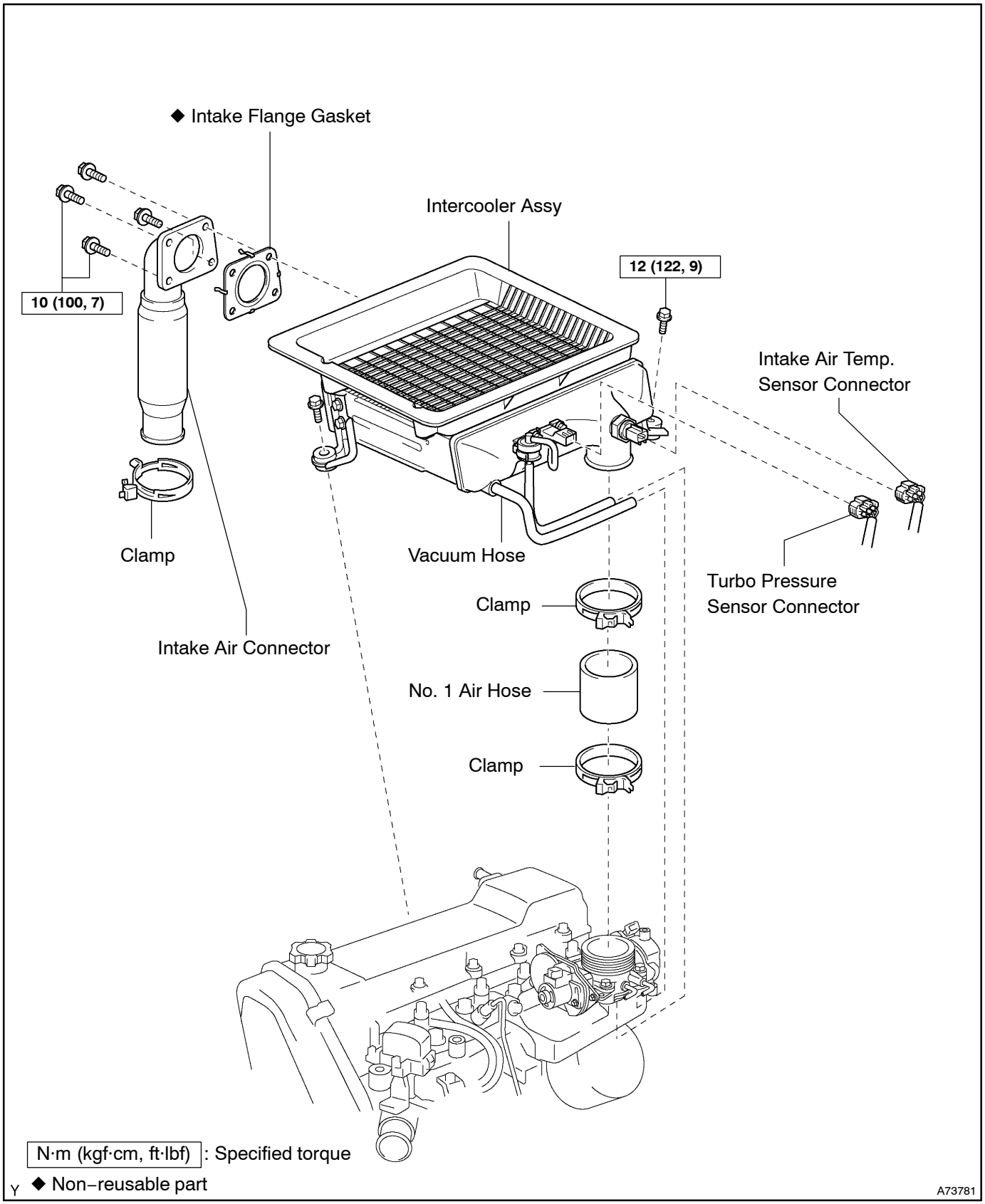
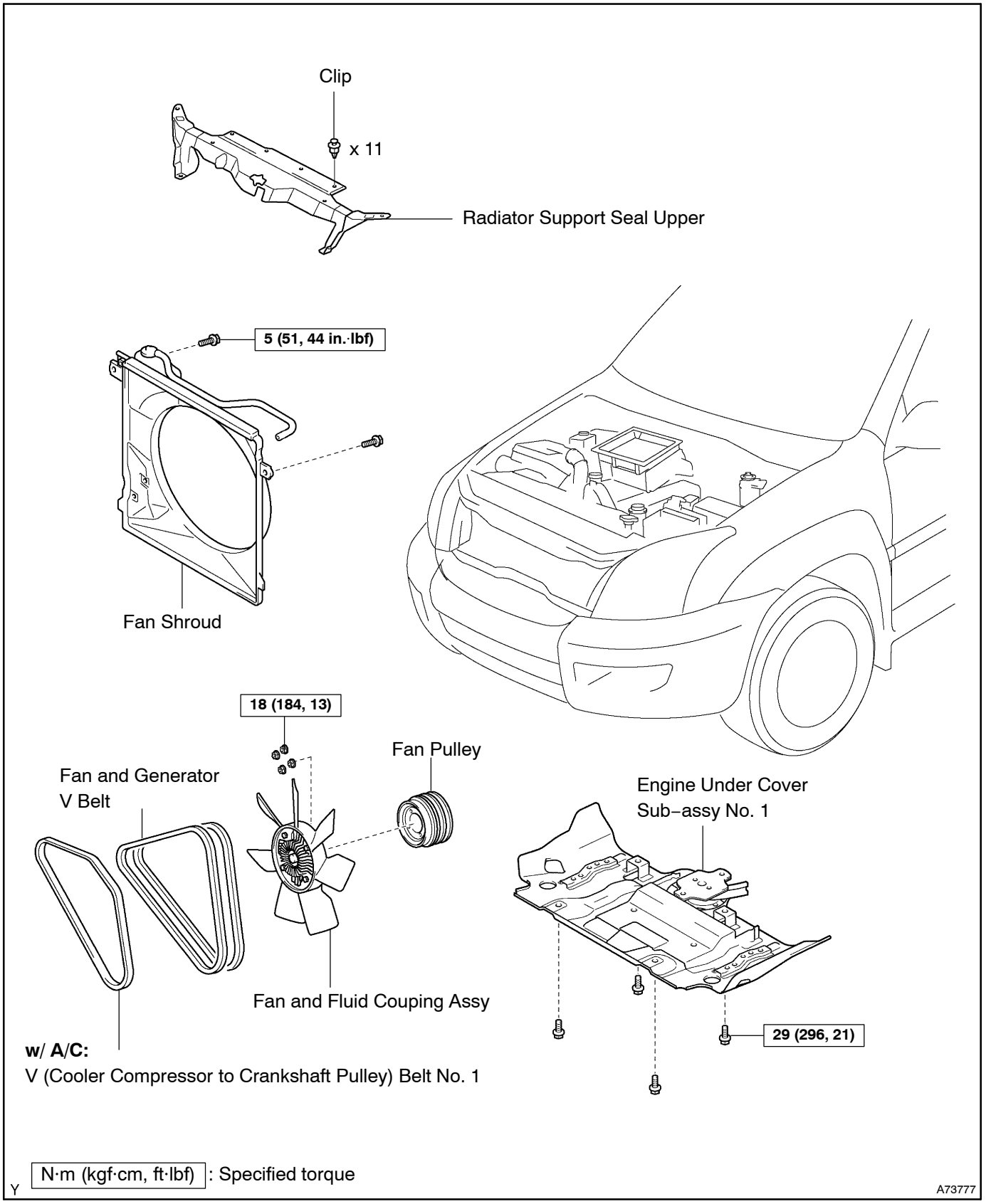
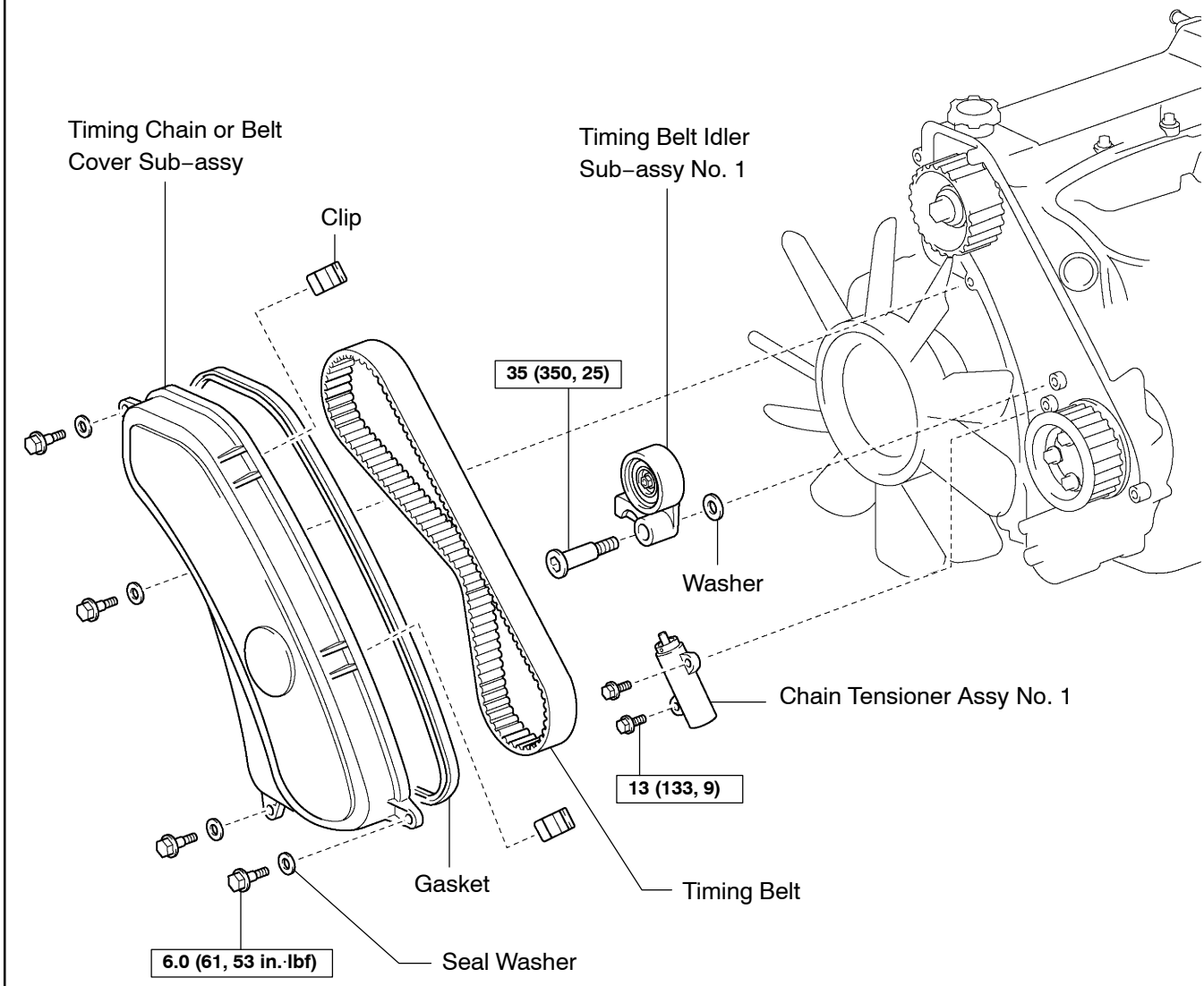
CYLINDER HEAD GASKET (1KZ–TE)

COMPONENTS

1410V–02

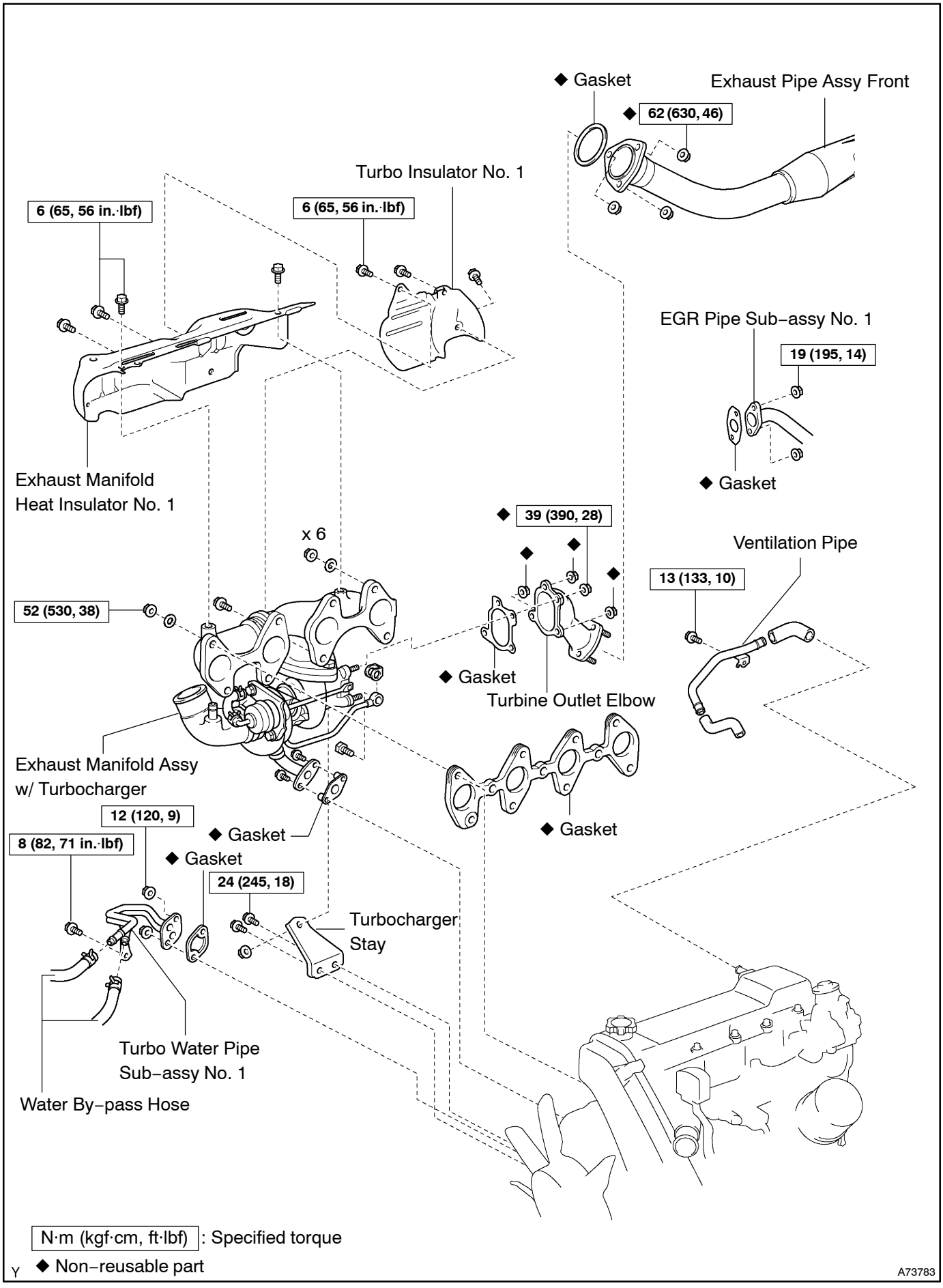


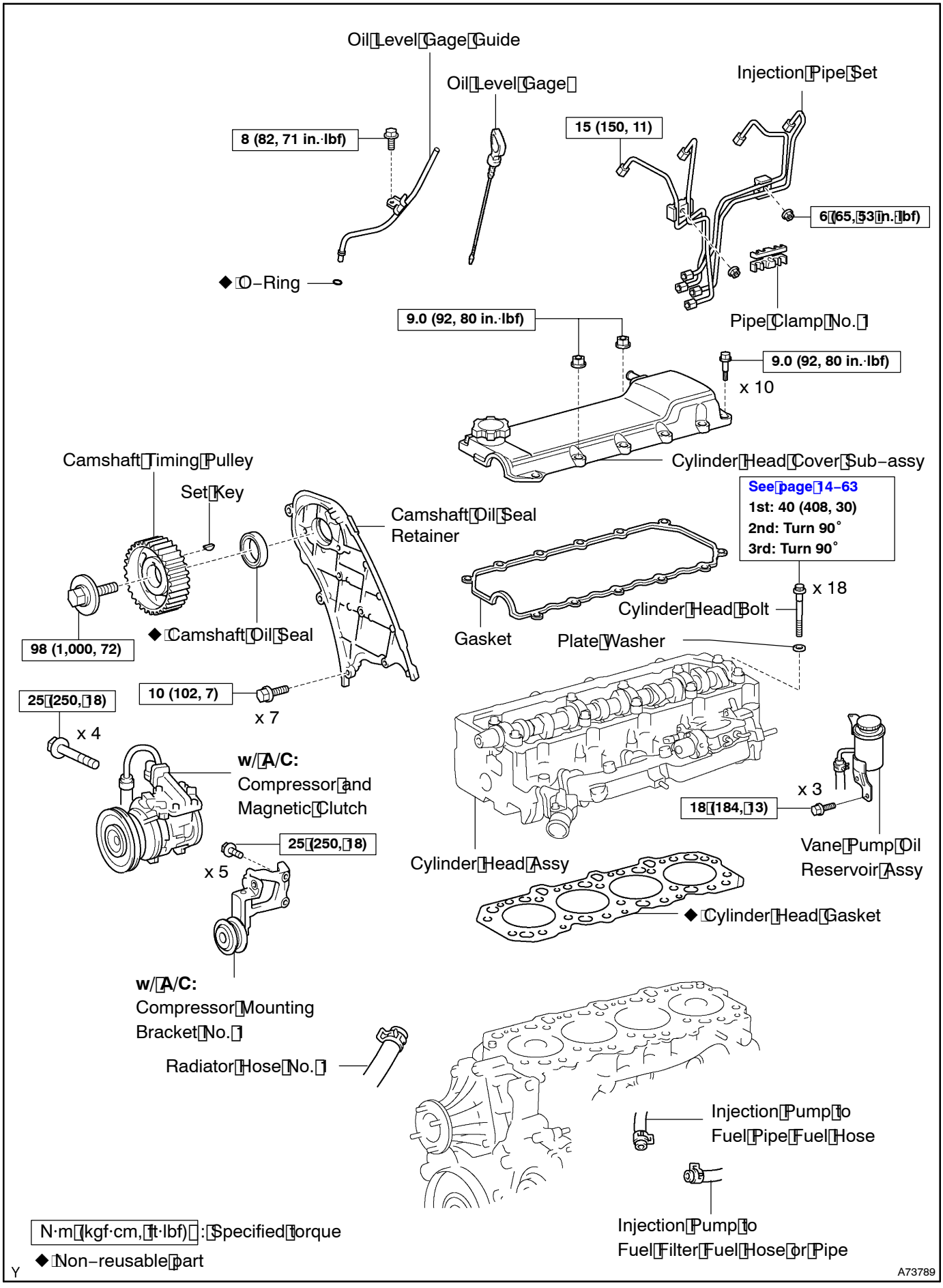

Clip
x 11
Radiator Support Seal Upper
5 (51, 44 in.·lbf)
Fan Shroud
18 (184, 13)
Fan Pulley
Fan and Generator
V Belt
Fan and Fluid Couping Assy
Engine Under Cover
Sub–assy No. 1
29 (296, 21)
w/ A/C:
V (Cooler Compressor to Crankshaft Pulley) Belt No. 1
N·m (kgf·cm, ft·lbf) : Specified torque
Y
A73777



Y N·m (kgf·cm, ft·lbf) : Specified torque

A73778


◆ Gasket
Exhaust Pipe Assy Front
◆ 62 (630, 46)
Turbo Insulator No. 1
6 (65, 56 in.·lbf)
6 (65, 56 in.·lbf)
EGR Pipe Sub–assy No. 1
19 (195, 14)
◆ Gasket
Exhaust Manifold
Heat Insulator No. 1
◆ 39 (390, 28)
x 6
Ventilation Pipe
13 (133, 10)
52 (530, 38)
◆ Gasket
Turbine Outlet Elbow
Exhaust Manifold Assy
w/ Turbocharger
◆ Gasket
12 (120, 9)
8 (82, 71 in.·lbf)
◆ Gasket
24 (245, 18)
Turbocharger
Stay
Turbo Water Pipe
Sub–assy No. 1
Water By–pass Hose
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
A73783


Oil Level Gage Guide
Oil Level Gage
Injection Pipe Set
8 (82, 71 in.·lbf)
15 (150, 11)
6 (65, 53 in.·lbf)
◆ O–Ring
Pipe Clamp No. 1
9.0 (92, 80 in.·lbf)
9.0 (92, 80 in.·lbf)
x 10
Cylinder Head Cover Sub–assy
Camshaft Timing Pulley
Set Key
Camshaft Oil Seal Retainer
See page 14–63
1st: 40 (408, 30)
2nd: Turn 90°
3rd: Turn 90°
x 18
Cylinder Head Bolt
Gasket
Plate Washer
◆ Camshaft Oil Seal
98 (1,000, 72)
10 (102, 7)
x 7
25 (250, 18)
x 4
w/ A/C:
Compressor and Magnetic Clutch
x 3
18 (184, 13)
Vane Pump Oil Reservoir Assy
Cylinder Head Assy
25 (250, 18)
x 5
◆ Cylinder Head Gasket
w/ A/C:
Compressor Mounting Bracket No. 1
Radiator Hose No. 1
Injection Pump to Fuel Pipe Fuel Hose
Injection Pump to Fuel Filter Fuel Hose or Pipe
N·m (kgf·cm, ft·lbf) : Specified torque
◆ Non–reusable part
Y
A73789