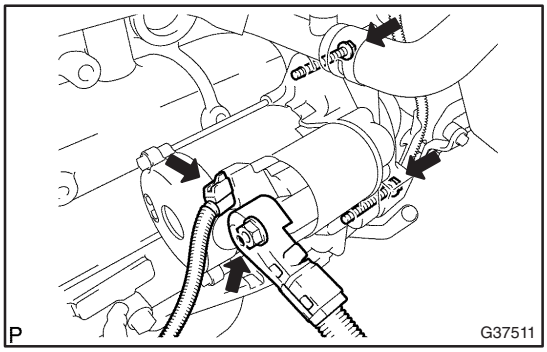
STARTER ASSY (2TR–FE)

1912Z–01

REPLACEMENT

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL



2. REMOVE STARTER ASSY

(a) Disconnect terminal 50 of the connector from the starter assy.

(b) Remove the nut and disconnect the wire harness from terminal 30.

(c) Remove the 2 bolts and the starter assy.

3. INSTALL STARTER ASSY

(a) Install the starter assy with the 2 bolts.
Torque: 37 N·m (377 kgf·cm, 27 ft·lbf)

(b) Connect the wire harness to terminal 30 and install the nut.
Torque: 9.8 N·m (100 kgf·cm, 7 ft·lbf)

(c) Connect terminal 50 to the starter assy.

4. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL