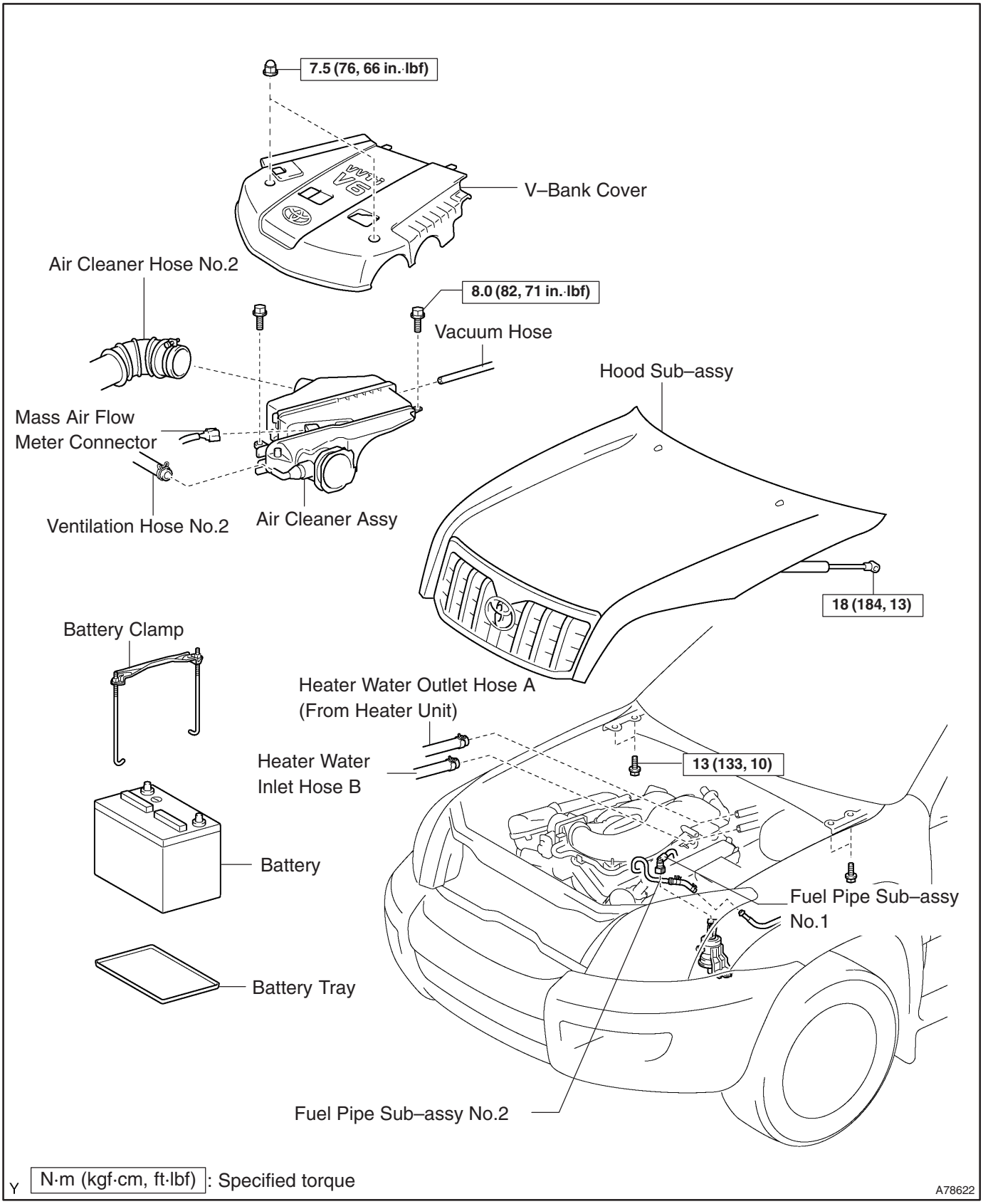
PARTIAL ENGINE ASSY (1GR–FE)(From August, 2004)

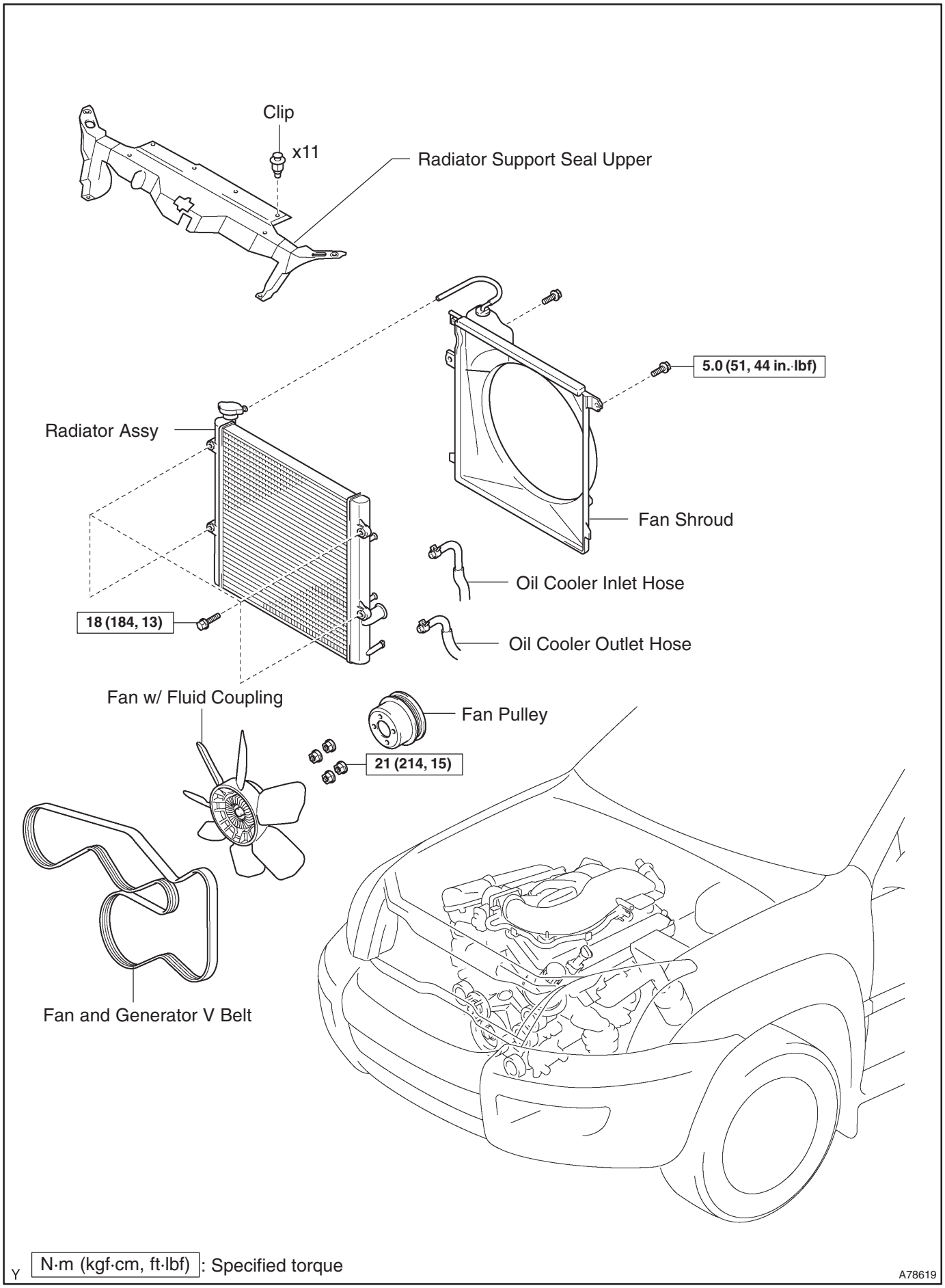
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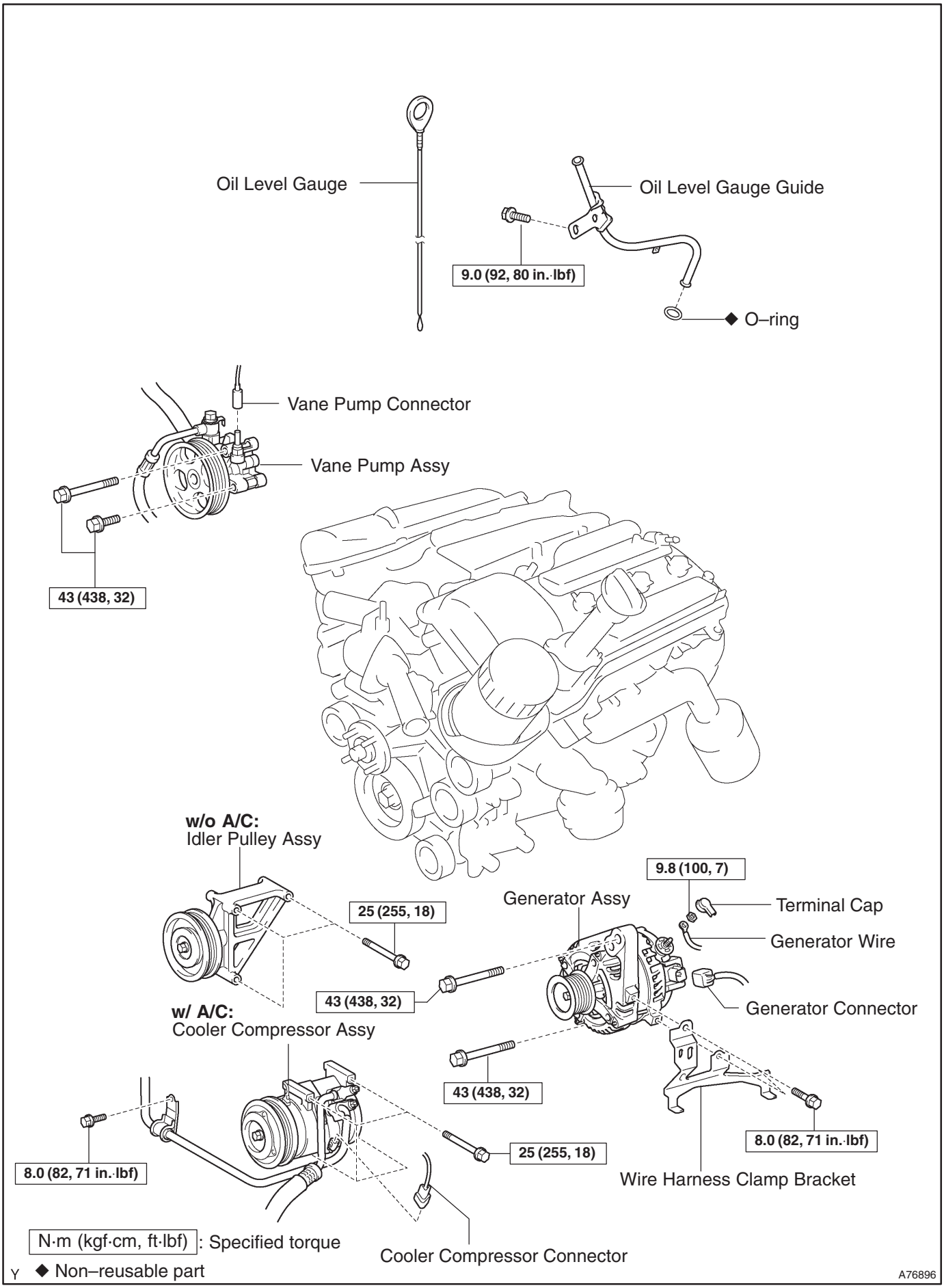
COMPONENTS

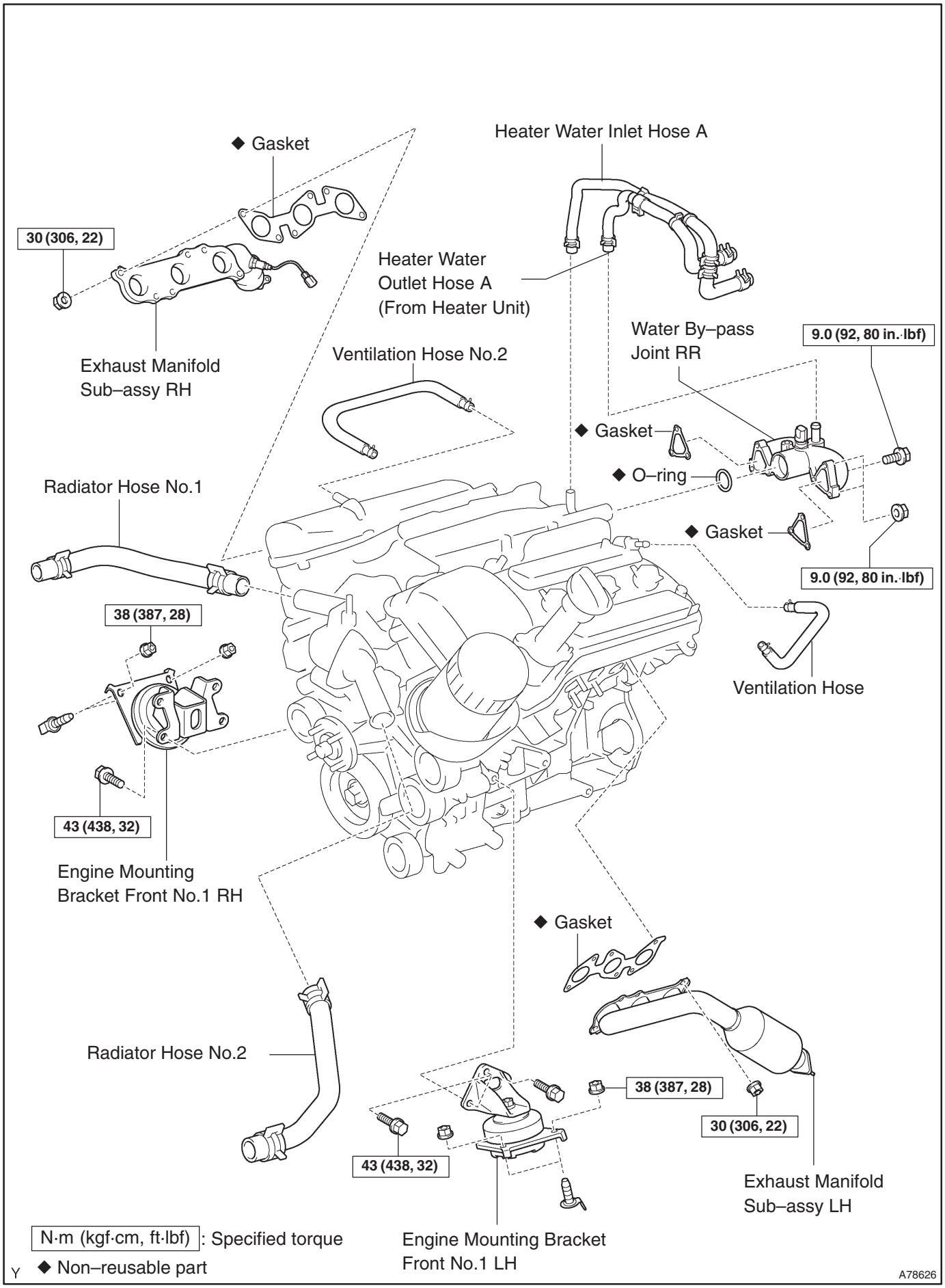


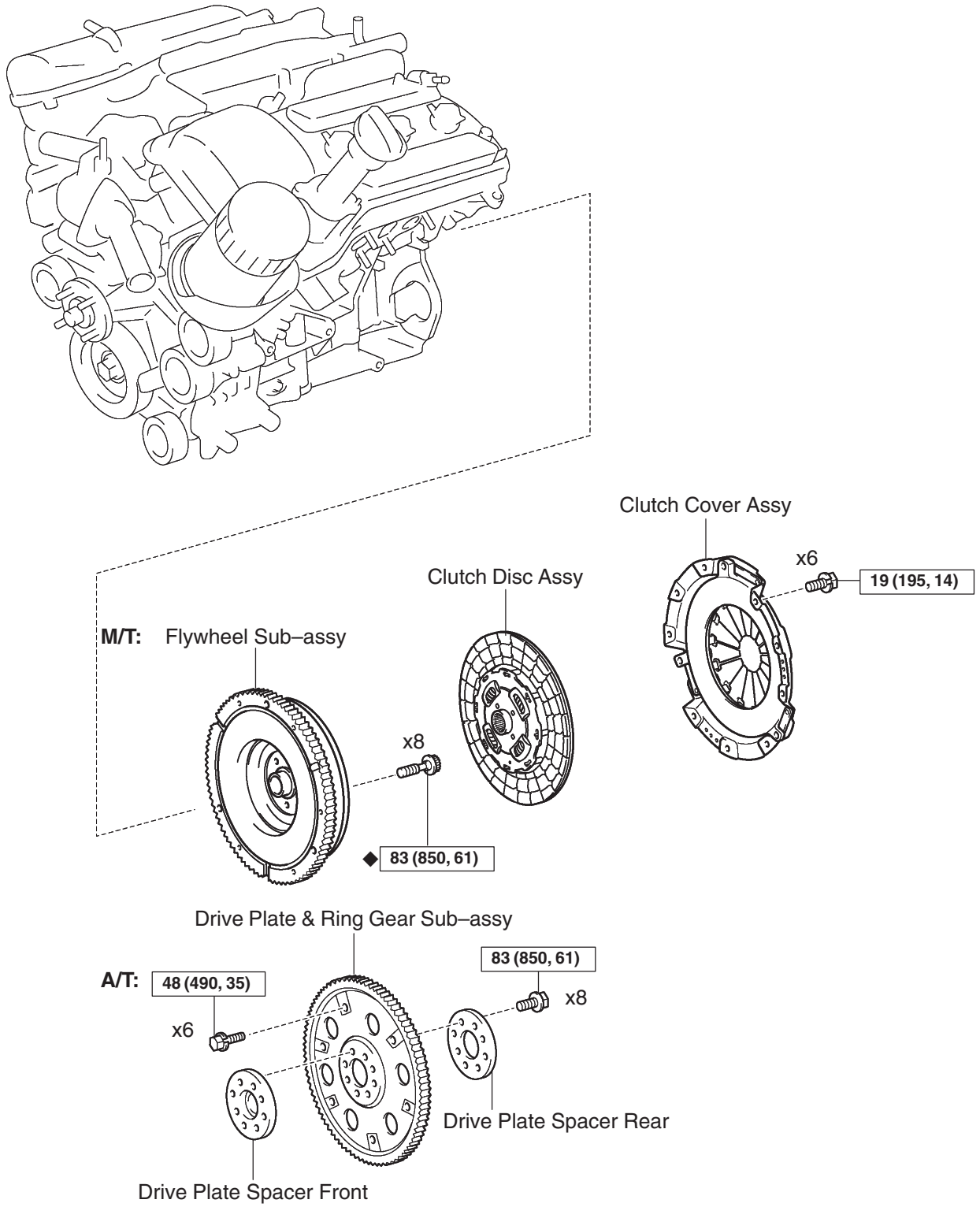
Y N·m (kgf·cm, ft·lbf): Specified torque

A78622


Clip
x11
Radiator Support Seal Upper
5.0 (51, 44 in.·lbf)
Radiator Assy
Fan Shroud
Oil Cooler Inlet Hose
18 (184, 13)
Oil Cooler Outlet Hose
Fan w/ Fluid Coupling
Fan Pulley
21 (214, 15)
Fan and Generator V Belt
Y N·m (kgf·cm, ft·lbf): Specified torque
A78619


Oil Level Gauge
Oil Level Gauge Guide
9.0 (92, 80 in.·lbf)
◆ O–ring
Vane Pump Connector
Vane Pump Assy
43 (438, 32)
w/o A/C:
Idler Pulley Assy
25 (255, 18)
43 (438, 32)
w/ A/C:
Cooler Compressor Assy
8.0 (82, 71 in.·lbf)
25 (255, 18)
Cooler Compressor Connector
9.8 (100, 7)
Generator Assy
Terminal Cap
Generator Wire
Generator Connector
43 (438, 32)
8.0 (82, 71 in.·lbf)
Wire Harness Clamp Bracket
N·m (kgf·cm, ft·lbf): Specified torque
◆ Non–reusable part
A76896

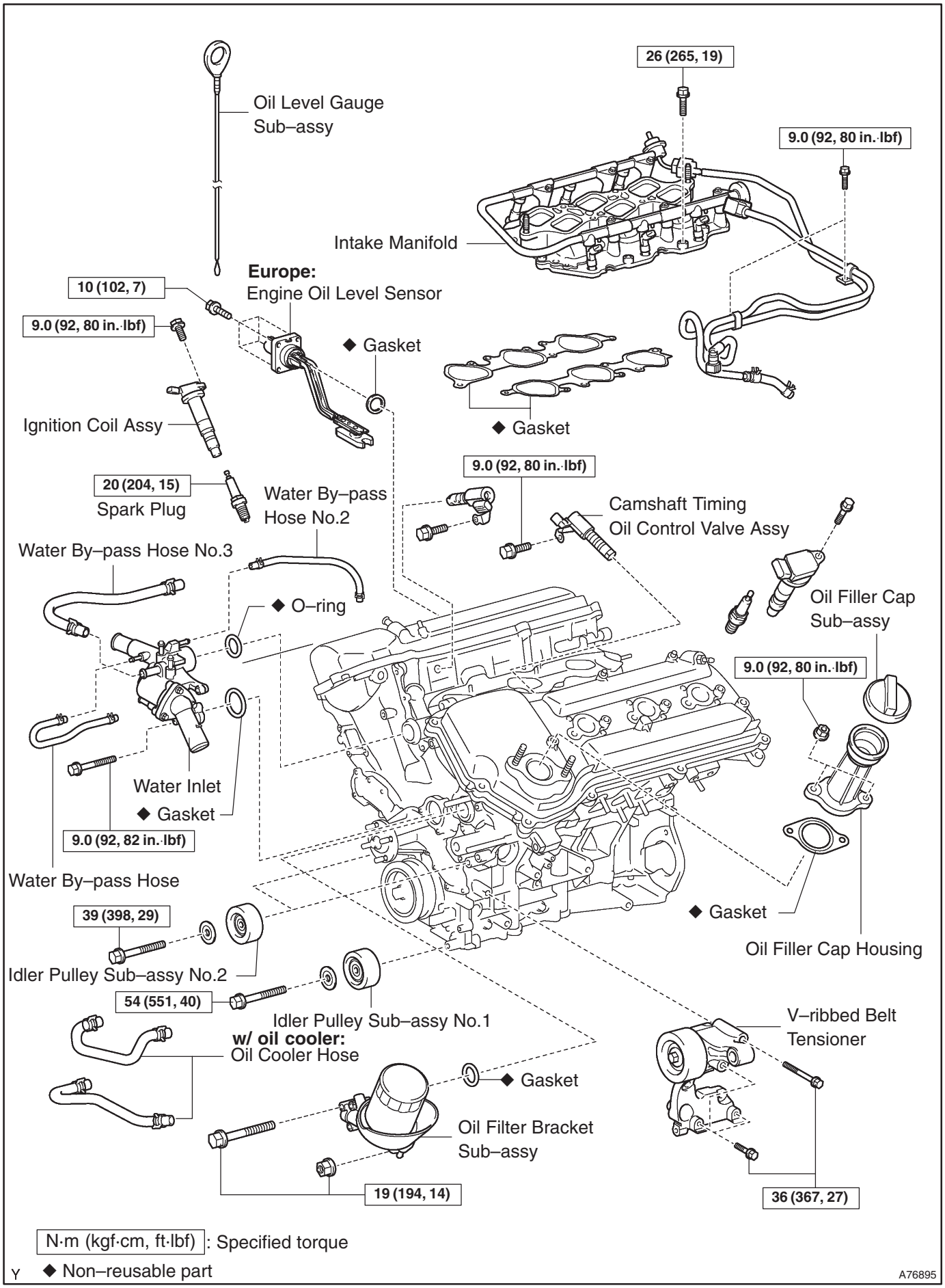

◆ Gasket
30 (306, 22)
Exhaust Manifold
Sub–assy RH
Heater Water Inlet Hose A
Heater Water
Outlet Hose A
(From Heater Unit)
Water By–pass
Joint RR
9.0 (92, 80 in.·lbf)
Ventilation Hose No.2
◆ Gasket
◆ O–ring
◆ Gasket
9.0 (92, 80 in.·lbf)
Radiator Hose No.1
38 (387, 28)
Ventilation Hose
43 (438, 32)
Engine Mounting
Bracket Front No.1 RH
◆ Gasket
Radiator Hose No.2
38 (387, 28)
30 (306, 22)
43 (438, 32)
Exhaust Manifold
Sub–assy LH
Engine Mounting Bracket
Front No.1 LH
N·m (kgf·cm, ft·lbf): Specified torque
◆ Non–reusable part
A78626



N·m (kgf·cm, ft·lbf): Specified torque

◆ Non–reusable part

A78625


Oil Level Gauge Sub–assy
26 (265, 19)
9.0 (92, 80 in.·lbf)
Intake Manifold
Europe:
Engine Oil Level Sensor
10 (102, 7)
9.0 (92, 80 in.·lbf)
◆ Gasket
Ignition Coil Assy
◆ Gasket
20 (204, 15)
Spark Plug
Water By–pass Hose No.2
9.0 (92, 80 in.·lbf)
Camshaft Timing Oil Control Valve Assy
Water By–pass Hose No.3
◆ O–ring
Oil Filler Cap Sub–assy
9.0 (92, 80 in.·lbf)
Water Inlet
◆ Gasket
9.0 (92, 82 in.·lbf)
Water By–pass Hose
◆ Gasket
Oil Filler Cap Housing
39 (398, 29)
Idler Pulley Sub–assy No.2
54 (551, 40)
Idler Pulley Sub–assy No.1
V–ribbed Belt Tensioner
w/ oil cooler:
Oil Cooler Hose
◆ Gasket
Oil Filter Bracket Sub–assy
19 (194, 14)
36 (367, 27)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A76895