HEATER AND AIR CONDITIONING

0316R–01

SERVICE DATA

Refrigerant charge volume	Standard:	
	Single A/C:	650 ± 30 g (22.92 ± 1.06 oz.)
	Single A/C + Cool box:	750 ± 30 g (26.45 ± 1.06 oz.)
	Dual:	800 ± 30 g (28.21 ± 1.06 oz.)
	Dual + Cool box:	900 ± 30 g (31.74 ± 1.06 oz.)
Magnetic clutch clearance	3RZ–FE:	0.35 – 0.60 mm (0.013 – 0.023 in.)
Magnetic clutch clearance	5L–E:	0.35 – 0.60 mm (0.013 – 0.023 in.)
Magnetic clutch clearance	1KZ–TE:	0.35 – 0.60 mm (0.013 – 0.023 in.)
Magnetic clutch clearance	1KD–FTV:	0.35 – 0.60 mm (0.013 – 0.023 in.)
Belt deflection	3RZ–FE:	
	New belt:	7.0 – 10 mm (0.27 – 0.39 in.)
	Used belt:	10 – 13 mm (0.39 – 0.51 in.)
Belt deflection	5L–E:	
	New belt:	11 – 15 mm (0.43 – 0.59 in.)
	Used belt:	15 – 20 mm (0.59 – 0.78 in.)
Belt deflection	1KZ–TE	
	New belt:	13 – 15 mm (0.51 – 0.59 in.)
	Used belt:	15 – 21 mm (0.59 – 0.82 in.)
Viscous w/magnet clutch heater clearance		0.35 – 0.60 mm (0.013 – 0.023 in.)