5100H–03

ON–VEHICLE INSPECTION

1. INSPECT DRIVE BELT

(a) Visually check the belt for excessive wear, frayed cords, etc.

If any defect has been found, replace the drive belt.

HINT:

Cracks on the rib side of a belt are considered acceptable. If the missing chunks from the ribs are found on the belt, it should be replaced.

2. BLEED POWER STEERING SYSTEM

(a) Check the fluid level.

(b) Jack up the front of the vehicle and support it with the stands.

(c) Turn the steering wheel.

(1) With the engine stopped, turn the wheel slowly from lock to lock several times.

(d) Lower the vehicle.

(e) Start the engine.

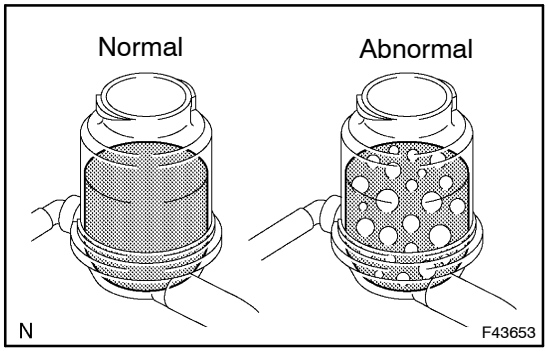
(1) Run the engine at idle for a few minutes.

(f) Turn the steering wheel.

(1) With the engine idling, turn the wheel to left or right full lock position and keep it there for 2–3 seconds, then turn the wheel to the opposite full lock position and keep it there for 2–3 seconds.

(2) Repeat (1) several times.

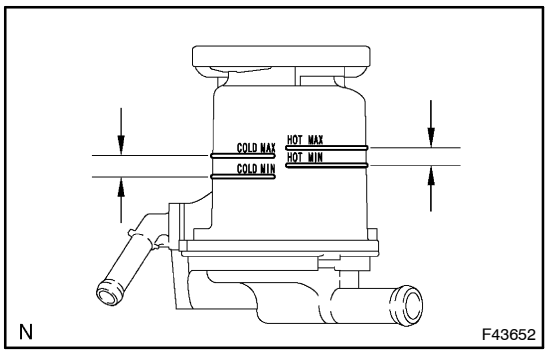
(g) Stop the engine.



(h) Check for forming or emulsification.

If the system has to be bled twice specifically because of foaming or emulsification, check for fluid leaks in the system.

(i) Check the fluid level.



3. CHECK FLUID LEVEL

(a) Keep the vehicle level.

(b) With the engine stopped, check the fluid level in the oil reservoir.

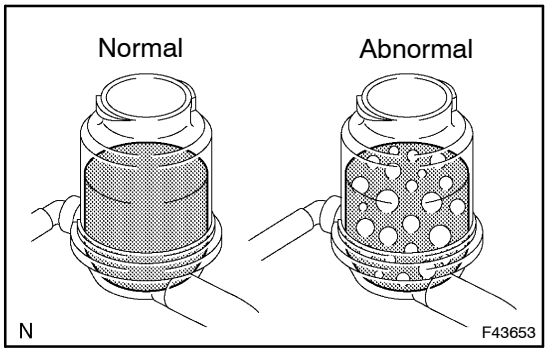
If necessary, add fluid.

Fluid: ATF DEXRON® II or III

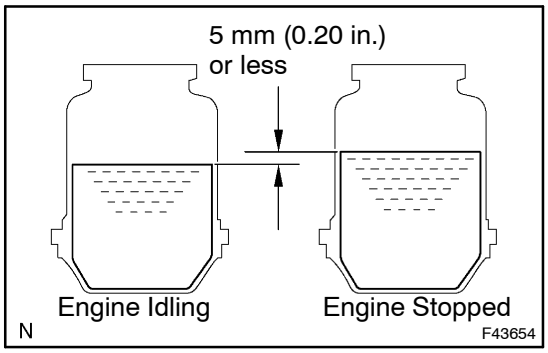
HINT:

Check that the fluid level is within the HOT LEVEL range on the reservoir cap dipstick. If the fluid is cold, check that it is within the COLD LEVEL range.

(c) Start the engine and run it at idle.
(d) Turn the steering wheel from lock to lock several times to boost fluid temperature.
Fluid temperature: 80°C (176°F)



(e) Check for foaming or emulsification.
If there is foaming or emulsification, bleed power steering system .



(f) With the engine idling, measure the fluid level in the oil reservoir.
(g) Stop the engine.
(h) Wait a few minutes and remeasure the fluid level in the oil reservoir.
Maximum fluid level rise: 5 mm (0.20 in.)
If a problem is found, bleed power steering system.
(i) Check the fluid level.

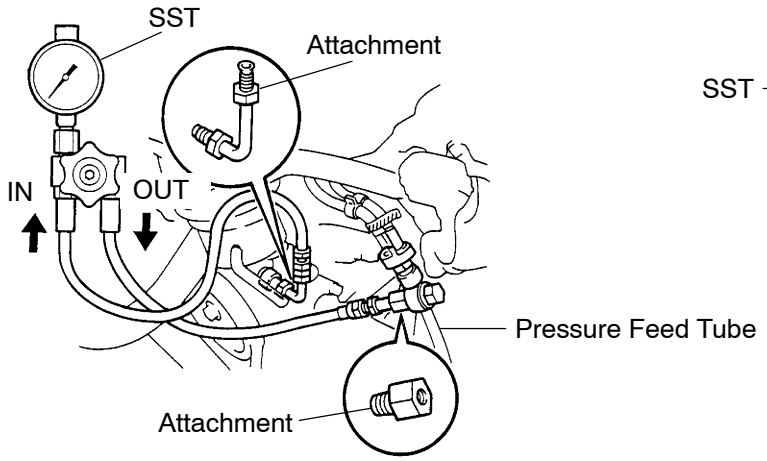
4. CHECK STEERING FLUID PRESSURE

(a) Disconnect the pressure feed tube (See page 51–9, 51–20 or 51–29).
(b) Connect SST, as shown in the illustration below.
SST 09640–10010 (09641–01010, 09641–01020, 09641–01030)

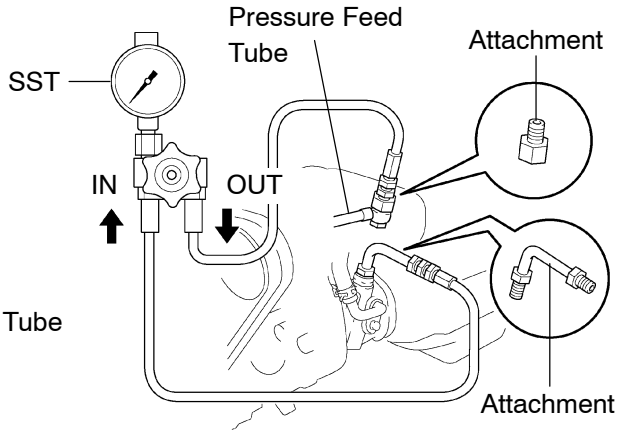
NOTICE:
Check that the valve of the SST is in the open position.

(c) Bleed the power steering system.
(d) Start the engine and run it at idle.
(e) Turn the steering wheel from lock to lock several times to boost fluid temperature.
Fluid temperature: 80 °C (176 °F)

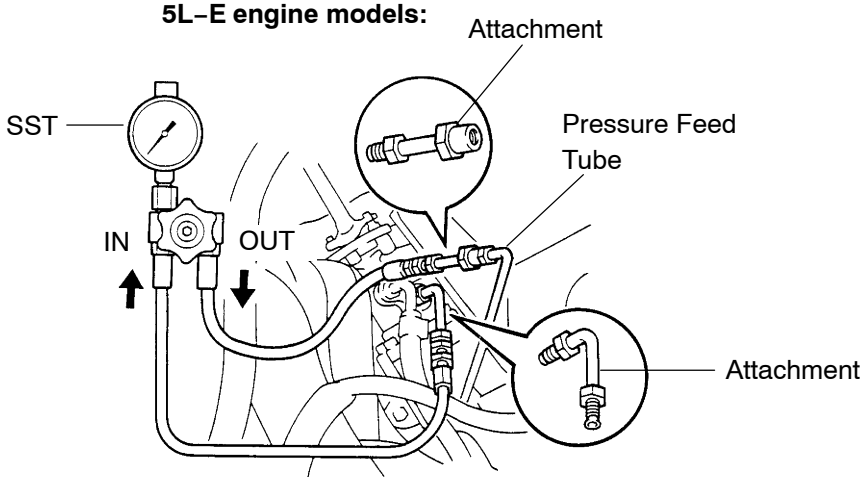
3RZ–FE engine models:



1KZ–FE or 1KD–FTV engine models:

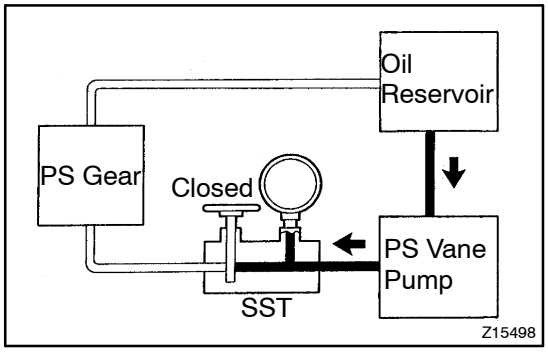


5L–E engine models:



F01855
F14161

F44263

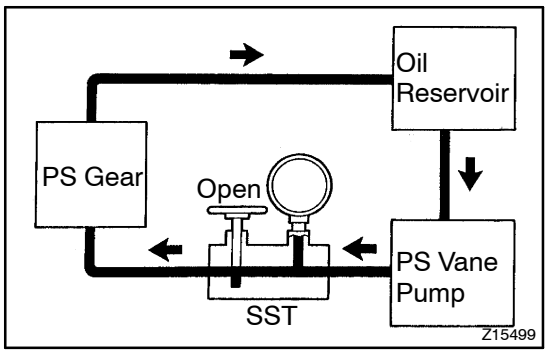


(f) With the engine idling, close the valve of the SST and observe the reading on the SST.

Minimum fluid pressure:
8,336 kPa (85 kgf/cm^2, 1,209 psi)

NOTICE:

- **Do not keep the valve closed for more than 10 seconds.**
- **Do not let the fluid temperature become too high.**

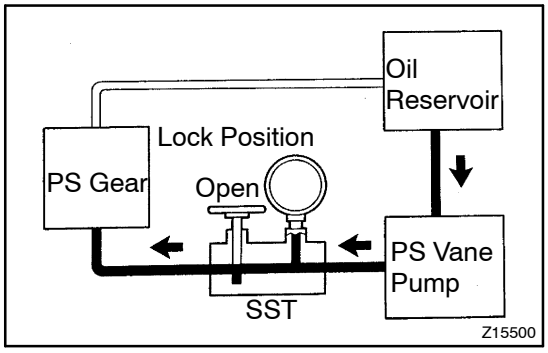


(g) With the engine idling, open the valve fully.

(h) Measure the fluid pressure at engine speeds of 1,000 rpm and 3,000 rpm.

Difference fluid pressure:
490 kPa (5 kgf/cm^2, 71 psi) or less

NOTICE:
Do not turn the steering wheel.



(i) With the engine idling and valve fully opened, turn the steering wheel to full lock position.
Minimum fluid pressure:
8,336 kPa (85 kgf/cm², 1,209 psi)

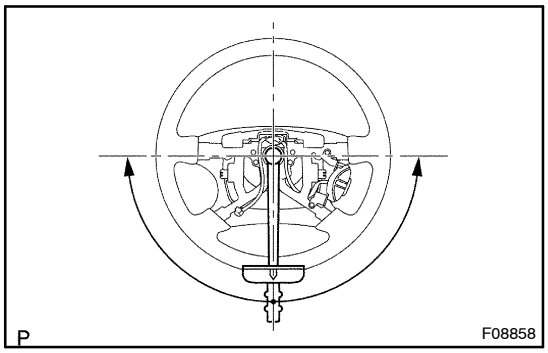
NOTICE:

- **Do not maintain lock position for more than 10 seconds.**
- **Do not let the fluid temperature become too high.**

(j) Disconnect the SST.
SST 09640–10010 (09641–01010, 09641–01020, 09641–01030)

(k) Connect the pressure feed tube (See page 51–9, 51–20 or 51–29).

(l) Bleed the power steering system.



5. CHECK STEERING EFFORT

(a) Center the steering wheel.

(b) Remove the steering wheel pad (See page 50–6).

(c) Start the engine and run it at idle.

(d) Measure the steering effort in both directions.
Steering effort (Reference):
5.5 N·m (56 kgf·cm, 49 in.·lbf)

HINT:
Take the tire type, pressure and contact surface into consideration before making your diagnosis.

(e) Torque the steering wheel set nut.
Torque: 50 N·m (510 kgf·cm, 37 ft·lbf)

(f) Install the steering wheel pad (See page 50–6).