EXHAUST

TORQUE SPECIFICATION

0316D–01

3RZ–FE:

Part Tightened	N·m	kgf·cm	ft·lbf
Front exhaust pipe x Exhaust manifold	62	630	46
Front exhaust pipe x Clamp	19	194	14
Front exhaust pipe x Center exhaust pipe	43	440	32
Center exhaust pipe x Tail pipe	48	490	35
Heated oxygen sensor x Front exhaust pipe	44	450	30

5L–E:

Part Tightened	N·m	kgf·cm	ft·lbf
Front exhaust pipe x Exhaust manifold	62	630	46
Front exhaust pipe x Clamp	19	194	14
Front exhaust pipe x Center exhaust pipe	43	440	32
Center exhaust pipe x Tail pipe	48	490	35

1KZ–TE:

Part Tightened	N·m	kgf·cm	ft·lbf
Front exhaust pipe x Exhaust manifold	62	630	46
Front exhaust pipe x Center exhaust pipe	43	440	32
Center exhaust pipe x Tail pipe	48	490	35

1KD–FTV:

Part Tightened	N·m	kgf·cm	ft·lbf
Front exhaust pipe x Exhaust manifold	62	630	46
Front exhaust pipe x Center exhaust pipe	43	440	32
Center exhaust pipe x Tail pipe	48	490	35