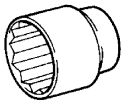
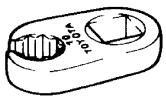
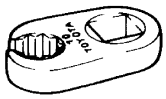
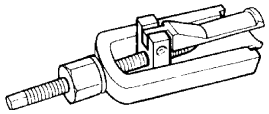
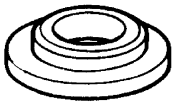
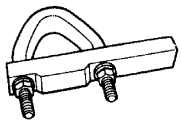
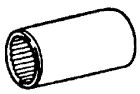
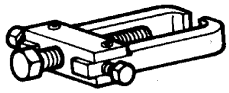
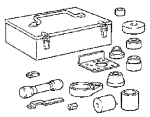
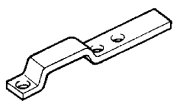
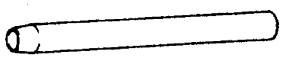
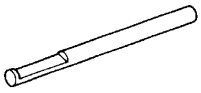
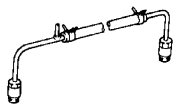
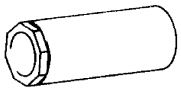
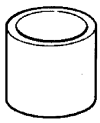
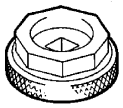
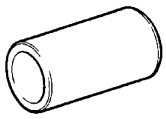
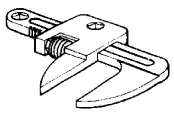
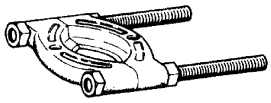
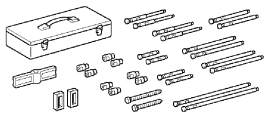
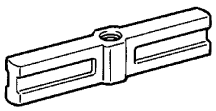
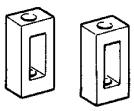
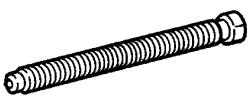
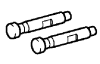
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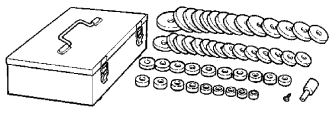
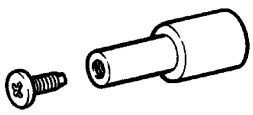
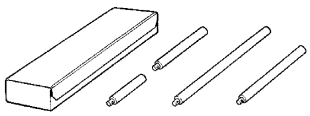
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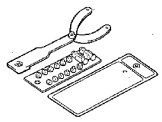
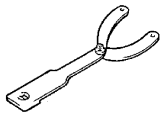
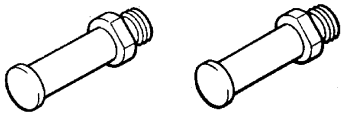
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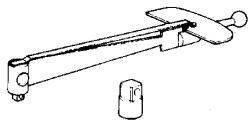
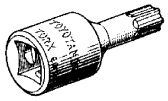
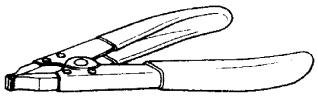
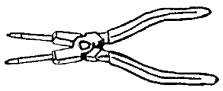
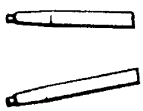
	09011–12271	Socket Wrench for 27 mm	POWER STEERING LINK ASSY VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE)
	09023–12700	Union Nut Wrench 17mm	POWER STEERING LINK ASSY
	09023–38200	Union Nut Wrench 12mm	POWER STEERING LINK ASSY
	09319–60020	Output Shaft Needle Roller Bearing Remover	VANE PUMP ASSY(1KD–FTV/1KZ–TE)
	09506–35010	Differential Drive Pinion Rear Bearing Replacer	VANE PUMP ASSY(1KD–FTV/1KZ–TE)
	09612–00012	Rack & Pinion Steering Rack Housing Stand	POWER STEERING LINK ASSY
	09616–00011	Steering Worm Bearing Adjusting Socket	POWER STEERING LINK ASSY
	09628–62011	Boll Joint Puller	POWER STEERING LINK ASSY
	09630–00014	Power Steering Gear Housing Overhaul Tool Set	POWER STEERING LINK ASSY VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE)
	(09631–00132)	Vane Pump Bracket	VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE)
	09631–00350	Steering Rack Cover 35	POWER STEERING LINK ASSY
	09631–10030	Oil Seal Remover	VANE PUMP ASSY(3RZ–FE)

	09631–12071	Steering Rack Oil Seal Test Tool	POWER STEERING LINK ASSY
	(09633–00010)	Packing	POWER STEERING LINK ASSY
	09631–20060	Bearing Guide Nut Wrench	POWER STEERING LINK ASSY
	09631–20081	Seal Ring Tool	POWER STEERING LINK ASSY
	09631–20120	Cylinder End Stopper Nut Wrench	POWER STEERING LINK ASSY
	09632–36010	Steering Vane Pump Bearing Replacer	VANE PUMP ASSY(3RZ–FE)
	09922–10010	Variable Open Wrench	POWER STEERING LINK ASSY
	09950–00020	Bearing Remover	VANE PUMP ASSY(1KD–FTV/1KZ–TE)
	09950–50013	Puller C Set	POWER STEERING LINK ASSY
	(09951–05010)	Hanger 150	POWER STEERING LINK ASSY
	(09952–05010)	Slide Arm	POWER STEERING LINK ASSY
	(09953–05020)	Center Bolt 150	POWER STEERING LINK ASSY
	(09954–05021)	Claw No.2	POWER STEERING LINK ASSY

	09950–60010 Replacer Set	POWER STEERING LINK ASSY VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE) VANE PUMP ASSY(5L–E)
	(09951–00180) Replacer 18	POWER STEERING LINK ASSY
	(09951–00250) Replacer 25	POWER STEERING LINK ASSY
	(09951–00300) Replacer 30	POWER STEERING LINK ASSY
	(09951–00320) Replacer 32	POWER STEERING LINK ASSY VANE PUMP ASSY(3RZ–FE)
	(09951–00340) Replacer 34	POWER STEERING LINK ASSY
	(09951–00390) Replacer 39	POWER STEERING LINK ASSY
	(09951–00400) Replacer 40	VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(5L–E)
	(09951–00420) Replacer 42	POWER STEERING LINK ASSY VANE PUMP ASSY(1KD–FTV/1KZ–TE)
	(09952–06010) Adapter	POWER STEERING LINK ASSY
	09950–70010 Handle Set	POWER STEERING LINK ASSY VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE) VANE PUMP ASSY(5L–E)
	(09951–07100) Handle 100	POWER STEERING LINK ASSY VANE PUMP ASSY(5L–E)
	(09951–07150) Handle 150	POWER STEERING LINK ASSY VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE)

	(09951–07200)	Handle 200	POWER STEERING LINK ASSY
	09960–10010	Variable Pin Wrench Set	VANE PUMP ASSY(3RZ–FE) VANE PUMP ASSY(5L–E)
	(09962–01000)	Variable Pin Wrench Arm Assy	VANE PUMP ASSY(3RZ–FE) VANE PUMP ASSY(5L–E)
	(09963–01000)	Pin 10	VANE PUMP ASSY(3RZ–FE) VANE PUMP ASSY(5L–E)

Recomended Tools

	09025–00010	Torque Wrench (30 kgf–cm)	VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE) VANE PUMP ASSY(5L–E)
	09042–00010	Torx Socket T30	POWER STEERING LINK ASSY
	09905–00012	Snap Ring No.1 Expander	VANE PUMP ASSY(1KD–FTV/1KZ–TE) VANE PUMP ASSY(3RZ–FE) VANE PUMP ASSY(5L–E)
	09905–00013	Snap Ring Pliers	VANE PUMP ASSY(3RZ–FE)
	(09904–00090)	Claw Set	VANE PUMP ASSY(3RZ–FE)

Equipment

Caliper gauge	
Vernier caliper	
Dial indicator	
Feeler gauge	
Micrometer	
Torque wrench	

Lubricant

Item	Capacity	Classification
Power steering fluid (Total)	1.0 liters (1.1 US qts, 0.9 Imp.qts)	ATF DEXRON® II or III

SSM

	08833–00080	Adhesive 1344 THREE BOND 1344 LOCTITE 242 or equivalent	POWER STEERING LINK ASSY