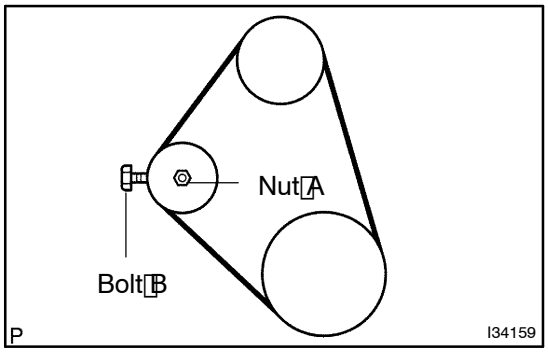
V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1 (5L–E)

550SB–01

REPLACEMENT

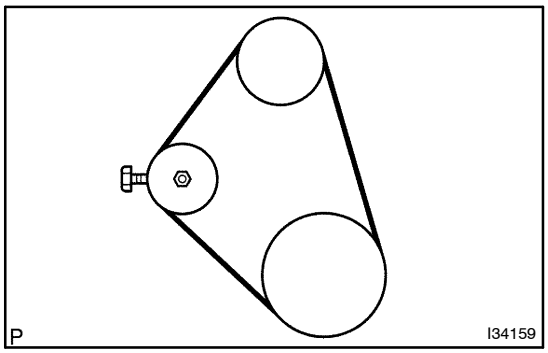
1. REMOVE ENGINE UNDER COVER SUB–ASSY NO.1
2. REMOVE VANE PUMP V BELT (See page 14–77)



3. REMOVE V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

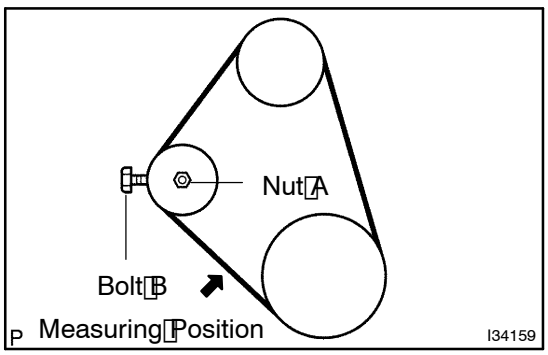
(a) Loosen the nut A.

(b) Loosen the bolt B and remove the V (cooler compressor to crankshaft pulley) belt No. 1.



4. INSTALL V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

(a) Temporarily install the V (cooler compressor to crankshaft pulley) belt No. 1 as illustrated.



5. ADJUST V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

(a) Tighten the nut A.

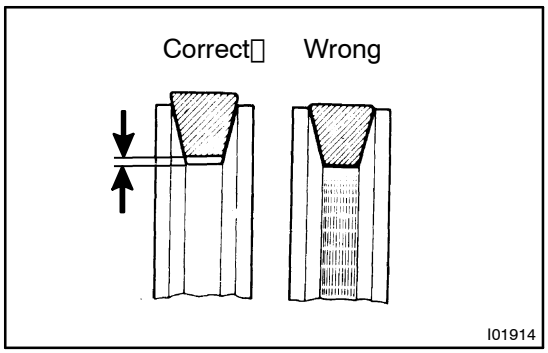
Torque: 2.5 N·m (25 kgf·cm, 22 in.·lbf)

(b) Apply drive belt tension by turning bolt B.

Belt deflection:

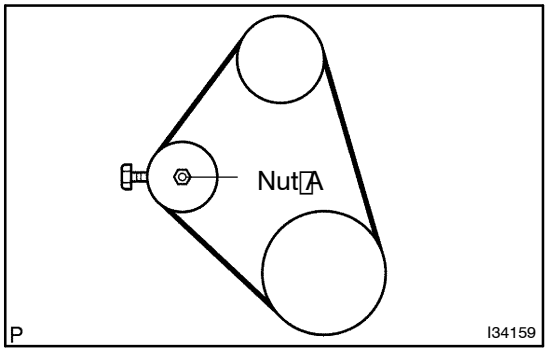
New belt: 11 – 15 mm (0.43 – 0.59 in.)

Used belt: 15 – 20 mm (0.59 – 0.78 in.)



HINT:

- New belt refers to a belt which is used for less than 5 minutes on a running engine.
- Used belt refers to a belt which is used for 5 minutes or more on a running engine.
- After installing the drive belt, check that it fits properly in the ribbed grooves.
- Check by hand to confirm that the drive belt is not slipped off the groove on the bottom of the pulley.



6. FULLY TIGHTEN V (COOLER COMPRESSOR TO CRANKSHAFT PULLEY) BELT NO.1

(a) Tighten the nut A.

Torque: 39 N·m (390 kgf·cm, 29 ft·lbf)

7. INSTALL VANE PUMP V BELT (See page 14–77)

8. INSTALL ENGINE UNDER COVER SUB–ASSY NO.1