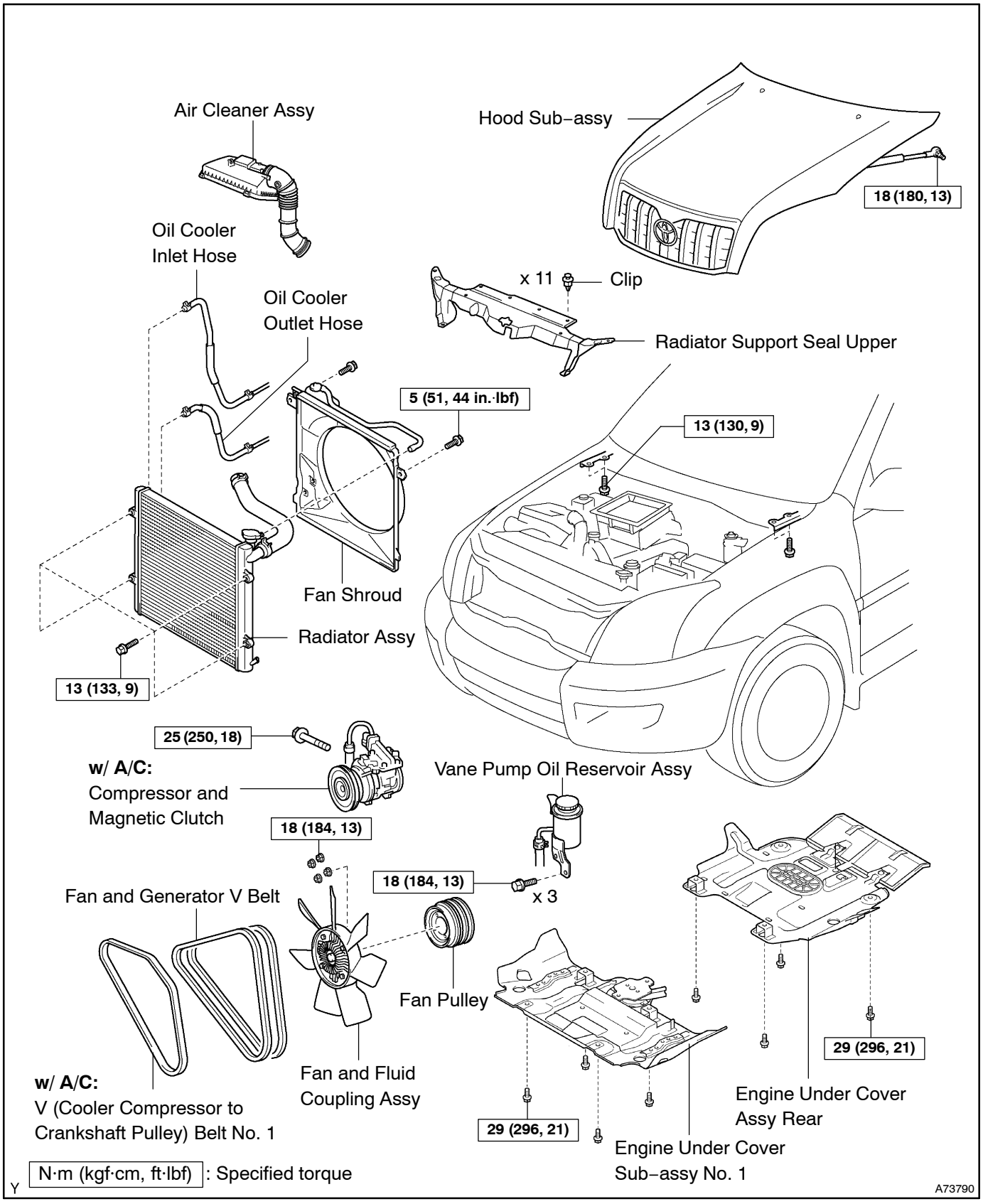
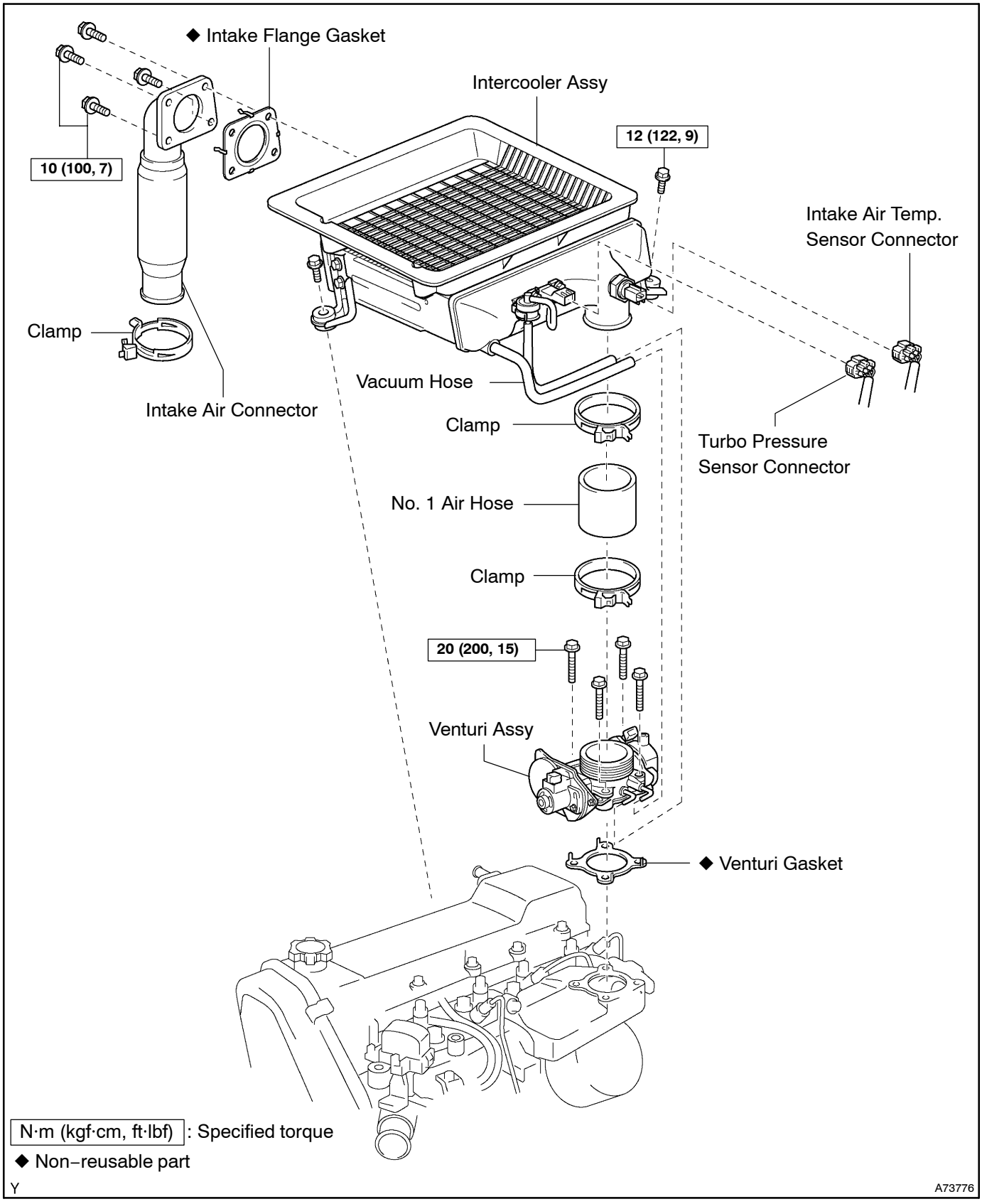
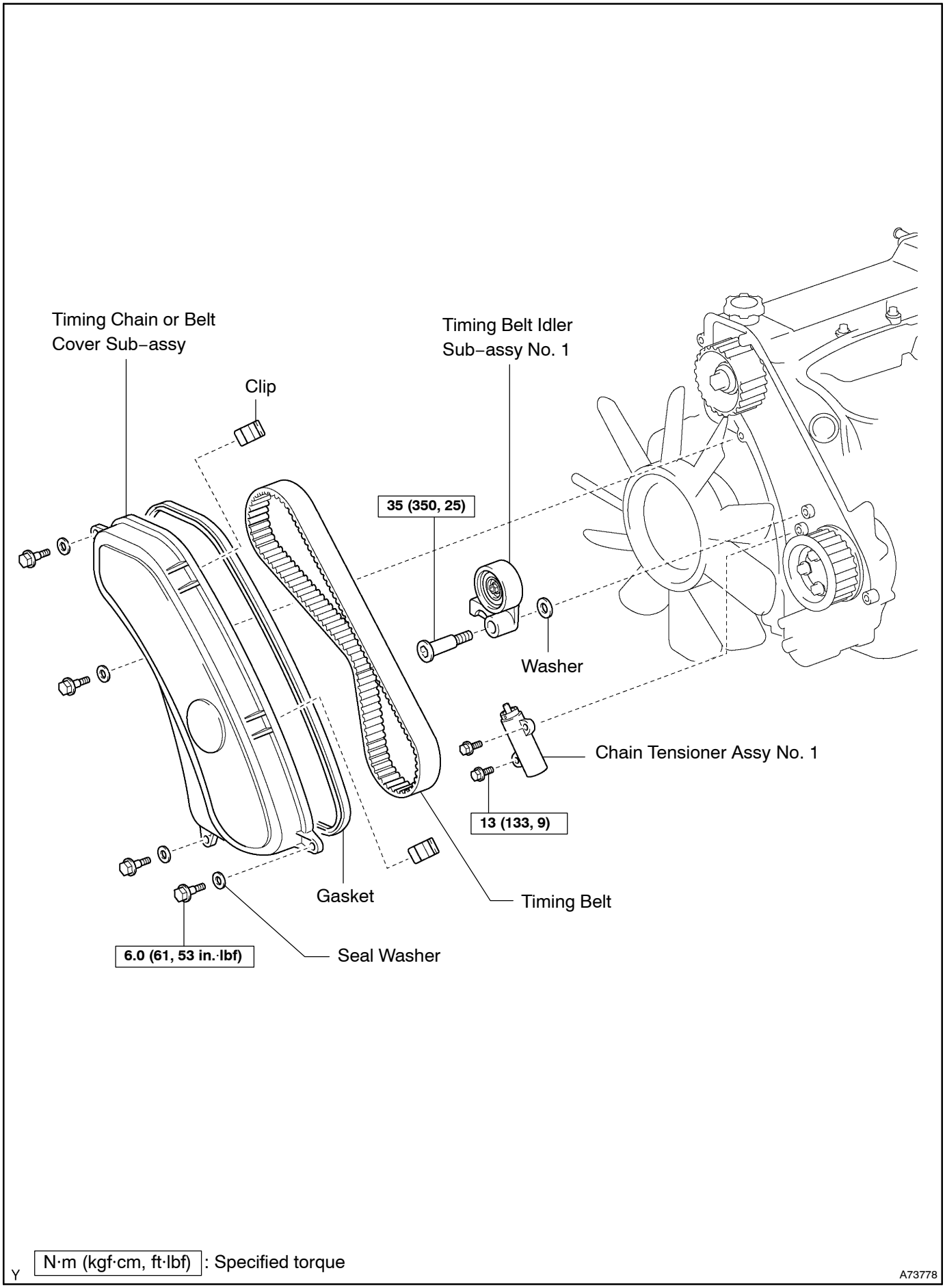
PARTIAL ENGINE ASSY (1KZ–TE)

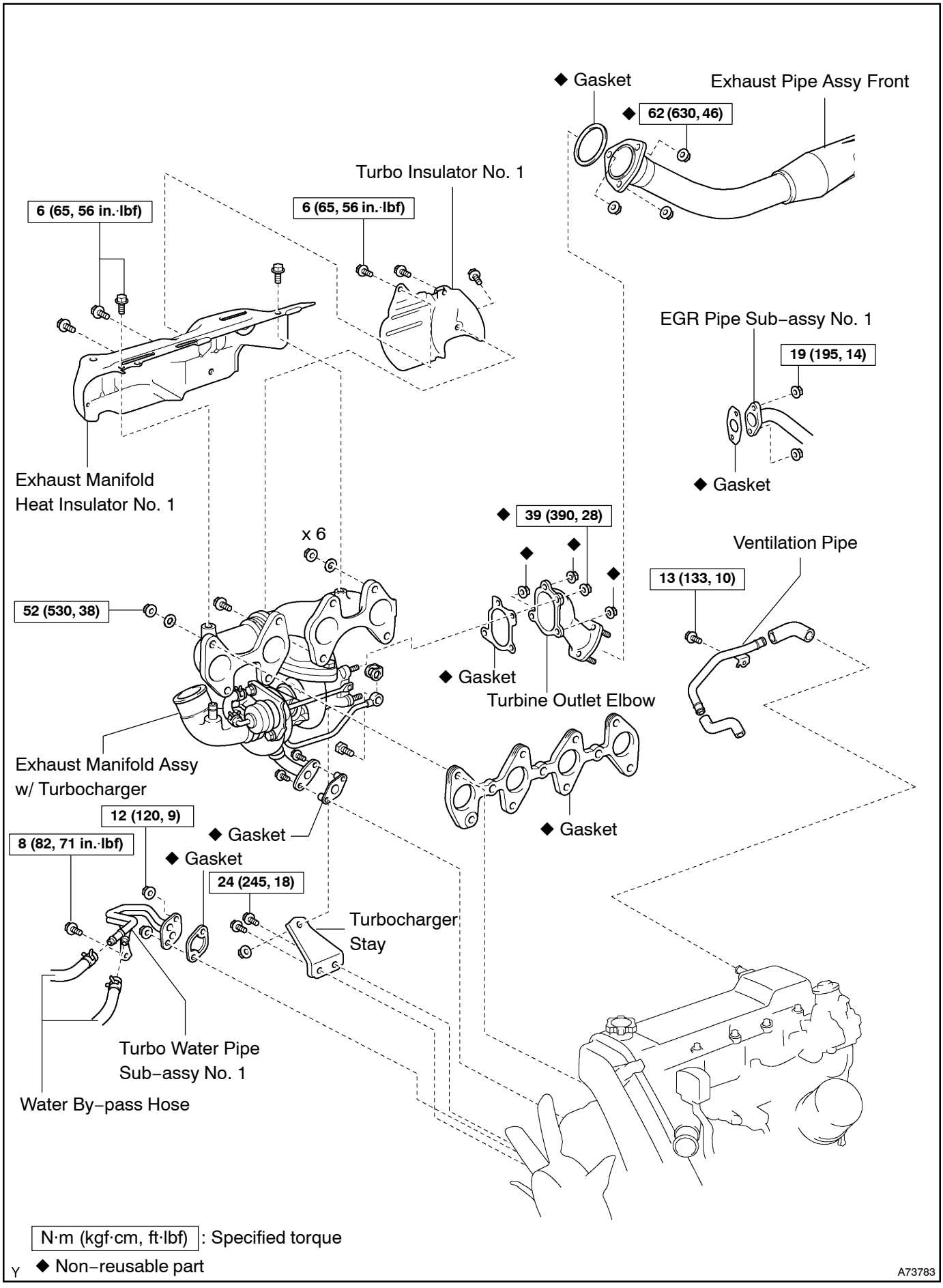
COMPONENTS

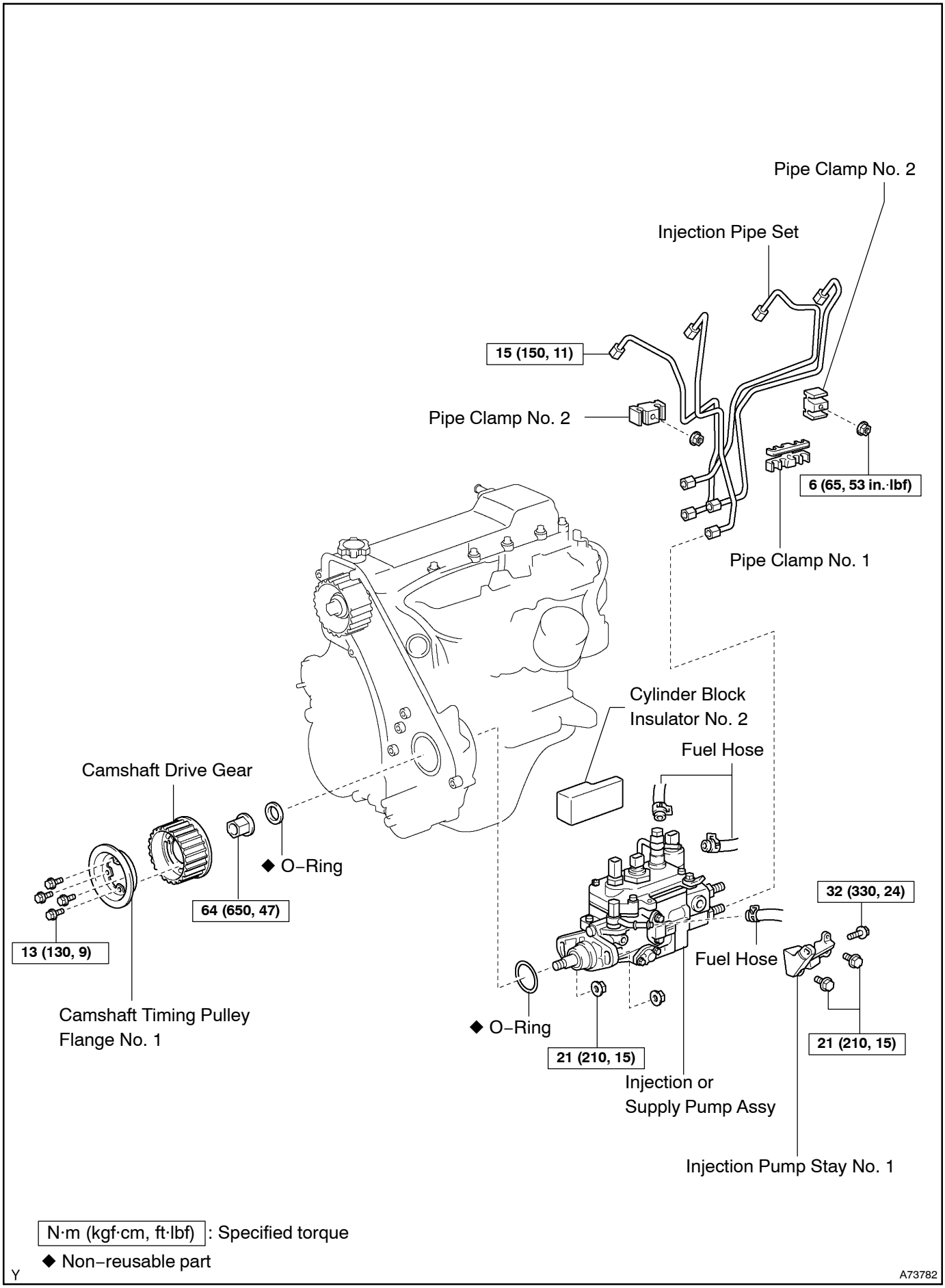
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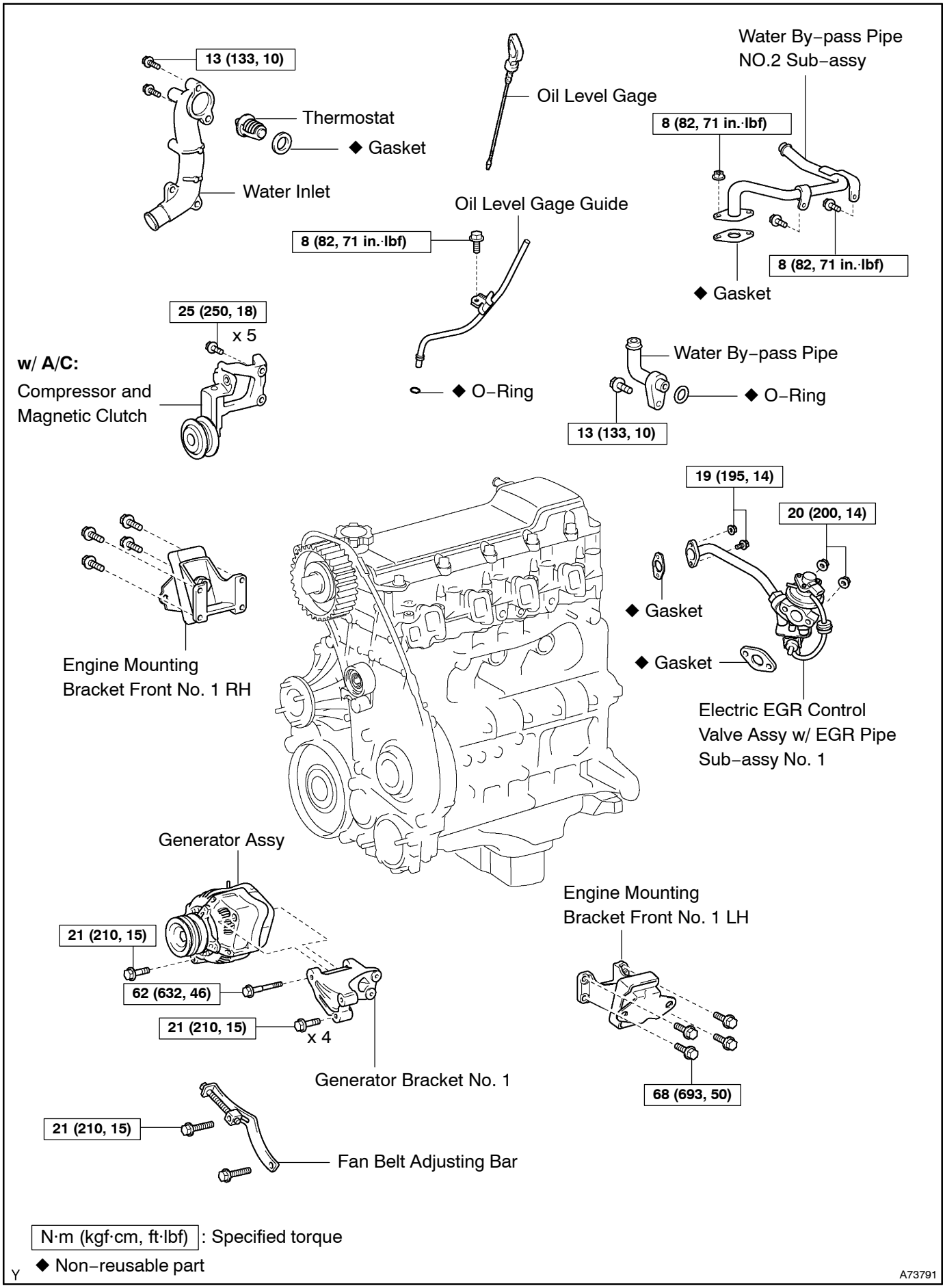


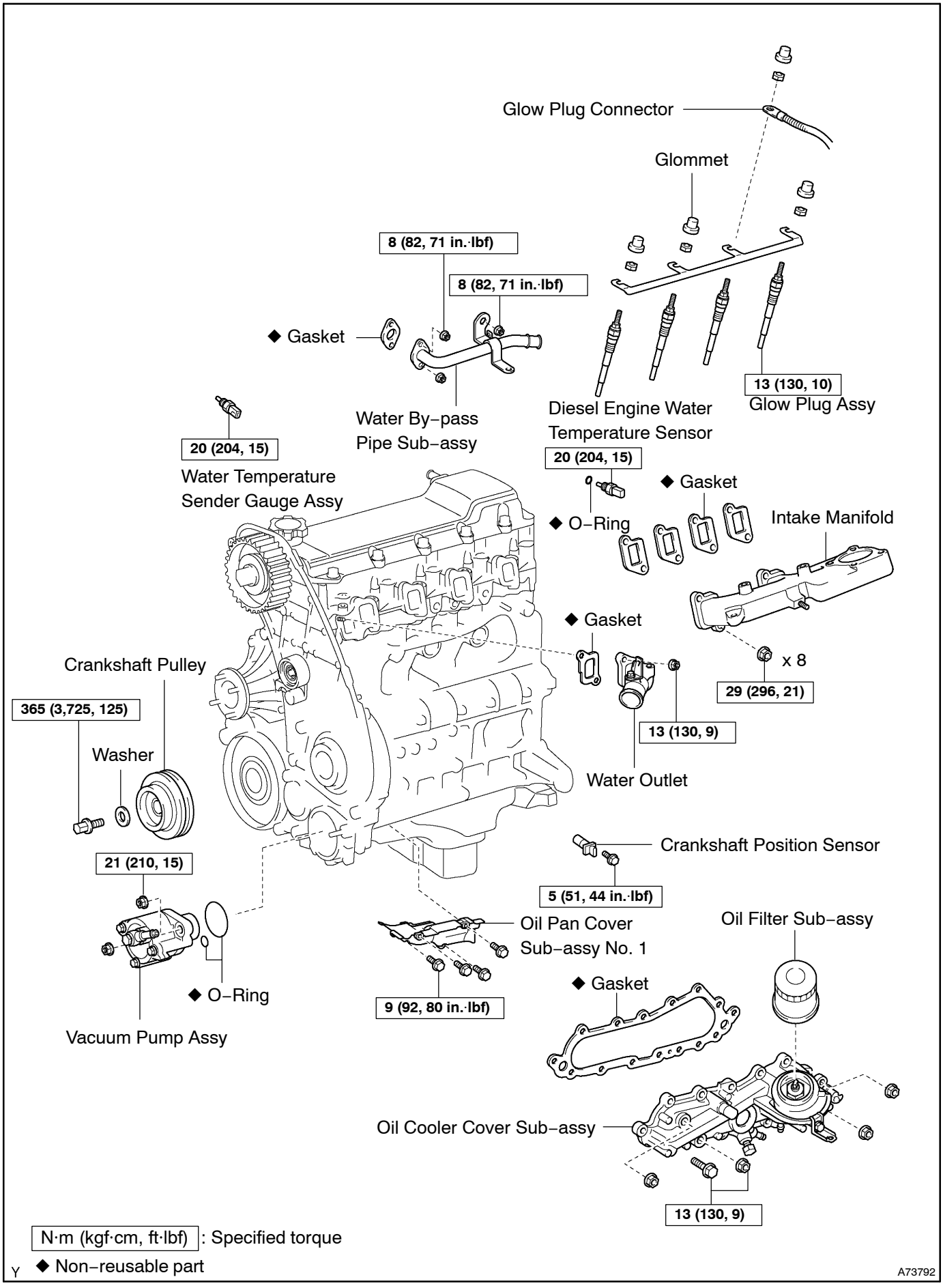

◆ Intake Flange Gasket
Intercooler Assy
12 (122, 9)
10 (100, 7)
Intake Air Temp.
Sensor Connector
Clamp
Vacuum Hose
Intake Air Connector
Clamp
Turbo Pressure
Sensor Connector
No. 1 Air Hose
Clamp
20 (200, 15)
Venturi Assy
◆ Venturi Gasket
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Y
A73776

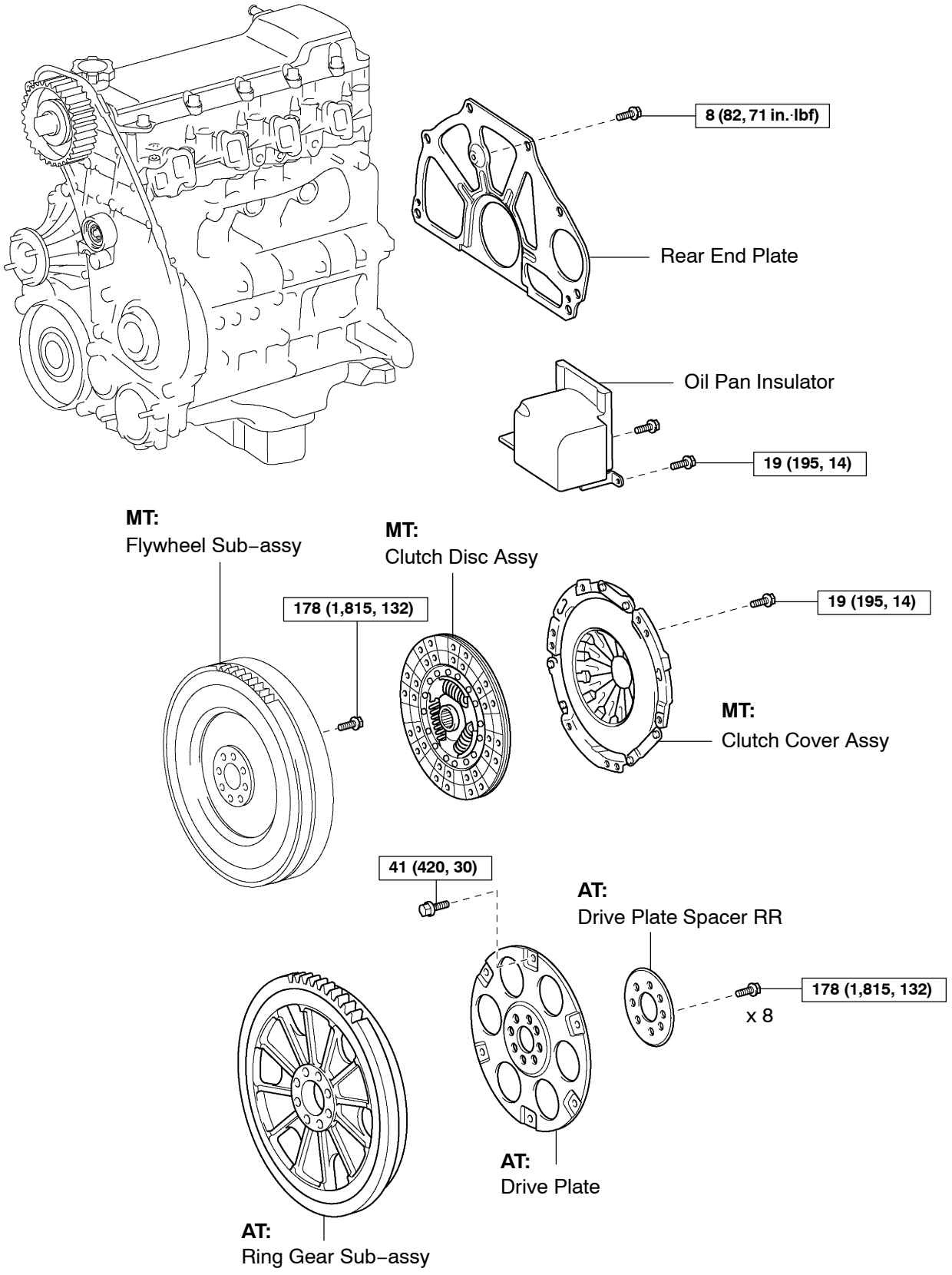

Timing Chain or Belt
Cover Sub–assy
Clip
Timing Belt Idler
Sub–assy No. 1
35 (350, 25)
Washer
Chain Tensioner Assy No. 1
13 (133, 9)
Gasket
Timing Belt
6.0 (61, 53 in.·lbf)
Seal Washer
Y
N·m (kgf·cm, ft·lbf) : Specified torque
A73778


◆ Gasket
Exhaust Pipe Assy Front
◆ 62 (630, 46)
Turbo Insulator No. 1
6 (65, 56 in.·lbf)
6 (65, 56 in.·lbf)
EGR Pipe Sub–assy No. 1
19 (195, 14)
◆ Gasket
Exhaust Manifold
Heat Insulator No. 1
◆ 39 (390, 28)
x 6
Ventilation Pipe
13 (133, 10)
52 (530, 38)
◆ Gasket
Turbine Outlet Elbow
Exhaust Manifold Assy
w/ Turbocharger
◆ Gasket
12 (120, 9)
8 (82, 71 in.·lbf)
◆ Gasket
24 (245, 18)
Turbocharger
Stay
Turbo Water Pipe
Sub–assy No. 1
Water By–pass Hose
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A73783


Pipe Clamp No. 2
Injection Pipe Set
15 (150, 11)
Pipe Clamp No. 2
6 (65, 53 in.·lbf)
Pipe Clamp No. 1
Cylinder Block Insulator No. 2
Fuel Hose
Camshaft Drive Gear
◆ O–Ring
64 (650, 47)
13 (130, 9)
Camshaft Timing Pulley Flange No. 1
32 (330, 24)
Fuel Hose
◆ O–Ring
21 (210, 15)
21 (210, 15)
Injection or Supply Pump Assy
Injection Pump Stay No. 1
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Y
A73782


13 (133, 10)
Thermostat
◆ Gasket
Water Inlet
Oil Level Gage
Water By–pass Pipe
NO.2 Sub–assy
8 (82, 71 in.·lbf)
8 (82, 71 in.·lbf)
◆ Gasket
Oil Level Gage Guide
8 (82, 71 in.·lbf)
◆ O–Ring
25 (250, 18)
x 5
w/ A/C:
Compressor and
Magnetic Clutch
Water By–pass Pipe
◆ O–Ring
13 (133, 10)
19 (195, 14)
20 (200, 14)
◆ Gasket
◆ Gasket
Engine Mounting
Bracket Front No. 1 RH
Electric EGR Control
Valve Assy w/ EGR Pipe
Sub–assy No. 1
Generator Assy
21 (210, 15)
62 (632, 46)
21 (210, 15)
x 4
Generator Bracket No. 1
Engine Mounting
Bracket Front No. 1 LH
68 (693, 50)
21 (210, 15)
Fan Belt Adjusting Bar
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Y
A73791


Glow Plug Connector
Glommet
8 (82, 71 in.·lbf)
8 (82, 71 in.·lbf)
◆ Gasket
Water By–pass Pipe Sub–assy
Diesel Engine Water Temperature Sensor
13 (130, 10)
Glow Plug Assy
20 (204, 15)
Water Temperature Sender Gauge Assy
20 (204, 15)
◆ Gasket
◆ O–Ring
Intake Manifold
◆ Gasket
x 8
29 (296, 21)
Crankshaft Pulley
365 (3,725, 125)
Washer
13 (130, 9)
Water Outlet
Crankshaft Position Sensor
5 (51, 44 in.·lbf)
21 (210, 15)
Oil Pan Cover Sub–assy No. 1
Oil Filter Sub–assy
◆ Gasket
◆ O–Ring
9 (92, 80 in.·lbf)
Vacuum Pump Assy
Oil Cooler Cover Sub–assy
13 (130, 9)
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A73792


8 (82, 71 in.·lbf)
Rear End Plate
Oil Pan Insulator
19 (195, 14)
MT:
Flywheel Sub–assy
MT:
Clutch Disc Assy
178 (1,815, 132)
19 (195, 14)
MT:
Clutch Cover Assy
41 (420, 30)
AT:
Drive Plate Spacer RR
178 (1,815, 132)
x 8
AT:
Drive Plate
AT:
Ring Gear Sub–assy
N·m (kgf·cm, ft·lbf) : Specified torque
Y
A73793