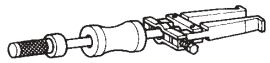
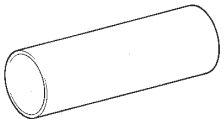
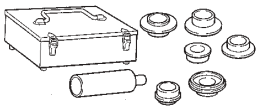
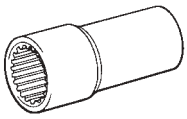
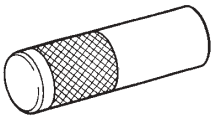
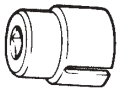
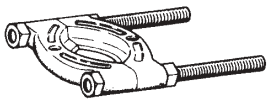
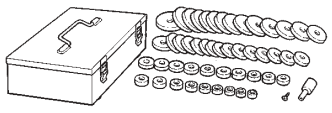
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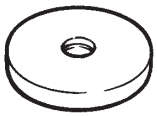
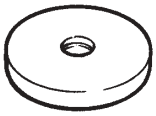
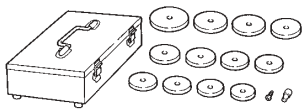
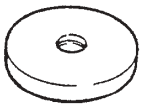
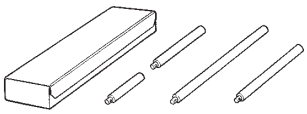
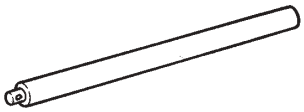
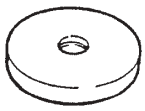
PREPARATION

024DU–01

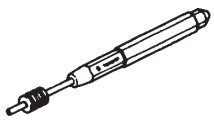
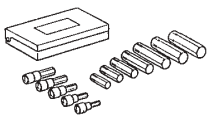
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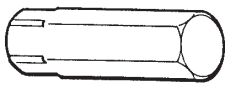
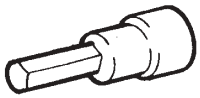
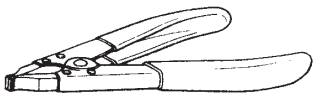
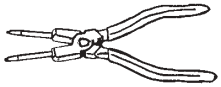
	09308–00010	Oil Seal Puller	MANUAL TRANSMISSION ASSY(RA61F)
	09308–14010	Replacer Pipe A	INPUT SHAFT ASSY(RA61F) COUNTER GEAR ASSY(RA61F)
	09309–37010	Transmission Bearing Replacer	INPUT SHAFT ASSY(RA61F) COUNTER GEAR ASSY(RA61F)
	09316–60011	Transmission & Transfer Bearing Replacer	OUTPUT SHAFT ASSY(RA61F)
	(09316–00011)	Replacer Pipe	OUTPUT SHAFT ASSY(RA61F)
	09556–16030	Differential Drive Pinion Holding Tool 28	MANUAL TRANSMISSION ASSY(RA61F)
	09608–06041	Front Hub Inner Bearing Cone Replacer	COUNTER GEAR ASSY(RA61F)
	09817–16011	Back–up Light Switch Tool	MANUAL TRANSMISSION ASSY(RA61F)
	09950–00020	Bearing Remover	INPUT SHAFT ASSY(RA61F) OUTPUT SHAFT ASSY(RA61F) COUNTER GEAR ASSY(RA61F)
	09950–60010	Replacer Set	MANUAL TRANSMISSION ASSY(RA61F) INPUT SHAFT ASSY(RA61F) OUTPUT SHAFT ASSY(RA61F) COUNTER GEAR ASSY(RA61F)
	(09951–00300)	Replacer 30	INPUT SHAFT ASSY(RA61F)
	(09951–00320)	Replacer 32	COUNTER GEAR ASSY(RA61F)

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	(09951–00470)	Replacer 47	MANUAL TRANSMISSION ASSY(RA61F)
	(09951–00510)	Replacer 51	OUTPUT SHAFT ASSY(RA61F)
	(09951–00540)	Replacer 54	COUNTER GEAR ASSY(RA61F)
	(09951–00650)	Replacer 65	MANUAL TRANSMISSION ASSY(RA61F)
	09950–60020	Replacer Set No. 2	MANUAL TRANSMISSION ASSY(RA61F)
	(09951–00790)	Replacer 79	MANUAL TRANSMISSION ASSY(RA61F)
	09950–70010	Handle Set	MANUAL TRANSMISSION ASSY(RA61F) INPUT SHAFT ASSY(RA61F) OUTPUT SHAFT ASSY(RA61F) COUNTER GEAR ASSY(RA61F)
	(09951–07100)	Handle 100	MANUAL TRANSMISSION ASSY(RA61F) OUTPUT SHAFT ASSY(RA61F) COUNTER GEAR ASSY(RA61F)
	(09951–07200)	Handle 200	INPUT SHAFT ASSY(RA61F)
	(09951–07360)	Handle 360	MANUAL TRANSMISSION ASSY(RA61F)
	09951–00850	Replacer 85	MANUAL TRANSMISSION ASSY(RA61F)

Recommended Tools

	09031–00040	Pin Punch	MANUAL TRANSMISSION ASSY(RA61F)
	09040–00011	Hexagon Wrench Set	MANUAL TRANSMISSION ASSY(RA61F)

	(09043–30240)	Straight Hexagon Wrench 24	MANUAL TRANSMISSION ASSY(RA61F)
	(09043–20100)	Socket Hexagon Wrench 10	MANUAL TRANSMISSION ASSY(RA61F)
	09905–00012	Snap Ring No. 1 Expander	INPUT SHAFT ASSY(RA61F) COUNTER GEAR ASSY(RA61F)
	09905–00013	Snap Ring Pliers	MANUAL TRANSMISSION ASSY(RA61F)

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Equipment

V–block	
Cylinder gauge	
Dial indicator or dial indicator with magnetic base	
Feeler gauge	
Micrometer	
Torque wrench	
Vernier calipers	
Chisel	
Plastic hammer	
Slide calipers	
Press	
Socket wrench (60 mm)	

SSM (Special Service Materials)

	08826–00090	"Seal Packing 1281," THREE BOND 1281 or equivalent (FIPG)	MANUAL TRANSMISSION ASSY(RA61F)