031EN–05

TORQUE SPECIFICATION

Part Tightened		N·m	kgf·cm	ft·lbf
Starter commutator end frame assy x Starter drive housing assy		6.0	61	53 in.·lbf
Starter drive housing assy x Repair service starter kit		7.5	77	66 in.·lbf
Lead wire x Repair service starter kit		10	102	7
Commutator end frame x Brush holder		3.8	39	34 in.·lbf
Generator holder w/ rectifier x Drive end frame assy generator		2.0	20	17 in.·lbf
Generator regulator assy x Generator rectifier end frame		2.0	20	17 in.·lbf
Generator brush holder assy x Generator rectifier end frame		2.0	20	17 in.·lbf
Generator rear end cover x Generator regulator end frame		4.4	45	39 in.·lbf
Terminal plate x Generator rectifier end frame assy	Bolt	3.9	39	34 in.·lbf
	Nut	4.4	45	39 in.·lbf
Generator pulley x Generator rotor assy		137	1,397	101