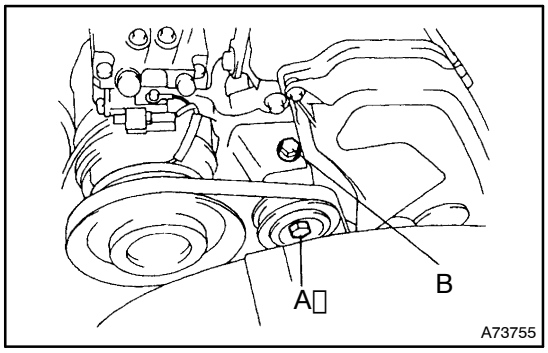
DRIVE BELT (1KZ–TE)

1410L–01

REPLACEMENT

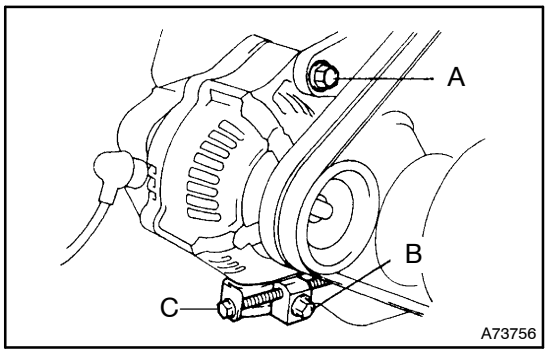
1. REMOVE ENGINE UNDER COVER SUB–ASSY NO.1

(a) Remove the 4 bolts and engine under cover.



2. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1 (W/ AIR CONDITIONING)

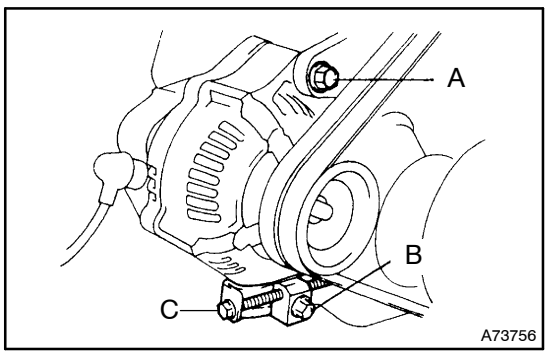
(a) Loosen the nut A and bolt B, and remove the V belt.



3. REMOVE FAN AND GENERATOR V BELT

(a) Loosen the bolts A and B.

(b) Loosen the bolt C and remove the V belt.



4. INSTALL FAN AND GENERATOR V BELT

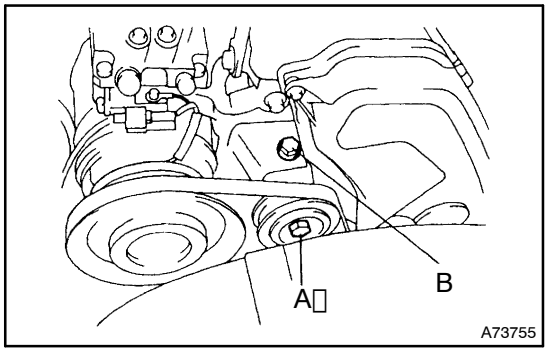
(a) Install the V belt.

(b) Tightening the bolt C, adjust the tension of the V belt.

(c) Tighten the bolts A and B.

Torque:
62 N·m (632 kgf·cm 46 ft·lbf) for bolt A
21 N·m (210 kgf·cm 15 ft·lbf) for bolt B

(d) Check the tension of the V belt (See page 14–123).



5. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1 (W/ AIR CONDITIONING)

(a) Install the V belt.

(b) Tightening the bolt B, adjust the tension of the V belt.

(c) Tighten nut A.

Torque: 39 N·m (400 kgf·cm, 29 ft·lbf)

(d) Check the tension of the V belt (See page 14–123).

6. INSTALL ENGINE UNDER COVER SUB–ASSY NO.1

(a) Install the engine under cover with the 4 bolts.

Torque: 29 N·m (300 kgf·cm, 21 ft·lbf)